

NORTON RAZORSTAR® F990S FIBRE DISCS

GRIT: 36+

BACKING: VULCANIZED FIBRE

FEATURES: TOPSIZE COOLING LAYER

MACHINE: ELECTRIC OR PNEUMATIC HIGH POWER ANGLE GRINDERS

Use with a Norton back-up pad for best results.

Size (mm)	Grit	Max. RPM	Box Quantity	Article No.
115x22	36+	13,300	25	66254434179
125x22	36+	12,200	25	66254434181
150x22	36+	10,200	25	63642598628
180x22	36+	8,500	25	66254434506

NORTON BACK-UP PADS

Size (mm)	Max. RPM	Box Quantity	Article No.	Product Colour
115	13,300	5	66254442905	Yellow
125	12,200	5	66254442902	Yellow
180	8,500	5	66254442907	Yellow

Back-up pads can be purchased separately.

For unbeatable grinding results, contact your local representative and put Norton RazorStar® fibre discs to the test today.

WATCH THIS SPACE...

Our ongoing commitment to sustainable innovations means that these fibre discs are just the start of the new Norton RazorStar® range of abrasives.

www.nortonabrasives.com

www.youtube.com/NortonAbrasiveEMEA

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Transforming
surfaces
...and beyond

UNBEATABLE GRINDING PERFORMANCE

NORTON RAZORSTAR® FIBRE DISCS
FEATURING ENGINEERED SHAPED
CERAMIC GRAIN



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SHARPER THAN EVER





NEXT GENERATION FIBRE DISCS. GRINDING DOWN YOUR PROCESS COST.

Norton RazorStar® F990S 36+ is setting a new standard in grinding productivity, speed and life.

Designed for medium to high pressure metal removal in grinding applications, RazorStar® fibre discs feature 100% engineered shaped ceramic grain which cuts through metal with unbeatable performance.

PRODUCE MORE PARTS WITH FEWER DISCS AND SAVE TIME AND MONEY IN YOUR GRINDING OPERATIONS.



INCREASED EFFICIENCY



IMPROVED PERFORMANCE



IMPROVED QUALITY



REDUCED MACHINE TIME



MORE PARTS PER DISC

FASTER, LONGER, COOLER GRINDING



HIGHER CUT RATE

A breakthrough innovation of razor-sharp ceramic grain, with a tough microstructure, cuts faster and removes more material. This is combined with the highest percentage of grains applied to the backing in an upright position for **razor-sharp cutting**.



LONGER LIFE

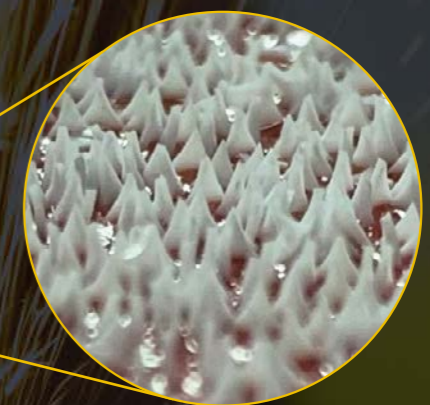
Unique patented geometry enables the grain to stay sharp as new razor-sharp edges are exposed as the grain fractures. The innovative design of Norton RazorStar® promotes **improved grain retention, providing unparalleled disc life**.



COOLER CUT

The unique sharp design of the grains, combined with the disc's **special topline grinding aid, helps to significantly reduce heat generation** – resulting in less thermal damage to the workpiece.

THE RESULT:
UNBEATABLE GRINDING
PERFORMANCE AND LOWER
GRINDING COST



MORE UPRIGHT GRAIN FOR
RAZOR-SHARP CUTTING

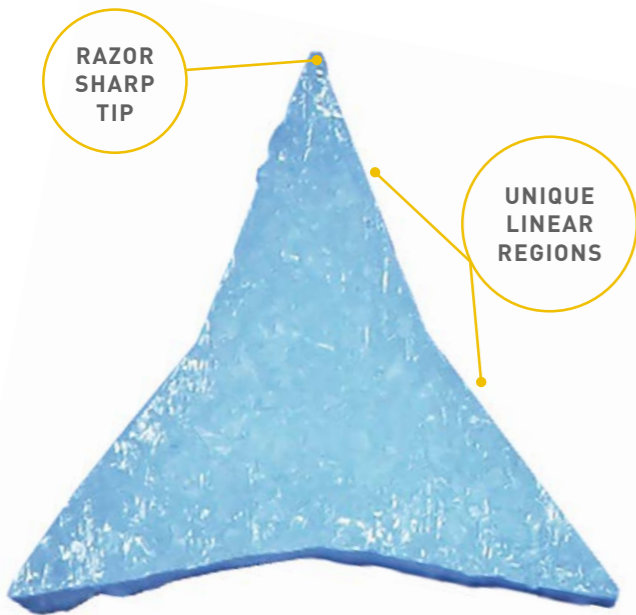
A BREAKTHROUGH IN SHAPED CERAMIC GRAIN

Saint-Gobain's engineered shaped ceramic grain is a breakthrough technology specifically designed to deliver unbeatable grinding performance versus all other conventional ceramic grain fibre discs in the market today.

UPRIGHT GRAIN PRIMED TO CUT

Norton RazorStar® fibre discs fully leverage the sharpness of the engineered shaped grain. Grains that lie flat do not cut, so thanks to a new patent-pending method designed to position grains upright on the backing, RazorStar® fibre discs deliver the sharpest grinding possible compared to competitor fibre discs.

What's more, the high number of grains per unit area, topsize coating and heavy weight backing are designed to promote grain retention and self-sharpening fracturing, to maintain powerful grinding performance over prolonged periods in medium to high pressure applications.



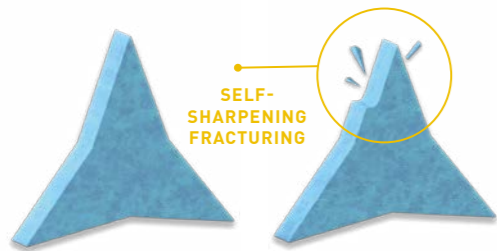
SHAPED CERAMIC GRAIN HOW DOES IT WORK?

Unlike other shaped grains, those used in RazorStar® fibre discs are formed by two linear regions which join to form razor-sharp tips.

It's these sharp tips that deliver a high initial cut and continue to slice through metal, throughout the entire disc life. Its tough microstructure and unique patented geometry, tuned for Seeded Gel chemistry, enables each grain to fracture into similar sharp shapes during grinding. What's more, this unique geometry ensures grain uniformity and consistency in shape, strength and cutting behaviour.



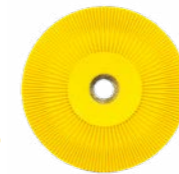
RAZORSTAR® GRAIN REMAINS SHARP THROUGHOUT DISC LIFE



COMPETITOR GRAIN FRACTURES TO A BLUNT EDGE



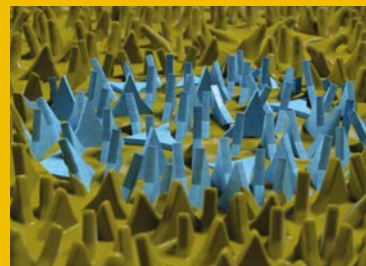
NEW NORTON BACK-UP PADS



The new Norton back-up pads give the right support for grinding applications. The ribbed surface provides maximum aggression and cooling effect, enhancing the performance of Norton RazorStar® fibre discs even further. Available in 115mm, 125mm and 180mm diameter.

SMOOTHER GRINDING, MORE CONTROL

Thanks to the razor-sharp grains which glide through the metal, grinding is smoother, drawing less power from the machine for better operator control. Less force is also required as the grains do the work, minimising operator fatigue and reducing prolonged exposure to vibration.



HIGHER % UPRIGHT GRAINS

RazorStar® fibre discs have the highest percentage of grains oriented upright.



LOWER % UPRIGHT GRAINS

Competitor fibre discs have a lower percentage of grains oriented upright.



IMPROVING PRODUCTIVITY PRODUCE MORE PARTS WITH FEWER DISCS AND SAVE TIME AND MONEY

Extensive testing has shown RazorStar® boosts productivity. Using a disc which lasts longer and removes material faster means fewer disc changes, grinding down process cost.



HIGHER CUT RATE



LONGER LIFE

MATERIALS

- Stainless steel
- Carbon steel
- Cast iron
- Non-ferrous materials
- Duplex & other exotic alloys

INDUSTRIES

- Steel and foundry
- General engineering
- Metal fabrication
- Construction
- Oil and Gas
- Ship yard
- Rail

PROVEN RESULTS VERSUS COMPETITOR

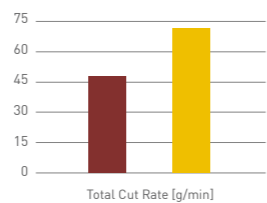
CASE STUDY #1

Component: Structural carbon steel plate
Application: Beveling
Disc Size: 125mm
Machine: 1900W angle grinder
Back-up Pad: Hard, serrated

+44%
FASTER CUT RATE

Material removal per min (g/min)

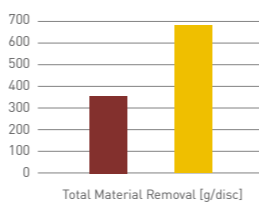
■ Competitor 47g/min
■ Norton RazorStar® 68g/min



+93%
HIGHER STOCK REMOVAL

Cumulative material removal per disc (g)

■ Competitor 353g/disc
■ Norton RazorStar® 683g/disc



This means a reduction in manufacturing time and fewer discs can be used, saving energy and reducing waste.

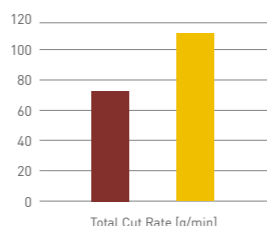
CASE STUDY #2

Component: Structural carbon steel plate S355
Application: Beveling to 30°
Disc Size: 125mm
Machine: 1300W angle grinder
Back-up Pad: Hard, serrated

+52%
FASTER CUT RATE

Material removal per min (g/min)

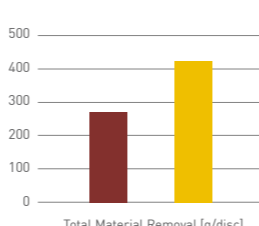
■ Competitor 74g/min
■ Norton RazorStar® 113g/min



+50%
HIGHER STOCK REMOVAL

Cumulative material removal per disc (g)

■ Competitor 280g/disc
■ Norton RazorStar® 423g/disc



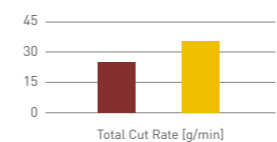
CASE STUDY #3

Component: Carbon steel
Disc Size: 125mm
Machine: 1500W angle grinder
Application: Deburring sharp edges
Back-up Pad: Hard, serrated

+44%
FASTER CUT RATE

Material removal per min (g/min)

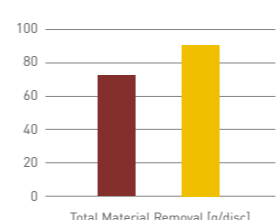
■ Competitor 25g/min
■ Norton RazorStar® 36g/min



+23%
HIGHER STOCK REMOVAL

Cumulative material removal per disc (g)

■ Competitor 73g/disc
■ Norton RazorStar® 90g/disc



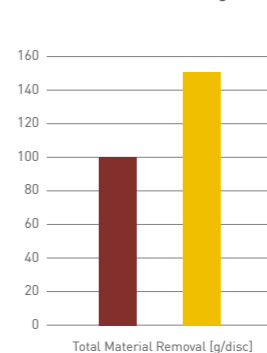
CASE STUDY #4

Component: Carbon steel plate
Disc Size: 125mm
Machine: 700W angle grinder
Application: Beveling
Back-up Pad: Hard, serrated

+50%
HIGHER STOCK REMOVAL

Cumulative material removal per disc (g)

■ Competitor 100g/disc
■ Norton RazorStar® 150g/disc



This means less machine time and energy is needed to perform the same task, saving time and money.

APPLICATIONS

- Weld removal & preparation
- Beveling
- Grinding
- Scale removal
- Heavy deburring