









#### INTRODUCTION

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# RESHAPING THE FACE OF CONSTRUCTION

NORTON CLIPPER PROVIDES A ONE-STOP-SHOP FOR ALL CUTTING, DRILLING, GRINDING, COMPACTION AND SANDING JOBS WITHIN THE BUILDING AND INDUSTRIAL CONSTRUCTION MARKETS.

From residential and habitat projects to large scale civil engineering ventures and everything in between – we can equip you with the safest and best performing construction blades, machines and abrasives that not only help to improve your personal comfort but contribute to a greener environment.

It was Norton Clipper that revolutionised the building and construction industry with the invention of the world's first laser welded diamond blade. Since then, we have continued to innovate: our award-winning silent blades are perfect for noise-sensitive areas like hospitals, schools, offices, residential spaces and city centres. The introduction of infiltrated High Density technology  $\{i-HD^{TM}\}$ , the latest revolution in diamond

tool manufacturing, providing unrivalled performance, greater comfort, lower energy production and improved safety, which is second to none.

Additionally, Norton Clipper boasts the widest range of diamond tools for cutting the most common surfaces: reinforced concrete, granite, tiles, stone and asphalt. We're well known for supplying high performance machines including masonry, floor, tile and handheld saws, core drilling equipment, floor grinders and power trowels. Whatever your trade, we can offer you safe, high-quality construction blades, machines and abrasives to help you build, renovate and improve our habitat.

#### THE NORTON CLIPPER IDENTITY

In recent years, Norton Clipper has been completely revitalised. Through significant brand investment, we have improved and modernised machine livery and our packaging design to enhance the brand's unique identity. The Norton Clipper orange is unmistakable, instantly recognisable and synonymous with quality.





#### DIAMOND TOOL QUALITY TIERING

Within the Norton Clipper diamond tool range, we offer a choice of three performance levels, adapted to the requirements of our customers. Quality tiering is clearly communicated through the range names: Extreme, Pro, Classic and Standard, which are supported on the packaging by the number of quality diamonds located underneath the names. An additional performance indicator on the sleeve quickly and effectively indicates Pro and Extreme products.





**CLASSIC:** good quality versus performance ratio for occasional use.



**PRO:** professional quality for frequent use, designed for high performance and great productivity.



**EXTREME:** the most innovative Norton Clipper blades, with the fastest and smoothest cutting speeds and extremely long life, for the heaviest use.

**STANDARD** 

**STANDARD:** Simple range designed with the customer in mind. Focused on key applications and providing the user with a reliable solution.

# SELECTING THE RIGHT BLADE FOR YOUR MATERIAL

To make selecting the right blade as easy as possible, our material colour coding system has been applied to all of our packaging.





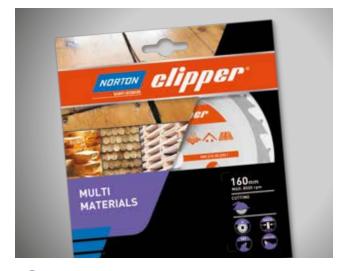
#### UNSTOPPABLE BLADES

When our customers demanded a high quality alternative saw blade range, Norton Clipper answered the call.

Flawless cutting every time, reliable quality, clear and easy to choose ranges.

FOUR APPLICATIONS, FOUR GREAT RANGES, FOR PROFESSIONALS. WE HAVE THE BLADE YOU'RE LOOKING FOR.







#### **WOOD & COMPOSITES**

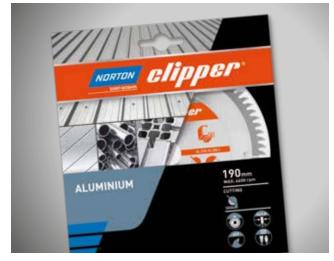
Encompassing solutions for hard and softwood, wooden panels, OSB, MDF, and HDF, these blades are built for power, precision and durability.



#### **MULTI-MATERIALS**

Designed with cutting construction timbers, pallets, nails and non-ferrous metals in mind. Concerns about damaging these blades are a thing of the past.









#### **VENEER & LAMINATES**

Whether you need to cut melamine faced boards, plywood, laminated panels or sheets of HPL, we have a professional blade to suit.



#### **ALUMINIUM**

This is Norton Clipper's specialist range of blades suited to cutting aluminium, brass, and copper. Blades that cut powerfully and sustainably time after time.

## PRODUCT NAME CONVERSION CHART

#### NAMING STRUCTURE EXAMPLE - TT180:

[Machine Type]	[Key Dimension]	[Version Number]
[ <b>T</b> ile <b>T</b> able Saw]	[180mm diameter]	[version 0]

TILE SAWS			
MACHINE NAME	MEANING	MACHINE NAME	MEANING
TT180	Tile Table Saw ø180mm - version 0	TR232 S	Tile Rail Saw ø230mm - version 2 - short
TT200	Tile Table Saw ø200mm - version 0		cutting length
TT251	Tile Table Saw ø250mm - version 1	TR232 L	Tile Rail Saw ø230mm - version 2 - long cutting length
TR202	Tile Rail Saw ø200mm - version 2		

#### MASONRY SAWS Clipper Stone Saw - Cutting length 120 cm -Clipper Masonry Saw ø350mm - direct shaft -CM 35 mini clipper CST120 ALU aluminium - version 0 CM42 compact Clipper Masonry Saw ø400 - direct shaft ISM Clipper Industrial Saw Clipper Masonry Saw ø400 - indirect shaft -ISC Clipper Industrial Saw CM401 version 1 CM501 Clipper Masonry Saw ø500mm - version 1 Clipper Masonry Saw ø500 - indirect shaft -CM501 major JUMBO 651 Clipper Jumbo Masonry Saw ø650mm - version 1 JUMBO 900 Clipper Jumbo Masonry Saw ø900mm - version 0 Clipper Stone Saw - Cutting length 100 cm -CST100 Clipper Jumbo Masonry Saw ø1000mm -JUMBO 1000 version 0 Clipper Stone Saw - Cutting length 120 cm -CST120 Clipper Masonry Saw Vertical ø1000mm -CMV 1000 verto Clipper Stone Saw - Cutting length 150 cm -CST150 version 0 CM 1000 jumbo Clipper Masonry Saw ø1000mm - version 0

	FL00	R SAWS	
MACHINE NAME	MEANING	MACHINE NAME	MEANING
C51	Clipper Street	CSB1	Clipper Street - version 0
CS451	Clipper Street ø450 - version 1	CS7.5	Clipper Street Saw 7.5 kW
CS1	Clipper Street - version 1	Speedy Cart	Clipper trolley for petrol saw

#### HANDHELD CUT-OFF SAWS



MACHINE NAME	MEANING
CP512 300	Clipper Petrol Saw 5kW 300mm - version 0
CP514 350	Clipper Petrol Saw 5kW 350mm - version 0

MACHINE NAME	MEANING		
CE414 350	Clipper Electric Saw 4kW 350mm - version 0		

#### DRILL MOTORS & DRILLING RIGS



MACHINE NAME	MEANING
CDM203	Clipper Drill Motor ø200mm - version 03

MACHINE NAME	MEANING
CDR253	Clipper Drill Rig ø250mm - version 03
CDR353	Clipper Drill Rig ø350mm - version 03

#### POWER FLOATS



MACHINE NAME	MEANING		
CT 601	Clipper Trowel ø600mm - version 01		
CT 901	Clipper Trowel ø900mm - version 01		

MACHINE NAME	MEANING
CT901 HP	Clipper Trowel ø900mm - version 01
CT 1201	Clipper Trowel ø1200mm - version 01

#### MANUAL TILE CUTTER

MACHINE NAME	MEANING			
CTM 640	Clipper Tile Manual - Cutting length 640mm			
CTM 935	Clipper Tile Manual – Cutting length 935mm			

MACHINE NAME	MEANING
CTM 1200	Clipper Tile Manual – Cutting length 1200mm

#### COMPACTORS



MACHINE NAME	MEANING
CFP 11W	Clipper Forward Plate – 11kN
CFP 13W	Clipper Forward Plate – 13kN
CFP 14W-P	Clipper Forward Plate – 16kN - Petrol
CFP 14W-D	Clipper Forward Plate – 16kN – Diesel

MACHINE NAME	MEANING		
CFP 16W	Clipper Forward Plate – 16kN		
CFP 21W-P	Clipper Forward Plate – 21kN - Petrol		
OII ZIW I	Supper Forward Fate 21km Fetrot		
CFP 21W-D	Clipper Forward Plate – 21kN - Diesel		
CR 16	Clipper Rammer – 16kN		

## WE'RE MAKING IT EVEN EASIER TO ORDER OUR GREAT PRODUCTS



Introducing the **NEW** online ordering system from Saint-Gobain Abrasives - **MyAbrasives** 

Our new user-friendly ordering system works very much like online retailers you use every day, making it much easier to navigate and get what you need, whether it's ordering, tracking or research.

#### With MyAbrasives, the ordering process is now so simple:









#### THE NEW SYSTEM MAKES ORDERING EASIER:

- 1. Detailed product information and specifications, including images and videos
- **2.** Access to order confirmations, product availability and delivery lead times
- 3. Available from smartphones, tablets and PCs 24/7
- **4.** Automatically creates a list of most frequently ordered products for ease of future ordering
- **5.** Save favourite lists to make ordering quicker and easier





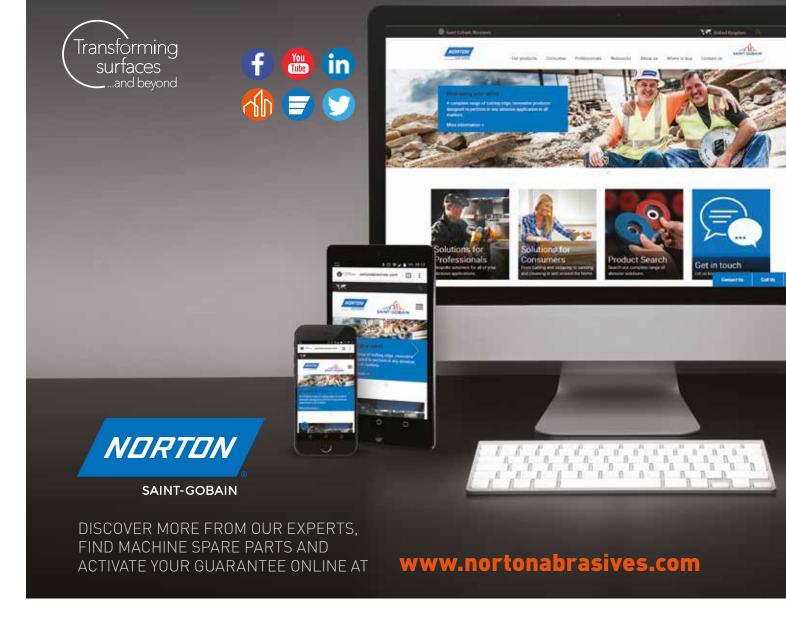


#### MYABRASIVES OFFERS GREATER FLEXIBILITY WITH NEW FEATURES AND SERVICES INCLUDING:

- Product search: you can now search by UPC, name, category, EAN number and filter and sort search results, making it much easier for you to find what you need
- Order history and reordering: you'll be able
  to see your past orders across all platforms
  (EDI, ABx, phone and fax) and these can also
  be easily re-ordered. Invoices, debit/credit
  notes and shipping status will also be visible
  in the 'Order History' section so you can be
  sure all of your paperwork is safe in one place
- Quotes: you can now request and track quotes in MyAbrasives rather than having to contact the customer services team separately
- Saved orders: you can save orders for future reference by putting multiple items in your cart and saving it, e.g. as 'Monthly Order'. You can also add a note to indicate the order frequency, e.g. 'order every month except December' and save it so you can re-order quickly and easily
- Bulk orders: if you need to make a bulk order, you can upload a CSV file directly into the system rather than having to search for each product individually
- Recommended for you: a new feature showing related products you may need to order
- Extra support: navigate the new system with FAQs and how-to videos or contact our dedicated helpline

#### Register today

To register, call your local customer service team and start using MyAbrasives today.



#### NORTON CLIPPER SPARE PARTS WEBSITE

A vast library of replacement parts is now available at your fingertips with the Norton Clipper spare parts website. With our quick search and easy navigation, finding the ideal part for your machine has never been simpler.

The majority of Norton Clipper machines also feature a QR code that links to the spare parts website; helping you to find the correct spare part on your mobile phone.

The website also provides 24-hour access to important documents for each machine, such as brochures, spare part list manual, safety manuals and videos.

**Please note:** The website is only available in French, German and English, with plans to expand to other languages in the near future.



https://spareparts.nortonabrasives.com

# A COMPLETE RANGE

A leading abrasive brand in the construction industry for over 80 years with performance optimised machines and diamond cutting tools, the Norton Clipper range is now extended to include abrasives for hand, machine and floor sanding, cutting discs and grinding wheels, providing a complete offering for all applications in the construction industry.



#### **CUTTING DISCS & GRINDING WHEELS**

For use on multiple materials including steel-inox, steel and stone.



#### MACHINE & HAND SANDING

Abrasives for belt machines, eccentric, orbital, delta sanders and angle grinders.

Whether sanding wood, paint, metal, plaster, filler or varnish, a specialist product is available. All sanding sheets featured can be used by hand or with a sanding block.



#### FLOOR SANDING

A selection of belts and discs in a variety of grits and sizes for dimensioning, intermediate grinding and polishing applications.



#### SAW BLADES

Four applications, four great ranges, for professionals. Solutions for wood and composites, veneer and laminates, aluminium and multi-materials.

#### INNOVATIONS

#### DELIVERING INNOVATIVE EXCELLENCE

Investing in R&D, stimulating the generation of new ideas, and increasing the speed at which cutting-edge science is transformed into market-ready products, are key priorities for Norton Clipper.

Product innovations are clearly highlighted throughout this catalogue. Norton Clipper's innovative approach is just one of the reasons for its position as the world's leading manufacturer of abrasives; specialising in everything from light equipment to diamond tools for building and construction.

Cutting edge innovation like the i-HDTM diamond blades are among the longest lasting and fastest blades in the market: our i-HDTM manufacturing process guarantees customers unrivalled performance and safe operation.

Norton Clipper's multi award-winning Silencio blades are recognised as the quietest blade worldwide (up to 30x noise reduction compared with a standard blade) whilst maintaining premium cutting performance. The patented Norton Clipper ellipsoidal gullets also increase the safety aspect of the product by reducing the risk of cracking the steel centre.



#### i-HD™ TECHNOLOGY

Norton's Infiltrated High Density technology (i-HDTM) combined with its patented diamond blades laser-welding process is the biggest breakthrough in diamond tools this century.

Through many years of research and development this revolutionary process delivers unrivalled performance, increased safety, lower energy manufacturing and a wide choice of segment design.

Form the segment core structure.

Infiltrate the segment pores with unique bonding agent.

A composite material with enhanced properties for limitless segment design.

Infiltration achieves high uniform density across each whole segment without applying high pressure. This allows Norton Clipper to manufacture extremely robust segments that wear evenly, remain intact and perform well at higher cutting speeds.

The diamond grit is an integral part of the segment structure. During the patented process a special bond impregnates the core structure and binds the diamond grit into the segment. This ensures optimum use of the diamond grit, giving the diamond tools a long product life.





#### **SILENCIO**

Residential areas, city centres, schools and hospitals are especially sensitive to noise, with more and more local regulations preventing excessive noise pollutions.

With up to 17mm high segments and a bespoke specification for each application, Norton Clipper Silencio is our most efficient diamond blade for granite, concrete and general purpose materials, while protecting the surrounding area from disturbing cutting noise.

#### DID YOU KNOW?

Hand-Arm Vibration syndrome can be caused by excessive use of power tools such as hand-held cut-off saws or grinding machines. With this in mind, Norton Clipper has developed the CS451 Floor Saw and EXTREME CG Comfort Grinding Cup both of which reduce vibration levels and optimise operator comfort with built-in vibration dampening technology.





#### CS451 FLOOR SAW

Robust, functional and reduces vibration levels by 40% for improved user comfort.

Optimised weight distribution for outstanding cutting performance, wet or dry.



#### **EXTREME CG Comfort**

The latest development in grinding cup technology. Allows you to work 4x longer!

Once you have tried it, there is no going back!

#### HAND-ARM VIBRATION LEVEL GUIDE

Hand / arm	< 2.5 m/s <sup>2</sup>	≥ 3.5 m/s²	≥ 4.5 m/s²
Body	< 0.8 m/s <sup>2</sup>	≥ 1.15 m/s²	≥ 2.5 m/s²

Work time







# MERCHANDISING SOLUTIONS

Norton Clipper branded display kits feature a selection of components that can be tailored to different product and merchandising requirements. Additionally, we offer a range of portable displays and a suite of point-of-sale graphic templates.

#### STANDS DISPLAY KITS



#### **DISPLAY KITS**

The complete kit comes with all components needed to create a full display for all Norton Clipper products.

 $\mbox{KIT CONTAINS: }$  Base x1, pegboards x4, header x1, shelf x1, legs x2, single pegs x20, euro hooks x15

DESCRIPTION	QTY	ITEM No.	EAN
Complete kit with light	1	410048416	5900442682541
Complete kit without light	1	410048415	5900442682534

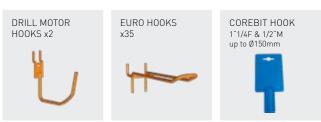
#### **ACCESSORIES**

Accessories can be ordered separately if required.











DESCRIPTION	QTY	ITEM No.	EAN
Header with light	1	410082634*	-
Header without light	1	410082633*	-
Shelf	1	410059872*	-
Shelf with ends	1	510157137*	5450248777090
Drill motor hooks x2	1	510116152*	5901720160355
Eurohooks x35	1	410081866*	5903112918018
Core Drillhook	1	510120422*	5450248756699
Orange bar 1m	1	510184796	-
Orange pin	1	510184797	-

#### POINT-OF-SALE GRAPHICS

A complete set of graphic templates have been created for each of our product ranges per market. As our product portfolio varies per customer, language, and country, our point-of-sale templates can be adapted to cater for all requirements. For information about tailored designs please contact your local sales representative.

#### POINT-OF-SALE GRAPHICS

Graphic templates can be adapted to suit your requirements.

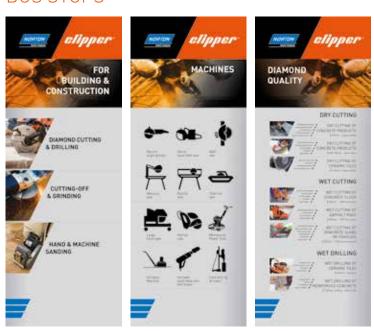
For information about tailored designs please contact your local sales representative.

#### **EXAMPLE TEMPLATES**

#### **HEADERS**



#### **BUS STOPS**





#### DISPLAY STANDS



#### **DRILLING STAND**

Drilling Motor POS graphics available on request

#### KIT CONTAINS:

Base x1, pegboard with 2 sides, shelves x3, drilling motor hooks x8, euro hooks x10

H: 2295mm x W: 1000mm x D: 1000mm

ITEM No.	EAN	QTY
510116151	510116151	1



#### DIAMOND BLADE DISPLAY STAND

Portable display for Diamond Blades

#### KIT CONTAINS:

Header x1, hooks x6, top panel x1, side panel x2 H: 1850mm x W: 430mm x D: 560mm

ITEM No.	QTY
МТО	1



#### COUNTERTOP DIAMOND CUP DISPLAY

Countertop portable Cup Grinder display. Available in multiple languages. 125mm Diamond cup grinder to be purchased separately.

L: 70mm x H: 280mm x W: 190mm

ITEM No.	EAN	LANGUAGE	QTY
00510126407	00510126407 5450248704546		1
00510132942	5450248718390	DK	1
00510132994	5450248718413	NO	1
00510146486	5450248752714	PT	1
00510132943	5450248718406	SW	1
00510129655	5450248718796	DE	1



#### UNIVERSAL DISPLAY

Portable display for Petrol Saws (CP500), Tile Saws, Drill Motors, Grinding Machines with English point-of-sale graphic

#### KIT CONTAINS:

Base x1, header x1, shelf x4, pins x2, euro hooks x4

H: 1600mm x W: 1200mm x D: 800mm

ITEM No.	EAN	QTY
510109555	-	1



#### MANUAL TILE CUTTERS DISPLAY

The complete kit with components needed to create a full display for tile cutters and accessories.

H: 1650mm x W: 1650mm x D: 780mm

ITEM No.	EAN	QTY
TBC	TBC	1





#### LOCKABLE HOOKS

For the 2x1m wall display: long hook with lockable with padlock, suitable for Diamond Blades and abrasive cutting discs.

For the clipper corner: short lockable hook with key.

DESCRIPTION	ITEM No.	EAN
1) Safety lockable hooks for the wall display 1x2m	510018714	-
2) Safety lockable hooks for the Clipper corner	510080899	-



#### NORTON CLIPPER "TENT"

High quality and easy to assemble 3x3m tent, constructed with an aluminium frame to give a total weight of 32kg.

Ideal for trade fairs.

ITEM No.	EAN	QTY
00510146568	5450248753131	1

#### **GOODIES**



#### NORTON CLIPPER MUG

High quality ceramic mug printed in full colour. Dishwasher safe.

- Diameter: 8cm
- Length: 9.3cm
- Volume: 400 ml

ITEM No.	EAN	QTY
510146564	5450248753100	1



#### NORTON CLIPPER CAP

Brushed Twill Cap. Black100% brushed cotton, 6 panels, ventilation point, stitching on the screen, satin sweatband, silver metal clasp, front reinforcement.

ITEM No.	EAN	QTY
510146565	5450248753117	1



#### MAGNIFYING GLASSES -**MESSLUPE**

8x magnifying glass including a scale with 0.1mm intervals allowing to have a closer look at the grit of diamond tools

ITEM No.	EAN	QTY
510016356	5450248803195	1



• Weight: 300g

#### NORTON CLIPPER NOTEBOOK

A5 notepad with 96 cream coloured pages, lined paper, storage pocket, hard cover and bookbinding.

- Length: 21cm • Thickness: 1.8cm
- Width: 14cm
- Weight: 296g

ITEM No.	EAN	QTY
510146567	5450248753124	1



#### NORTON CLIPPER UMBRELLA

Foldable umbrella. 21.5" umbrella with metal frame, metal ribs and plastic handle. Delivered with a cover. 190T polyester.

- Weight: 227g Length: 24cm
- Diameter: 87cm
- ITEM No. EAN QTY 510152843 5450248765424

# PRODUCT QUALITY STANDARDS & USER SAFETY ON SITE

### MOND TOOLS, CUTTING DISCS & GRINDING WHEELS

Products that rotate are of particular danger and at Saint-Gobain Abrasives we take every precaution to ensure your health and safety is always at the heart of everything we do. Safety and quality are our priority and all Norton Clipper diamond tools and abrasives are manufactured to the most stringent European health, safety and environmental standards for use in the toughest construction environments.

#### oSa - ORGANISATION FOR SAFETY OF ABRASIVES

Saint-Gobain Abrasives is one of the founding members of the Organisation for Safety of Abrasives (oSa). All member companies of oSa have to implement strict manufacturing, safety and quality standards that comply with the requirements of EN13236 and EN12413, and are regularly audited to ensure conformity. The oSa symbol displayed on an abrasive or diamond product is a further guarantee to the user of product safety and quality.

#### EN13236 - STANDARDS FOR DIAMOND TOOLS

The European Standard EN13236 governs the safety requirements for super abrasive (diamond) products. User safety has always been Norton Clipper's top priority. Norton Clipper and Saint-Gobain Abrasives have taken an active role in the compilation of this safety standard, through the FEPA, the Federation of European Producers of Abrasives.

#### EN12413 - STANDARDS FOR CUTTING DISCS & GRINDING WHEELS

This standard highlights that these types of cutting discs and grinding wheels have a use-by date. This "use-by" date must be permanently marked into the central metal rim of every disc.

#### SNAS

The Syndicat National des Abrasifs et Super Abrasifs (National Union of Abrasives and Superabrasives) are a professional body within the European abrasives sector of which Norton Clipper is a member. SNAS represent 35 companies within France and are primarily focussed on promoting the safe use of abrasives and supporting the ethical development of its members.

#### **FEPA**

Norton Clipper are proud to be an active member of FEPA – the Federation of European Producers of Abrasives. This association is a World-leading body in the abrasives industry, representing the European markets and continually informing its members on the evolution of the regulatory frameworks globally. FEPA also supports its members with a wide range of technical, legal and scientific services, to ensure that they can anticipate future challenges within the abrasives sector.

#### EN 847-1

All Norton Clipper TCT blades comply with the EN 847-1 standard and each product is laser engraved to ensure full traceability. Please note that if the steel centre of any blade becomes cracked, the blade cannot be repaired and must be discarded.



#### MACHINES

We provide operating devices that both comply with safety standards and ensure a high level of performance even in difficult conditions. Our machines comply with the following European directives:

#### **EUROPEAN DIRECTIVE 2006/42/EC ON MACHINERY**

This Directive provides the regulatory basis for the harmonisation of the essential health and safety requirements for machinery at European Union level. It guarantees a high level of protection to EU workers and citizens.

#### LOW VOLTAGE DIRECTIVE 2014/35/UE

Part of our product range includes electrical motors, and our design complies with Low Voltage European directives. As for all directives, we go further than mandated instructions to provide our customers highly reliable and safe working conditions.

#### ELECTROMAGNETIC COMPATIBILITY DIRECTIVE 2014/30/UE

In the construction business, Norton Clipper machines are used in many places, close to either professional or domestic equipment which can be sensitive to electromagnetic disturbances. We take this risk into account and can ensure that our design complies with Electromagnetic Compatibility European Directive.

#### SAFETY REGULATIONS & STANDARDS

Saint-Gobain Abrasives is actively involved in the elaboration of specific Safety Regulations and Standards like type C harmonised European standards issued from the European Directive 2006/42/EC on machinery:

**EN 12418** Masonry and stone cutting-off machines for job site - Safety

EN 13862 Floor cutting-off machines – Safety

EN 12348 Core drilling machines on stand – Safety

**50 19432** Portable, hand-held, internal combustion engine driven cut-off machines

#### **SAFETY & INFORMATION PICTOGRAMS**





















Do not use for face grinding

Do not use with hand-held grinding machine (ISO 7010)

Don not use for wet grinding (ISO 7010)

Only suitable for wet grinding

Wear eye protec

Wear protectiv gloves (ISO 7010)

Only to be use with a back-u

Wear ear protec tion (ISO 7010)

Wear a mask (ISO 7010)

tion manual/ booklet (ISO 7010)























Wet use only

Dry use only

Wet & dry use

Do not use if damaged

Do not use if damaged

Danger : risk of cut

Danger : risk of cut

Never move the machine with the blade

Blade direction of rotation

Do not lift the machine from

Lift from here



#### SUSTAINABILITY IS AT THE CORE OF WHAT WE DO, WE HAVE CLEAR COMMITMENTS **BUILT AROUND FIVE PILLARS**:

SUSTAINABILITY AS A DRIVER FOR GROWTH



- Decarbonisation of our customers' applications
- Environmental product declaration / Life Cycle Assessment
- Circular economy, recycling services, eco-innovation

LIMIT OUR ENVIRONMENTAL IMPACT



- Reduction of energy consumption and CO<sub>2</sub> emissions (Scope 1 & 2)
- Water withdrawal and reuse
- Reduction of waste to landfill, and reuse and recycle
- Increased biodiversity and reduced pollution

TAKE ACTIONS ACROSS THE SUPPLY CHAIN



- Reduction of Scope 3 CO<sub>2</sub> value chain emissions
- Decarbonizing our transportation
- Clear shift to greener packaging

SOLUTIONS WITH END-USERS'
SAFETY, HEALTH, COMFORT
AND WELLBEING
AT HEART

- Customer centricity on safety, health, comfort & wellbeing
- Surface solutions to reduce vibration, noise, dust, VOC & odor,..
- Greener solutions that respect the planet and the people

ENCOURAGE EMPLOYEE ENGAGEMENT



- Awareness and education programs
- Ambassador networks and employee ideation

To understand more and to see practical examples of the steps that we've taken and targets that we work to, for each of these five pillars, please ask your sales representative or visit:

www.nortonabrasives.com

#### AFTER-SALES SERVICE & SUPPORT

By choosing Norton Clipper machines, diamond tools and abrasives, you are choosing quality products designed for professional users. All machines and related accessories are guaranteed for one year (excluding normal wear).

#### ALL PRODUCTS ARE QUALITY CHECKED DURING MANUFACTURING

If, despite quality checks, during the first year following purchase, any fault arises, your Norton Clipper machine must be returned (complete) to the sales outlet where you purchased it, together with your invoice or sales receipt.

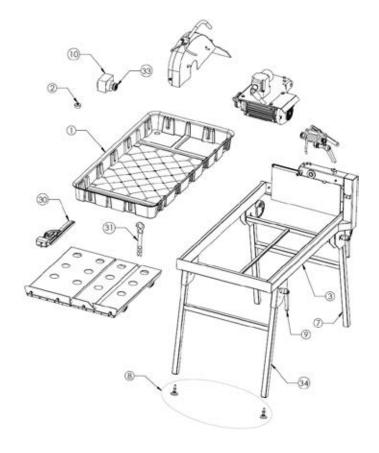
After testing with accessories by the sales outlet, the machine can be shipped for repair to your nearest Norton Clipper after-sales service centre.

If the issue is with the internal combustion motor, please contact the local dealer directly.

If the warranty applies, the Norton Clipper after-sales team will return at its own expense the repaired and tested machine to the sales outlet. In cases where the warranty doesn't apply due to incorrect use of the machine, a quotation for repair will be sent for approval before repair.

The repaired machine will be guaranteed for the time remaining until the expiry of the original guarantee.





#### DIAMOND TOOL PRODUCT INDEX

#### **CONCRETE & REINFORCED CONCRETE**



EXTREME BETON
SILENCIO
PAGE 32



EXTREME BETON
PAGE 33



PRO BETON SILENCIO



PRO BETON
PAGE 35



PRO BETON SOFT



CLASSIC BETON TURBO



♥♥♥
CLASSIC BETON



NEW
STANDARD BETON
TURBO

#### **UNIVERSAL BUILDING MATERIALS**



PRO UNIVERSAL LASER



CLASSIC UNIVERSAL LASER



CLASSIC UNIVERSAL



NEW STANDARD UNIVERSAL



PRO UNIVERSAL DUCTILE



PRO PIPE CUTTER



EXTREME
UNIVERSAL TP-Z



PRO UNIVERSAL TP

#### **GRANITE, MARBLE & NATURAL STONE**



EXTREME GRANITE



EXTREME STRADALIT



PRO GRANITE TURBO



**♥♥♥♥**PRO GRANITE



PRO MARMO



♥♥♥♥
PRO MARMO SURF

#### **ASPHALT & ABRASIVE MATERIALS**



**♥♥♥♥** 



PRO ASPHALT



♥♥♥
CLASSIC ASPHALT



EXTREME
GREEN CONCRETE



PRO GREEN CONCRETE
PAGE 66



**♥♥♥♥♥** 

#### **OTHER TOOLS**



CORE BITS



DIAMOND TILE DRILLS & CORE BITS



VB DRY PAGE 84



GRINDING WHEEL PAGE 189

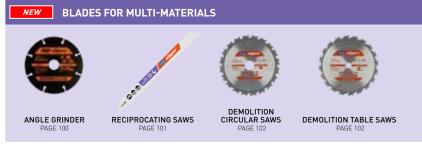


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MACHINE SANDING PAGE 198





#### **UNIVERSAL BUILDING MATERIALS**



 $\Phi \Phi \Phi \Phi \Phi$ EXTREME UNIVERSAL TURBO



 $\Diamond \Diamond \Diamond \Diamond \Diamond \Diamond$ PRO UNIVERSAL TURBO



 $\Phi\Phi\Phi$ CLASSIC UNIVERSAL TURBO



STANDARD UNIVERSAL TURBO PAGE 39



**♥**♥♥♥ EXTREME UNIVERSAL SILENCIO PAGE 40



EXTREME UNIVERSAL LASER



 $\Phi \Phi \Phi \Phi$ PRO UNIVERSAL SILENCIO PAGE 42



 $\oplus \oplus \oplus \oplus$ PRO UNIVERSAL TP-V



 $\oplus \oplus \oplus \oplus \oplus$ EXTREME CG PAGE 47



 $\Phi \Phi \Phi \Phi$ PRO CG PAGE 47



♥♥♥ CLASSIC CG



CG COMFORT



PRO CG-PCD



CLASSIC CG-PCD PAGE 48



♥♥♥♥♥ EXTREME CUT'N'GRIND



 $\oplus \oplus \oplus \oplus$ PRO CUT'N'GRIND PAGE 49

#### **CERAMIC & PORCELAIN TILES**



 $\bigcirc$ EXTREME CERAMIC TURBO



EXTREME CERAMIC



EXTREME CERAMIC SOFT



 $\bigoplus \bigoplus \bigoplus \bigoplus \bigoplus$ PRO CERAMIC



 $\oplus \oplus \oplus$ CLASSIC CERAMIC TURBO



₩₩₩ CLASSIC CERAMIC



STANDARD CERAMIC

#### **REFRACTORY MATERIALS**



**EXTREME RC400** 



**EXTREME RC465** 



**EXTREME RC525** 



**EXTREME RC540** 



**EXTREME RC575** 



PRO BETON



♥♥♥♥ **PRO ZDM 200** 



PRO ZMD 944T

#### **MULTI-MATERIAL**



PRO 4X4 EXPLORER



PRO 2X2



MATERIALS



#### **BLADES FOR ALUMINIUM**









#### MACHINE INDEX





#### DRILL MOTORS & DRILLING RIGS

















HANDHELD CUT-OFF SAWS





CP512/CP512 iLUBE PAGE 167

CP514/CP514 iLUBE PAGE 167

#### POWER FLOATS



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CT901 MP PAGE 186





**CT1201** PAGE 188

#### DIAMOND BLADE RECOMMENDATION GUIDE

	Extreme Beton	Pro Beton	Classic Beton	Standard Beton	Extreme Universal Laser		Classic Universal Laser		Standard Universal		Pro Universal Turbo	Classic Universal Turbo	Standard Universal Turbo	Extreme Cut 'n' Grind	Pro Cut 'n' Grind	Pro Universal Ductile
QUALITY	<b>00000</b>	<b>0000</b>	<b>\$\$\$</b>		<b>00000</b>	0000	444	999		***	0000	<b>000</b>		<b>00000</b>	0000	<b>0000</b>
WET OR DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY
MACHINES	÷	\$\frac{1}{2}\$	<b>%</b>		A A		<b>→ → → → → →</b>	<del>*</del>	<b>* * * * * * * * * *</b>	<b>* * * * * * * * * *</b>		<del>*</del>	<del>*</del>	<b>*</b>	<b>*</b>	MPT
DIAMETER (mm)	115-1200	230-600	115-400	115-350	300-1000	115-1000	115-1000	115-350	115-350	115-350	115-350	115-230	115-230	100-125	100-125	115-350
TECHNOLOGY	i-HD™	LASER	LASER	SINTERED	LASER	LASER	LASER	SINTERED	SINTERED	SINTERED	SINTERED	SINTERED	SINTERED	i-HD™	SINTERED	VACUUM
REINFORCED CONCRETE																
Hard concrete, kerbs & gutters	• •	• •	•	•												
Reinforced concrete, concrete lintels	• •	•	•	•												
UNIVERSAL																
Concrete block (3.6-7.3N)	• •	• •	•		• •	••	•	•	•	• •	• •	•	•	••	•	•
Calcium silicate blocks	• •	• •	•		• •	• •	•	•	•	• •	• •	•	•	• •	•	•
Concrete pavers	• •	• •	•		• •	• •	•	•	•	• •	• •	•	•	• •	•	•
Concrete with gravels	• •	• •	•		• •	• •	•	•	•	• •	• •	•	•	• •	•	•
Clay bricks/ceramic porous blocks	• •	• •	•		• •	• •	•	•	•	• •	• •	•	•	• •	•	•
Clinker bricks/facing tiles/ terracotta	• •	• •	•		• •	• •	•	•	•	• •	• •	•	•	• •	•	•
Vitrified clay pipes	• •	• •	•		• •	• •	•	•	•	• •	• •	•	•	• •	•	•
ASPHALT / ABRASIVE MAT	ERIALS															
Asphalt																
Asphalt over concrete																
Green concrete																
CERAMICS																
Porcelain tiles																
Ceramic and Porcelain tiles																
NATURAL STONE																
Granite														•	•	•
Marble														•	•	
Sandstone														•	•	•
Limestone														•	•	•
OTHER MATERIALS																
Cast iron																•
Fibreglass, PVC, rubber								,								•

#### PERFORMANCE KEY

• • RECOMMENDED

Ideally suited for this application

**ACCEPTABLE** 

Either the blade life or cutting speed could be affected

Extreme CG	Pro CG	Classic CG	Pro 4x4 Explorer	Pro 2x2	All mate- rials 4x4 standard	Extreme Asphalt	Pro Asphalt	Classic Asphalt	Extreme Green concrete	Pro Green concrete	Extreme Ceramic Turbo	Extreme	Pro Ceramic		Standard Ceramic		Pro Granite Turbo	Pro Granite	Pro Marmo
<b>4444</b>	<b>###</b>	999	<b>0000</b>	<b>0000</b>		<b>*********</b>	<b>*************************************</b>	<b>000</b>	<b>00000</b>	\$ \$ \$ \$ \$	<b>###</b>	<b>0000</b>	0000	<b>##</b>		<b>00000</b>	<b>0000</b>	9999	9999
WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET	WET	WET & DRY	WET	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY	WET & DRY
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			**************************************		**						7		$\overline{}$	$\Gamma$	-	$\Gamma$	/¬(		r
100-180	100-180	100-180	115-500	300-500	115-350	300-1000	300-600	300-600	300-350	300-350	115-300	200-350	115-350	115-350	115-230	230-900	115-400	300-600	50-350
i-HD™	i-HD™	i-HD™	LASER	LASER	LASER	i-HD™	LASER	LASER	LASER	LASER	SINTERED	SINTERED	SINTERED	SINTERED	SINTERED	i-HD™	LASER	LASER	E/PLAT- ED
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																			29

# NOTES



DIAMOND TOOLS FOR

# CONCRETE & REINFORCED CONCRETE





#### 





Norton Silencio is our quietest diamond blade, reducing noise by up to 20x (-13 dB) compared to conventional blades when used on concrete,

#### What makes Silencio different?

Winner of 10 innovation and safety awards, Silencio's patented

- sheets of steel which absorbs the cutting vibrations
- Patented 'off-set gullets' prevent whistling air flow
- Each blade is fine-tuned to provide the





MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<u> </u>	230	22.23	17/2.8	70184601168**	5450248702498
<b>%</b>	300	20	15/3.2	70184629000	5450248398226
<b>%</b>	300	25.4	15/3.2	70184642421	5450248498308
<b>%</b>	350	20	15/3.2	70184647780**	5450248570998
<b>%</b>	350	25.4	15/3.2	70184628999**	5450248398219
₩	350	25.4	15/3.2	70184628997	5450248398196
<b>%</b>	400	20	15/3.2	70184694504	5450248688518
<b>%</b>	400	25.4	15/3.2	70184643510	5450248510604
<b>♣</b>	450	25.4	15/3.2	70184631020	5450248450597
₩.	500	25.4	15/3.2	70184630416	5450248440901



<sup>\*\*</sup> IHD technology







MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>*</del>	115	22.23	12/2.2	70184630301	5450248414193
<del>-</del>	125	22.23	12/2.2	70184630302	5450248414209
<u> </u>	230	22.23	15/3.0	70184647723	5450248569299
<b>%</b>	300	20	15/3.0	70184647787	5450248570745
% <b>%</b>	300	25.4	15/3.0	70184647788	5450248570752
<b>%</b>	350	20	15/3.2	70184647789	5450248570769
<b>% %</b>	350	25.4	15/3.2	70184647790	5450248570776
% 1b	400	20	15/3.2	70184693353	5450248572657
<b>% %</b>	400	25.4	15/3.2	70184693354	5450248572664
*	450	25.4	15/3.8	70184602363	5450248727361
*	500	25.4	15/3.8	70184601690	5450248709626
*	600	25.4	15/4.4	70184601691	5450248709633
*	700	25.4	15/4.4	70184601692*	5450248709640
*	800	25.4	15/4.4	70184601693	5450248709657



Formerly	Duo	Evtromo	and	Varav	5	(>500mm
ruillielly	Du0	Extreme	allu	vuiax	J	(2000111111

\* Available on request

NAME	MACHINE	POWER	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
	<b>₩</b>	20 - 30 hp	500	25.4	15/3.8	70184601696	5450248709701
Beton 10	*	20 - 30 hp	600	25.4	15/4.4	70184601735	5450248710691
-	*	20 - 30 hp	700	25.4	15/4.4	70184601999*	5450248717898
	*	35 - 54 hp	600	25.4	15/4.4	70184694212*	5450248594475
	*	35 - 54 hp	700	25.4	15/4.4	70184694733	5450248693093
Beton 20	*	35 - 54 hp	800	25.4	15/4.4	70184694735*	5450248693116
	*	35 - 54 hp	900	25.4	15/4.4	70184601694	5450248709664
12/1	*	55 - 90 hp	600	25.4	15/4.4	70184694719*	5450248692966
	*	55 - 90 hp	700	25.4	15/4.4	70184694718*	5450248692959
Beton 30	*	55 - 90 hp	800	25.4	15/4.4	70184694721*	5450248692980
	*	55 - 90 hp	1000	25.4	15/4.4	70184694723*	5450248693000
	-	55 - 90 hp	1200	25.4	15/4.4	70184694724*	5450248693017



\* Available on request



www.nortonabrasives.com





#### PRO BETON SILENCIO



- \*LASER
- The Norton Clipper Pro Beton Silencio blade reduces noise by up to three times (-5 dB(A)) compared to conventional blades when used on an angle grinder thanks to a special steel core.
- Features 12mm high segments for longer life.
- It is specialised for use on reinforced concrete and building materials, helping you to cut quickly and efficiently in environments where noise and costs need to be kept to a minimum.
- Diameter 350mm has been developed for electric handheld machines such as the Norton Clipper CE414.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>_</del>	230	22.23	12/2.6	70184602810	5450248741381
<b>_</b>	350	25.4	12/2.8	70184603274	5450248753896









#### PRO BETON



- Laser welded blade for intensive use on a wide range of construction materials and reinforced concrete.
- Narrow gullet for great results on hard materials.

· For dry or wet cutting.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del></del>	230	22.23	12/2.8	70184612117*	5450248210498
<b>%</b>	300	20	10/2.5	70184627058**	5450248372554
*	350	20	10/2.8	70184627060**	5450248372578
State A state	350	25.4	10/2.8	70184627061**	5450248372585
State A State	400	25.4	10/3.2	70184627062**	5450248372592
<b>7 %</b>	450	25.4	10/3.2	70184627063**	5450248372608
A 🐪	500	25.4	10/3.8	70184627064**	5450248372615
A W	600	25.4	10/4.0	70184627065**	5450248372622



Formerly \* ZDH Duo \*\* ZDH 500

#### PRO BETON SOFT\*





- Laser welded blade.
- · For dry or wet cutting.
- · Depth indicator to monitor blade life and show cutting direction (up to 450mm).
- Wide gullet for great results on soft materials.
- Pro Beton Soft blades range are recommended to cut hard material.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
3/2	300	20	12/2.8	70184611453	5450248185123
Ch 16	300	25.4	12/2.8	70184611455	5450248185147
	350	20	12/2.8	70184611456	5450248185154
<b>%</b>	350	25.4	12/2.8	70184611458	5450248185178
	400	20	12/3.2	70184611459	5450248185185
<b>%</b>	400	25.4	12/3.2	70184611460	5450248185192
*	450	25.4	12/3.2	70184611461	5450248185208
₩	500	25.4	12/3.8	70184611981	5450248204374
*	600	25.4	12/4.4	70184611982	5450248204381



Formerly Super Beton Evo

#### CLASSIC BETON TURBO





- Laser welded diamond blade.
- Corrugated segments.

For dry or wet cutting.

MACHINES	Ø (mm)	BORE	SEGMENT H/W (mm)	ITEM NO.	EAN
MACHINES	(111111)	(mm)	⊓/W (IIIIII)	HEMINU.	EAN
<b>-</b>	115	22.23	10/2.4	70184694465	5450248687993
<del>-</del>	125	22.23	10/2.4	70184694466	5450248688006
<del>-</del>	230	22.23	10/2.6	70184694467	5450248688013
<b>%</b>	300	20	10/3.2	70184694468	5450248688020
<b>%</b>	300	25.4	10/3.2	70184602486	5450248730606
<b>%</b>	350	20	10/3.2	70184694469	5450248688037
% 16	350	25.4	10/3.2	70184694470	5450248688044
<b>%</b>	400	20	10/3.2	70184601392	5450248707493
34 1h	400	25.4	10/3.2	70184694471	5450248688051



Formerly Classic Turbo Laser

35 www.nortonabrasives.com

• Dry or wet cutting.





#### **CLASSIC BETON**





- An economical solution.
- · Laser welded blade.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<b>%</b>	300	20	10/2.8	70184626869	5450248353621
36 Th	300	25.4	10/2.8	70184626870	5450248353638
Sta.	350	20	10/2.8	70184626871	5450248353645
<b>%</b>	350	25.4	10/2.8	70184626872	5450248353652
<b>%</b>	400	25.4	10/3.2	70184626873	5450248353669
<b>♣</b>	450	25.4	10/3.2	70184626874	5450248353676
*	500*	25.4	10/3.4	70184694416*	5450248687429
*	600*	25.4	10/3.6	70184694417*	5450248687436

<sup>\* 500-600</sup>mm with undercutting protection segments



#### STANDARD BETON TURBO NEW

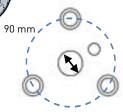
- · Sintered segmented blade with a Turbo shape.
- More aggressive cut on harder materials.
- · For cutting light reinforced concrete and harder building materials.

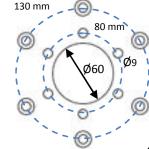
MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM No.	EAN
<del>-</del>	115	22.23	8/2.6	70184608578	5450248776277
<del>_</del>	125	22.23	8/2.8	70184608579	5450248776284
<del>-</del>	230	22.23	9/3.4	70184608580	5450248776291
<b>%</b>	300	20	10/3.7	70184608581	5450248776307
<b>%</b> A	350	25.4/20	10/4	70184608582	5450248776314





#### **BORE PATTERNS**

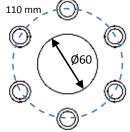




#### **HYDROSTRESS**

6 conical holes for countersunk M8 screws on a 130mm circle 6 holes ø9mm on a 80mm circle Bore 60mm





6 conical holes for countersunk M10 screws on a 110mm circle Bore 60mm



3 conical holes for countersunk M10 screws on a 90mm circle. Bore 25.4mm



DIAMOND TOOLS FOR

# UNIVERSAL BUILDING MATERIALS

Discover our diamond blades specially designed for cutting: cured concrete, kerb stones, concrete pipes, bricks, block paving, flagstones and paving stones, washed gravel concrete slabs, Jumbo 651

# EXTREME UNIVERSAL TURBO





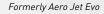
### WHEN PERFORMANCE MEETS DESIGN

The Extreme Universal blade cuts all medium to hard construction materials, fast.

- 12mm impregnated diamond segments provide a long life.
- Arrow shaped inserts on the blade protect the steel core for reduced blade wear, as well as indicating the correct direction for rotation.
- The ventilated waved steel centre reduces heat which aids blade rigidity during dry cutting.
- The corrugated continuous rim enables smooth, high-quality cutting and ease of use. It also cuts more aggressively on hard materials.
- Ideal for use on a very wide range of medium to hard construction materials, block paving, granite, natural stone, roof tiles and hard tiles.



MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>_</del>	115	22.23	12/1.8	70184623598	5450248236863
<del>_</del>	125	22.23	12/2.0	70184623599	5450248330868
<del>_</del>	230	22.23	12/2.8	70184623180	5450248234692
36	300	20	12/2.8	70184611230	5450248174042
<b>%</b> 7	300	25.4	12/2.8	70184611236	5450248174417
<b>%</b>	350	20	12/3.2	70184611427	5450248183907
<b>A</b>	350	25.4	12/3.2	70184611561	5450248186960
<del>_</del>	230	70/22.23 + Flange	12/2.8	70184623448	5450248329336







### PRODUCT FEATURES







ROTATIONAL DIRECTION

### QUICK FIX



The Quickfix system allows the bore of a blade to be adjusted to fit machines with different arbor/shaft diameters. There are two versions, the first allows a blade with a 25.4mm bore to be fitted to a machine with a 22.23mm arbor/shaft. The second allows a blade with either a 25.4mm or 22.23mm bore to be mounted on a machine with a 20mm arbor/shaft.

The system complies with the requirements of European Standard EN 13236.

MACHINES	BORE OF BLADE (mm)	BORE OF MACHINE (mm)	ITEM NO.	EAN
Che	25.4	22.23	70184623894	5450248236528
36	25.4/22.23	20	70184622589	5450248233176

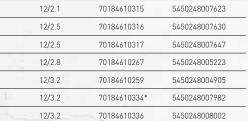




### PRO UNIVERSAL TURBO

- 12mm high continuous rim blade.
- Ideal for use on general materials and stone.
- Reinforcement flanges around the bore ensure rigidity and straight cutting under the most demanding conditions.
- Use dry or wet.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>-</del>	115	22.23	12/2.1	70184610314	5450248007616
<del>_</del>	125	22.23	12/2.1	70184610315	5450248007623
<del></del>	150	22.23	12/2.5	70184610316	5450248007630
<del>-</del>	180	22.23	12/2.5	70184610317	5450248007647
<del>-</del>	230	22.23	12/2.8	70184610267	5450248005223
Ch.	300	20	12/3.2	70184610259	5450248004905
C/L	350	20	12/3.2	70184610334*	5450248007982
Che A	350	25.4	12/3.2	70184610336	5450248008002





<sup>\*</sup> Available on request



### CLASSIC UNIVERSAL TURBO

- An economical solution.
- Continuous rimmed blade.
- Use dry or wet.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<b>+</b>	115	22.23	10/2.2	70184626814	5450248353188
<del>_</del>	125	22.23	10/2.2	70184626815	5450248353195
<del>_</del>	180	22.23	10/2.4	70184626816	5450248353201
<del>_</del>	230	22.23	10/2.6	70184626818	5450248353225
<b>%</b>	300	20	10/3.2	70184626822	5450248353263
<b>%</b> 7	350	25.4	10/3.2	70184626824	5450248353294
<del>_</del>	125	M14	10/2.0	70184629695	5450248405832
<del>_</del>	230	70/22.23 + Flange	10/2.6	70184626819	5450248353232







### STANDARD UNIVERSAL TURBO

- Sintered continuous rim blade with a Turbo shape
- Aggressive cut on harder materials.
- Better quality of cut thanks to its continuous rim
- Ideal for hard materials that need a good quality of cut (roof tiles)

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM No.	EAN
<b>*</b>	115	22.23	10/2.5	70184608560	5450248776154
<del>_</del>	125	22.23	10/2.8	70184608561	5450248776161
<u> </u>	230	22.23	10/3.2	70184608563	5450248776185



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# EXTREME UNIVERSAL SILENCIO







**A PREMIUM CUTTING** SILENT DIAMOND BLADE

Residential areas, city centres, schools and hospitals are especially sensitive to noise, with local regulations preventing excessive noise levels. With up to 15mm high segments and a bespoke specification for each application, Norton Silencio is our quietest diamond blade, reducing noise by up to 30x (-15 dB) compared to conventional blades when used on concrete, granite and building materials, while achieving a fast, efficient cut.

### What makes Silencio different?

Winner of 10 innovation and safety awards, Silencio's patented technology

- A noise dampening layer is sandwiched between two sheets of steel which absorbs the cutting vibrations and sound of the product
- Patented 'off-set gullets' prevent whistling air flow around the diamond blade.
- machine application.



MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
A	300	25.4	15/2.8	70184640269	5450248456209
A	350	25.4	15/2.8	70184628998	5450248398202
A	400	25.4	15/3.1	70184640270	5450248456216
7	450	25.4	15/3.1	70184694368*	5450248686699
A	500	25.4	15/3.2	70184630309	5450248414155





### 





- Our best quality for your masonry saw.
- Reduction of noise up to 30x.
- Laser welded blade for optimum safety and performance.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<b>Æ</b> ,	650	25.4	15/4.4	70184694227	5450248594697
<b>≓</b>	900	60/55	15/4.4	70184694030	5450248587309
<b>≓</b>	1000	60/55	15/4.4	70184694595	5450248689898

Formerly BS Silencio



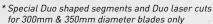








MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
A	300*	30/25.4	15/2.8	70184612282	5450248218777
A	350*	30/25.4	15/2.8	70184612283	5450248218784
A	400	25.4	10/3.2	70184611438	5450248184782
A	450	25.4	10/3.2	70184611439	5450248184799
A	500	25.4	7/3.8	70184611440	5450248184805
* Special Duo shape	Formerly FMD DUO				





### PRODUCT FEATURES



15mm HIGH SEGMENTS ON DIAMETER 300mm AND 350mm



ROTATIONAL DIRECTION



FOR BEST RESULTS USE ON NORTON CLIPPER MASONRY SAWS - SEE PAGE 127

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### PRO UNIVERSAL SILENCIO

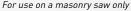




- The Norton Clipper Pro Universal Silencio blade reduces noise by up to eight times (-9 dB(A)) compared to conventional blades when used with a masonry saw.
- The Pro Universal Silencio blade features 12mm high segments for longer life.

•	Ideal for concrete and building materials,
	it achieves a fast, efficient cut with limited
	noise for sensitive environments at a more
	economical cost when price is a consideration.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
A	350	25.4	12/3.1	70184602811	5450248741398
				For use o	n a masonry saw only





### 





- · Fast cutting.
- For use on concrete slabs and general purpose building materials.
- Use dry or wet cutting on masonry saws.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM No.	EAN
<b>+</b>	115	22.23	12/2.2	70184607493	5450248763192
<del>-</del>	125	22.23	12/2.3	70184607684	5450248763208
<del>_</del>	150	22.23	12/2.2	70184607685	5450248763215
<b>A</b>	150	30	12/2.2	70184607693	5450248763284
<del></del>	180	22.23	12/2.5	70184607686	5450248763222
<b>A</b>	180	30	12/2.5	70184607687	5450248763239
<del>_</del>	230	22.23	12/3.0	70184603038	5450248747291
<b>%</b>	300	20	12/3.1	70184607689	5450248763246
<b>%</b>	300	25.4	12/3.1	70184607690	5450248763253
36	350	20	12/3.20	70184607691	5450248763260
<b>%</b>	350	25.4	12/3.2	70184607692	5450248763277
<b>%</b> A	350	25.4	10/2.8	70184611209	5450248173236
A	400	25.4	10/2.5	70184610679	5450248015277
<b>%</b>	400	25.4	10/3.2	70184625951	5450248347996
<b>%</b>	400	20	12/3.2	70184631497	5450248799917
A	450	25.4	12/3.2	70184609093	5450248788492
A	500	25.4	10/3.2	70184625953	5450248348016

Formely Euro ZML Evo and Alfa







### CLASSIC UNIVERSAL LASER \*\*\* \*\*\*





- An economical blade choice for dry or wet cutting on masonry saws.
- For use on construction materials and lightweight blocks, clay blocks and sandstone.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<b>+</b>	115	22.23	7/2.2	70184626834	5450248353409
<del>_</del>	125	22.23	7/2.2	70184626835	5450248353416
<del>_</del>	150	22.23	7/2.2	70184626836	5450248353423
<del>-</del>	180	22.23	7/2.5	70184626837	5450248353447
<del>_</del>	230	22.23	10/2.5	70184626838	5450248353454
<b>%</b>	300	20	10/2.5	70184626839	5450248353461
<b>%</b> 🖰	300	25.4	10/2.5	70184626840	5450248353478
<b>%</b>	350	20	10/2.8	70184626841	5450248353485
<b>%</b> A	350	25.4	10/2.8	70184626842	5450248353492



Formerly Classic Laser

### CLASSIC UNIVERSAL



- An economical solution.
- Sintered blade.

• Use dry or wet.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<b>(</b>	115	22.23	10/1.8	70184626806	5450248353096
<del>-</del>	125	22.23	10/1.8	70184626807	5450248353102
<del>-</del>	180	22.23	10/2.2	70184626809	5450248353126
<b>—</b>	230	22.23	10/2.4	70184626810	5450248353133
<b>%</b>	300	20	10/3.0	70184626811	5450248353157
<b>%</b> A	350	25.4	10/3.2	70184626813	5450248353171



Formerly Classic Uni

### STANDARD UNIVERSAL NEW

• Sintered segmented blade

• For universal building materials such as bricks, pavers and building blocks

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM No.	EAN
<b>&amp;</b>	115	22.23	10/1.9	70184608572	5450248776215
<b>+</b>	125	22.23	10/2.2	70184608573	5450248776222
<b>-</b>	230	22.23	10/2.6	70184608575	5450248776246
<b>%</b>	300	20	10/3	70184608576	5450248776253
<b>%</b> A	350	25.4/20	10/3.4	70184608577	5450248776260



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### EXTREME UNIVERSAL LASER ♥♥





- Super fast cutting and very long life on all materials from soft to hard.
- Up to 15mm high segments.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
Ħ.	900	60	15/4.8	70184647651	5450248564287

Formerly DUO BS15



### PRO UNIVERSAL LASER





- Laser welded ensure optimum performance and security.
- 12mm segment height.

- For use on concrete slabs and general purpose building materials.
- Use dry or wet cutting on masonry saws.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<b>P</b> .	600	25.4	12/4.4	70184647258*	5450248564195
<b>jac</b> i	625	60	12/4.4	70184693972	5450248586593
<u>iac</u>	650	25.4	12/4.4	70184647265	5450248564225
<b>≓</b>	700	60	12/4.4	70184647264	5450248564218
i.	900	60	12/4.4	70184647266	5450248564232
	1000	60	12/4.4	70184647263	5450248564201

Formerly Pro BS12

\* Available on request

### CLASSIC UNIVERSAL LASER





- An economical blade choice for dry or wet cutting on masonry saws.
- For use on construction materials and lightweight blocks, clay blocks and sandstone.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<u> </u>	650	25.4	10/4.4	70184647267	5450248564249
<b>₽₽</b> ,	900	60	10/4.4	70184647269	5450248564256
<u>ir</u>	1000	60	10/4.4	70184647650	5450248564263

Formerly Classic BS10





IDEAL FOR BLOCK SAWS





MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>*</del>	115	22.23	2.8	70184694459	5450248687894
<del>_</del>	125	22.23	2.8	70184694460	5450248687900
<b>*</b>	180	22.23	2.8	70184694461	5450248687917
<del></del>	230	22.23	3.1	70184694462	5450248687924
<b>%</b>	300	20	3.4	70184694463	5450248687931
<b>36.</b> A	350	25.4	3.4	70184694464	5450248687948
	400	20	3.3	70184694691	5450248691518



Formerly Multi-Runner

### PRO PIPE CUTTER



- For cutting and grinding plastic pipes.
- Allows to cut and grind a plastic pipe in only one step.

•	Can	be	used	on	all	mat	teria	ls.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN	
<del>_</del>	125	22.23	2.5	70184601374	5450248707189	







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### EXTREME UNIVERSAL TP-Z ♥♥♥♥



- Innovative mortar raker with alternated Z shape segments that reduce contact surface area for a faster cut with less friction.
- Made with i-HD™ technology for long life and a high removal rate.
- For the removal of mortar joints between bricks, natural stone blocks or facing bricks.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>_</del>	115	22.23	7/6.5	70184601130	5450248704553
<del>_</del>	125	22.23	7/6.5	70184641691	5450248492801



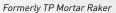


### PRO UNIVERSAL TP



- Segments with different thicknesses to cater for various mortar joints.
- The hard-metal protection inserts prevent under-cutting of the steel-centre and contributes to longer product life.
- For the removal of mortar joints between bricks, natural stone blocks or facing bricks.
- Removes mortar 2x faster than a standard blade.

MACHINES	(n	Ø nm)	BORE (mm)		SEGMENT H/W (mm)	IT	EM NO.	EAN
<del>_</del>	1	15	22.23		6.5/4.5	70	0184610712	5450248047063
<b>.</b>	1	25	22.23		6.5/4.5	70	0184610713	5450248047070
<del>-</del>	1	15	22.23		6.5/6.5	70	184610305	5450248006466
<b>_</b>	1	25	22.23		6.5/6.5	70	184610307	5450248006534
<del>-</del>	1	15	22.23	26	6.5/8.0	70	184610715	5450248047094
<del>_</del>	1	25	22.23		6.5/8.0	70	0184610716	5450248047100





### PRO UNIVERSAL TP-V





· For use on concrete floors and walls,

masonry walls, and plasterboard.

• Removes concrete 2x faster than

a standard blade.

- Special tool for the repair of cracks in floors and walls.
- The V-shape segments widen the crack to allow repair with mortar.

to allow repair w	vith mortar.	
MACHINES	Ø (mm)	BORE (mm)

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>-</del>	115	22.23	13/6.5	70184624198	5450248235477
<del>_</del>	125	22.23	13/6.5	70184624199	5450248235484

Formerly TP-V Crack Chaser



# EXTREME CG



Now with i-HD  $^{\rm TM}$  technology, Clipper Extreme Cup Grinders provide the ultimate surface grinding performance.

- i-HD segments provide the best finish, high material removal rates and longest life thanks to the uniform density of diamonds across each whole segment.
- The unique large segment design enables faster **grinding** of large surfaces.
- Low vibrations provide better comfort during use.
- Large ventilation holes mean better cooling and less heat generation.
- Flat 125mm cup grinder is suitable for use on all vacuum grinders.
- For use on building materials, concrete natural stone and abrasive materials.
- For tilers, general builders, concrete flooring contractors, swimming pool installers.



4	THE REAL PROPERTY.
ITEM NO	EAN

MACHINES	Ø (mm)	CUP HEIGHT (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>*</del>	100	19	22.23	4.5	70184694991	5450248697343
<del>_</del>	125	24	22.23	4.5	70184694993	5450248697367
<u> </u>	180	29	22.23	4.5	70184694994	5450248697374
<del>_</del>	125 FLAT	19	22.23	4.5	70184694992	5450248697350

See page 18 for more information on merchandising displays





Cup Height



- High material removal rate.
- Low vibration for better comfort when in use.
- i-HD manufacturing technology ensures long life and a good standard of finish.
- For surfacing and grinding medium hardness construction and building materials (concrete, reinforced concrete, natural stone).

Cup Height	- 100
, ,	

MACHINES	Ø (mm)	CUP HEIGHT (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>*</del>	100	19	22.23	4.5	70184694988	5450248697312
<b>*</b>	125	24	22.23	4.5	70184694989	5450248697329
<u>+</u>	180	29	22.23	4.5	70184694990	5450248697336



### CLASSIC CG

 $\bigoplus \bigoplus \bigoplus$ 

- An economical solution.
- For surfacing and grinding hard construction and building materials (concrete, reinforced concrete, natural stone).
- Smaller segments have excellent performance on hard materials.
- Flat sides avoid damaging walls or ceilings during flush grinding.





MACHINES	Ø (mm)	CUP HEIGHT (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>*</del>	100	19	22.23	4.5	70184694995	5450248697381
<u>+</u>	125	24	22.23	4.5	70184694996	5450248697398
<del>-</del>	180	29	22.23	4.5	70184601079	5450248699293



# EXTREME CG COMFORT





EXTREME CG Comfort has been specifically developed to lower vibration levels and improve operator comfort.

- Comfortable to use
- New segment shape for optimum results
- $\bullet$  i-HD  $^{\text{\tiny TM}}$  Technology for high material removal and long life



Hand-Arm vibrations provokes painful and disabling disorders of the blood vessels and nerves, leading to a disease called Vibration White Finger. We have developed a product that minimises the vibration and optimises your comfort.



MACHINES	Ø (mm)	CUP HEIGHT (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>_</del>	100	20	22.23	4.5	70184607656	5450248762690
<del>-</del>	125	25	22.23	4.5	70184602648	5450248735106
<del>_</del>	180	30	22.23	4.5	70184607657	5450248762706



### PRO CG-PCD COMFORT



- Polycrystalline Diamond (PCD) cup wheel, designed for the fast removal of glue, epoxy resins and paint.
- The embedded anti-vibration system provides comfort during use.

•	Use a concrete cup wheel after using
	PCD wheels to ensure a great finish.



Use a concrete cup wheel after using

PCD wheels to ensure a great finish.

MACHINES	Ø (mm)	CUP HEIGHT (mm)	BORE (mm)	PCD ELEMENTS	ITEM NO.	EAN
<del>-</del>	125	18	22.23	12pcs	70184645886	5450248535492



### CLASSIC CG-PCD



- Cost-effective Polycrystalline Diamond (PCD) cup wheel.
- · Designed for the fast removal of glue, epoxy resins and paint.

MACHINES	Ø (mm)	CUP HEIGHT (mm)	BORE (mm)	PCD ELEMENTS	ITEM NO.	EAN	
-	125	19	22.23	12pcs	70184693445	5450248577317	•

Cup Height







### EXTREME CUT'N'GRIND





- Multi-purpose tool for cutting and grinding of building materials.
- i-HD™ technology offers longer life, a faster cut and a unique design.

<ul> <li>Can be used for the same applications as</li> </ul>
diamond blades and diamond cup grinders.

• Equipped with an aluminium flange in connection M14 for offset cutting and grinding.

MACHINES	Ø (mm)	BORE	SEGMENT H/W (mm)	ITEM NO.	EAN	
<del>_</del>	125	M14	25 / 3.9	70184602036	5450248719182	





### Clipper's Tip

ONE BLADE FOR TWO APPLICATIONS: **CUTTING AND GRINDING** 

### PRO CUT'N'GRIND



- Sintered Turbo shape, for fast material removal and good finishing quality in cutting and grinding.
- Equipped with an aluminium flange in connection M14 for offset cutting and grinding.
- Can be used for the same applications as diamond blades and diamond cup grinders.
- For use on concrete, washed concrete, blocks, ductile iron and natural stones.

MACHINES	Ø (mm)	BORE	SEGMENT H/W (mm)	ITEM NO.	EAN
<b>(-</b>	100	M14	25 / 3.9	70184641171	5450248465591
<u>+</u>	125	M14	25 / 3.9	70184641172	5450248465607



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# NOTES



# MULTI MATERIALS

Multi-purpose blades for cutting concrete, reinforced concrete, roof tiles, paviours, blocks granite, natural stone, asphalt, breeze blocks, sandstone and gridstone.





# PRO 4X4 EXPLORER





The Pro 4x4 Explorer range is even better than before. Faster cutting longer life, improved safety and greater comfort when used on any material are all additional benefits of this blade.

- Multi-purpose blade cuts all materials
- Up to 12mm segment height for more cuts per wheel
- Trapezoid shaped segments give a comfortable, smoother cut with lower vibration levels.
- Patented cut depth indicator allows better visibility of cut depth when in use.
- Keep track of segment wear with the specially engraved wear indicator.
- Patented drop-shaped gullets prevent fatigue cracks even when cutting thick metal.





For cutting off all the following materials:

- Reinforced concrete
- Concrete lintels
- Limestone concrete
- Concrete roof tile:
- Paviours and blocks
- Granite & natural stones
- Asphalt
- Asphalt over concrete
- Breeze blocks
- Gridstone
- Sandstone
- Steel parts up to 5mm thick

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<b>÷</b>	115	22.23	10/2.2	70184602018	5450248720997
<del>_</del>	125	22.23	10/2.2	70184602019	5450248721000
<del></del>	180	22.23	10/2.5	70184602020	5450248721000
<del></del>	230	22.23	12/2.5	70184602021	5450248721024
<b>%</b>	300	20	12/3.0	70184602022	5450248721031
<b>★</b> ₹ <b>★</b>	300	25.4	12/3.0	70184602023	5450248721048
<b>%</b>	350	20	12/3.2	70184602091	5450248721055
<b>ॐ</b> ₹ <b>ॐ</b>	350	25.4/20	12/3.2	70184602092	5450248721062
<b>★</b> ₹ <b>★</b>	350	25.4	12/3.2	70184602093	5450248721079
<b>ॐ</b> ₹ <b>ॐ</b>	400	25.4	12/3.2	70184602095	5450248721093
<b>%</b>	400	20	12/3.2	70184602094	5450248721086
<b>A</b>	450	25.4	12/3.2	70184602096	5450248721109
7 %	500	25.4	10/3.8	70184602097	5450248721116

### PRODUCT FEATURES



DROP-SHAPE GULLETS



SEGMENT WEAR INDICATOR



PATENTED CUTTING DEPTH INDICATOR

### QUICK FIX



The Quickfix system allows the bore of a blade to be adjusted to fit machines with different arbor/shaft diameters. There are two versions, the first allows a blade with a 25.4mm bore to be fitted to a machine with a 22.23mm arbor/shaft. The second allows a blade with either a 25.4mm or 22.23mm bore to be mounted on a machine with a 20mm arbor/shaft.

The system complies with the requirements of European Standard EN 13236.

MACHINES	BORE OF BLADE (mm)	BORE OF MACHINE (mm)	ITEM NO.	EAN
<b>%</b>	25.4	22.23	70184623894	5450248236528
3/2	25.4/22.23	20	70184622589	5450248233176



# PRO 2X2 RANGE





m		ria	

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM No.	EAN
<b>%</b>	300	20	10/2.5	70184647331	5450248558408
Ch A th	300	25.4	10/2.5	70184647332	5450248558415
Ch.	350	20	10/2.8	70184647336	5450248558422
Ch A th	350	25.4	10/2.8	70184647337	5450248558439
Ch A th	400	25.4	10/2.8	70184601398	5450248707813
<b>₹</b>	450	25.4	10/2.8	70184601399	5450248707820
<b>A</b> *	500	25.4	10/2.8	70184601400	5450248707837

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### NEW

### STANDARD ALL MATERIALS



- For cutting multiple materials such as concrete, granite, asphalt, bricks, pavers, building blocks, steel parts up to 5mm thick and much more.
- For use on a handheld saw machine. Masonry saw and floor saw are compatible with 350mm diameter diamond blades for occasional use.
- 100% laser blades with segment height of 10mm

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM No.	EAN
<del>-</del>	115	22.23	10/2.2	70184609627	5450248790990
<del>-</del>	125	22.23	10/2.2	70184609628	5450248791003
<del>-</del>	230	22.23	10/2.5	70184609629	5450248791010
<b>%</b>	300	20	10/2.5	70184609630	5450248791027
<b>%</b> ∺ <b>%</b>	350	25.4/20	10/2.8	70184609633	5450248791058





# CERAMIC AND PORCELAIN TILES

Discover our diamond blades specially designed for cutting: ceramic and porcelain tiles, vitrified reconstituted stone, glass, textured glass, glazed ceramic tiles, granite, marble, slate and hard natural stone.



# EXTREME CERAMIC TURBO \*\*\*

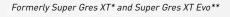


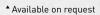
### QUALITY CUTTING OF HARD CERAMIC TILES.

- This 10mm high continuous rim blade is the perfect choice
- Premium diamond grade and free cutting metal bond
- to keep the blade straight without causing damage



MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>*</del>	115	22.23	10/1.4	70184644759**	5450248523994
<u> </u>	125	22.23	10/1.4	70184644760**	5450248524007
<u> </u>	180	22.23	10/1.4	70184621970**	5450248232193
F	200	25.4	10/2	70184625427*	5450248345756
<u> </u>	230	22.23	10/2	70184621973**	5450248232186
P	230	25.4	10/2	70184627653*	5450248385813
<b>严</b> அ	250	25.4	10/2	70184625428*	5450248345763
F A	250	30	10/2	70184645565**	5450248531586
FR	300	25.4	10/2.2	70184625429*	5450248345787
<b>严</b> 片	300	30	10/2.2	70184645566*	5450248531593



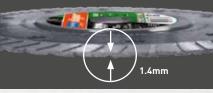




### PRODUCT FEATURES







1.4mm THICK BLADE



FAST CUTTING CONTINUOUS RIM

### EXTREME CERAMIC



marble, slate, quarry tiles.

• For use on glazed ceramic tiles, granite,

- · Continuous rim sintered diamond blade for wet cutting on masonry saws.
- Thin laser-cut slots to allow blade cooling and
- smoother cut.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
Ħ	200	25.4	9/1.6	70184647047	5450248554608
芹	230	25.4	9/1.6	70184644431	5450248522409
<b>严</b> 片	250	25.4	9/1.6	70184644432	5450248522416
Ħ	300	25.4	9/2.0	70184630334	5450248414599
<b>F</b>	350	25.4	9/2.0	70184630335	5450248414605

Formerly Ceram XJ





### EXTREME CERAMIC SOFT\*





- Continuous rim sintered diamond blade for wet cutting on masonry saws.
- · Thin laser-cut slots to allow blade cooling

and smoother cut.

- For use on glazed ceramic tiles.
- Offers a very good finish on the hardest tiles.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
	200	25.4	2 /9	70184603234	5450248753445
-	230	25.4	2 /9	70184603235	5450248753452
F A	250	25.4	2 /9	70184603236	5450248753469
<b>戸</b> 為	300	25.4	2 /9.5	70184602483	5450248730422
A	350	25.4	2 /9.5	70184602484	5450248730439
A	400	25.4	2.4 /10	70184603237	5450248753476







### PRO CERAMIC



- · Continous diamond rim.
- · Good value for money.

- · Can be used for dry or wet cutting.
- For use on ceramics, granite, marble, slate and quarry tiles.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
Wet & dry cutting					
<del>•</del>	115	22.23	9/1.6	70184625942	5450248347927
<del>-</del>	125	22.23	9/1.6	70184625940	5450248347897
<del>-</del>	180	22.23	9/1.7	70184625944	5450248347941
<del>-</del>	230	22.23	9/2.2	70184625946	5450248347965



_			
Formerly	ΜD	110 CD	

Wet cutting only					
-	150	25.4/22.23	10/1.6	70184625560	5450248346319
-	180	25.4/22.23	10/1.9	70184625561	5450248346326
<b>→</b> 🖰	200	25.4	10/1.9	70184625093	5450248343998
	200	30	10/1.9	70184625094	5450248344001
	230	25.4	10/1.9	70184625096	5450248344025
	250	25.4	10/2	70184625097	5450248344032
<b>严</b> அ	300	25.4	10/2	70184625098	5450248344049
<b>戸</b> [四]	350	25.4	10/2	70184625100	5450248344063

Formerly MD 120 C



### CLASSIC CERAMIC TURBO





- · Turbo continuous rimmed diamond blade for faster and smoother cutting of hard ceramic tiles.
- · Economical solution.
- · For dry or wet cutting of porcelain and ceramic tiles.

MACHINES		Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<b>+</b>		115	22.23	7/1.6	70184627645	5450248385745
<u>+</u>	NO.	125	22.23	7/1.6	70184627646	5450248385752

Formerly Classic Ceram XT



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# BLADES FOR CERAMIC & PORCELAIN TILES FOR ANGLE GRINDERS, TILE SAWS & MASONRY SAWS

### CLASSIC CERAMIC



- Continous diamond rim.
- Good value for money.

• Dry or wet cutting of medium-hard tiles and ceramic tiles.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN	
<del>_</del>	115	22.23	5/1.6	70184626825	5450248353317	
<del></del>	125	22.23	5/1.6	70184626826	5450248353324	
<del></del>	180	25.4/22.23	5/1.7	70184626828	5450248353348	
	200	30/25.4	5/1.7	70184626829	5450248353355	
	230	22.23	5/1.8	70184626830	5450248353362	
<del>-</del>	230	25.4	5/1.8	70184628734	5450248396499	
	250	25.4	5/1.8	70184626831	5450248353379	
<b>严</b> அ	300	25.4	5/2.1	70184626832	5450248353386	
<b>严</b> அ	350	25.4	5/2.1	70184626833	5450248353393	



### NEW

### STANDARD CERAMIC

- Sintered continuous rim blade.
- For ceramic, glazed ceramic and porcelain tiles.
- Suitable for similar materials that need a good quality cut with a continuous rim blade.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM No.	EAN
<del>*</del>	115	22.23	7/1.6	70184608555	5450248776109
<del>_</del>	125	22.23	7/1.6	70184608556	5450248776116
<b>→</b>	180	22.23/25.4	7/1.8	70184608557	5450248776123
	200	30/25.4	7/2	70184608558	5450248776130
<b>→</b> F	230	22.23/25.4	8/2	70184608559	5450248776147







# GRANITE, MARBLE & NATURAL STONE



# EXTREME GRANITE





with i-HD™ technology making them optimised for cutting hard materials such as granite, natural stone, concrete slab and blocks. These segments also provide benefits such as super long life, excellent cutting speed, improved operator comfort





Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
230	22.23	15/2.6	70184601172	5450248702702
300	20	15/2.8	70184601173	5450248702719
350	25.4	15/2.8	70184601174	5450248702726
350	25.4	15/2.8	70184603311	5450248755210
500	25.4	15/3.2	70184603312	5450248755227
900	60	12/4.6	70184603313	5450248755234
1000	60	12/4.6	70184608796	5450248780717
	(mm) 230 300 350 350 500 900	(mm)         (mm)           230         22.23           300         20           350         25.4           500         25.4           900         60	(mm)         (mm)         H/W (mm)           230         22.23         15/2.6           300         20         15/2.8           350         25.4         15/2.8           350         25.4         15/2.8           500         25.4         15/3.2           900         60         12/4.6	(mm)         (mm)         H/W (mm)         ITEM NO.           230         22.23         15/2.6         70184601172           300         20         15/2.8         70184601173           350         25.4         15/2.8         70184601174           350         25.4         15/2.8         70184603311           500         25.4         15/3.2         70184603312           900         60         12/4.6         70184603313



Formerly Duo Granite+





### Clipper's Tip

USE QUICKFIX SYSTEM FOR THE BLADE TO FIT MACHINES WITH DIFFERENT ARBOR/SHAFT DIAMETER (SEE PAGE 52)

### EXTREME STRADALIT







• Laser-welded, 10mm high segments with silent steel-centre, ideal for wet cutting very hard natural stone, cured clay pavers and engineering bricks on masonry saws.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>Z</del>	350	25.4	10/2.5	70184621132	5450248231394
A	400	25.4	10/2.5	70184623047	5450248326014

Formerly Super Stradalit Evo





### PRO GRANITE TURBO







- The 12mm laser welded segments are corrugated in shape, which generate less friction and makes the blade more efficient. These segments also provide the blade with strong cutting performance and long life.
- Designed for dry and wet cutting.
- Specifically designed for granite, concrete slabs and other hard stone materials.
- An excellent cost to performance ratio, offering great value for money.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<b>.</b>	115	22.23	12/2.2	70184626525	5450248350859
<del>_</del>	125	22.23	12/2.2	70184626526	5450248350866
<del>_</del>	180	22.23	12/2.4	70184626527	5450248350873
<del>_</del>	230	22.23	12/2.6	70184626528	5450248350996
<del>-</del>	230	22.23	12/2.6	70184629653	5450248405436
<b>%</b>	300	20	12/3.2	70184626530	5450248351016
<b>%</b> 7	300	25.4	12/3.2	70184626529	5450248351009
<b>%</b>	350	20	12/3.2	70184626531	5450248351023
<b>A</b>	350	25.4	12/3.2	70184626532	5450248351047
<b>%</b> 7	400	25.4	12/3.2	70184626533	5450248351054





Formerly Granite Turbo Laser

### PRO GRANITE







- Great value for money blade.
- Designed for use on granite, marble and natural stone.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
A	300	25.4	10/2.5	70184610384	5450248009030
7	350	25.4	10/3.0	70184610385	5450248009047
A	400	25.4	10/3.2	70184610386	5450248009054
A	450	25.4	10/3.4	70184610436	5450248010142
A	500	25.4	7/3.2	70184610437	5450248230755
A	600	25.4	7/4.4	70184610438*	5450248230748



\* Available on request



### BLADES FOR GRANITE & NATURAL STONE

### FOR ANGLE GRINDERS, HANDHELD CUT OFF SAWS & MASONRY SAWS

### PRO MARMO





 Versatile diamond blade suitable for materials such as granite, marble, plastics and natural stone, and is ideal for use on angle grinders, cut-off saws and masonry saws.  The electroplated surface and drop-down diamond inserts on the steel centre, clean the cutting profile while in use and ensure fast and smooth cutting.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<u></u>	50	6	2.4	70184629965	5450248408567
<del>-</del>	115	22.23	2.4	70184626663	5450248351498
<del>-</del>	125	22.23	2.4	70184626666	5450248351528
<b>.</b>	150	20	2.4	70184601282	5450248705017
<del>-</del>	230	22.23	2.8	70184626668	5450248351542
<b>%</b> 🛱	300	25.4	2.9	70184620243	5450248298533
<b>%</b> A	350	25.4	2.9	70184620244	5450248298557



Formerly Marmo Pro

### PRO MARMO SURF





 Pro Marmo Surf can be used as both a diamond blade and a diamond cup grinder and is well suited for cutting and grinding natural stone. • Electroplated continuous rim generates smooth cutting and grinding.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<del>_</del>	115	M14	2.4	70184640590	5450248460022
<del>-</del>	125	M14	2.4	70184640591	5450248460039
<del>-</del>	230	70/22.23 + Flange	2.8	70184640592	5450248460046







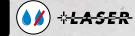


# ASPHALT & ABRASIVE MATERIALS

Discover our blades specially designed for cutting: asphalt, asphalt over concrete, green concrete, bitumen, cement joints, breeze blocks and Lignacite blocks



# EXTREME ASPHALT \*\*\*



The Extreme Asphalt blade delivers extremely fast cutting performance and accuracy. The ideal diamond blade for all high speed saws and floor saws when cutting asphalt, asphalt over concrete, green concrete and abrasive building materials.

- 15mm laser welded duo shaped segments protect against undercutting on the steel centre and give the blade excellent cutting speed, low vibration when in use, and extended product life\*.
- The patented 'depth of cut' indicator with stroboscope effect provides the user with greater control\*.
- Eight high wear protection segments further extend the blade's life.
- Exclusive "arrow" shaped engraving permanently marks the direction of rotation\*.
- Wide gullet slots contribute to fast removal of cutting debris.



\* Only on blades for <20 hp machines



MACHINE	POWER	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<b>%</b>	< 20 hp	300	20	15/3	70184694907	5450248695608
<b>%</b>	< 20 hp	350	25.4	15/3.2	70184694537	5450248689393
<b>%</b>	< 20 hp	400	25.4	15/3.2	70184694911	5450248695615
*	< 20 hp	450	25.4	15/3.2	70184694912	5450248695622
*	< 20 hp	500	25.4	15/3.6	70184694913	5450248695639

Formerly Duo Asphalt+

NAME	MA- CHINE	POWER	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
	₩	20 - 30 hp	500	25.4	10/4.3	70184640191	5450248454953
	1	20 - 60 hp	600	25.4	12/4.4	70184603293	5450248754695
A 1 11 10	₩	20 - 60 hp	700	25.4	12/4.4	70184603354	5450248757023
Asphalt 10	*	20 - 60 hp	800	25.4	12/4.4	70184603355	5450248757030
	₩	20 - 30 hp	900	25.4	10/4.3	70184640195	5450248455103
	*	20 - 30 hp	1000	25.4	10/4.3	70184640196*	5450248455127
	*	30 - 60 hp	500	25.4	10/4.3	70184640200*	5450248455165
	*	20 - 60 hp	600	25.4	12/4.4	70184603293	5450248754695
Asphalt 20	*	20 - 60 hp	700	25.4	12/4.4	70184603354	5450248757023
	*	20 - 60 hp	800	25.4	12/4.4	70184603355	5450248757030
	*	30 - 60 hp	900	25.4	10/4.3	70184640204	5450248455202
Asphalt 30	*	60 - 90 hp	600	25.4	12/4.4	70184607905	5450248765691
Asphalt 40	*	60 - 90 hp	600	25.4	12/4.4	70184607905	5450248765691

Formerly Platinum

\* Available on request



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### PRO ASPHALT







- Designed for intensive use, this blade displays excellent longevity and provides great value for money.
- Undercutting protection on the steel centre thanks to slanted segments.
- A patented depth and direction indicator, helps the operator maintain control over their application at all times.

MACHINES	POWER	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
<b>⊘</b>	< 20 hp	300	20	10/2.8	70184623182	5450248234975
<b>ॐ</b>	< 20 hp	300	25.4	10/2.8	70184623184	5450248234999
<b>M</b>	< 20 hp	350	20	10/3.2	70184623185	5450248235002
<b>₩</b> ₩	< 20 hp	350	25.4	10/3.2	70184623186	5450248235019
<b>₩</b> ₩	< 20 hp	400	25.4	10/3.2	70184628159	5450248391531
*	< 20 hp	450	25.4	10/3.2	70184628160	5450248391548
7 1	< 20 hp	500	25.4	10/3.8	70184611979	5450248204350
7 4	< 20 hp	600	25.4	7/3.8	70184611980	5450248204367



Formerly Super Asphalt Evo

### CLASSIC ASPHALT







- Laser welded diamond segments make this blade suitable for wet or dry cutting of asphalt, asphalt over concrete, green concrete, abrasive materials and concrete roof tiles.
- Its versatility and price to performance ratio, make this blade excellent value for money.

POWER	(mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
< 20 hp	300	20	10/2.5	70184626876	5450248353706
< 20 hp	300	25.4	10/2.5	70184626877	5450248353713
< 20 hp	350	20	10/2.8	70184626878	5450248353737
< 20 hp	350	25.4	10/2.8	70184626879	5450248353744
< 20 hp	400	20	10/3.2	70184645242	5450248528043
< 20 hp	400	25.4	10/3.2	70184626880	5450248353751
< 20 hp	450	25.4	10/3.2	70184626881	5450248353768
< 20 hp	500*	25.4	10/3.2	70184601944	5450248716228
< 20 hp	600*	25.4	10/3.2	70184601945	5450248716235
	< 20 hp	< 20 hp 300 < 20 hp 350 < 20 hp 350 < 20 hp 400 < 20 hp 400 < 20 hp 450 < 20 hp 500*	<ul> <li>&lt; 20 hp</li> <li>300</li> <li>25.4</li> <li>&lt; 20 hp</li> <li>350</li> <li>20</li> <li>&lt; 20 hp</li> <li>350</li> <li>25.4</li> <li>&lt; 20 hp</li> <li>400</li> <li>20</li> <li>&lt; 20 hp</li> <li>400</li> <li>25.4</li> <li>&lt; 20 hp</li> <li>450</li> <li>25.4</li> <li>&lt; 20 hp</li> <li>500*</li> <li>25.4</li> </ul>	< 20 hp	< 20 hp



<sup>\* 500-600</sup>mm with undercutting protection segments



### EXTREME GREEN CONCRETE









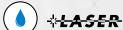
- 14mm high laser welded segments for longer life.
- Wear protection segments to prevent under-cutting of the steel core.
- For use on green concrete, lignacite and tarmac top blocks for machines up to 25 hp.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
*	300	25.4	14/3	70184602877	5450248742906
**	350	25.4	14/3	70184602876	5450248743095
₩	400	25.4	14/3.3	70184603117	5450248751199



### PRO GREEN CONCRETE





- Laser welded segments for wet cutting.
- Wear protection segments to help prevent under-cutting of the steel centre.
- For use on green concrete, lignacite and tarmac top blocks.
- SEGMENT H/W (mm) BORE (mm) Ø (mm) ITEM NO. MACHINES FΔN 300 25.4 10/2.5 70184624684 5450248237815 25.4 70184624685 5450248237822



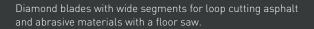












- Large choice of segment widths to suit all loop cutting applications on abrasive materials.
- Thick steel centre and hammer segments for better protection against under-cutting of the steel core.



MACHINES	Ø (mm)	BORE (mm)	SEGMENT WIDTH (mm)	ITEM NO.	EAN
*	350	25.4	8	70184618296*	5450248295396
₩	350	25.4	10	70184615813*	5450248269052

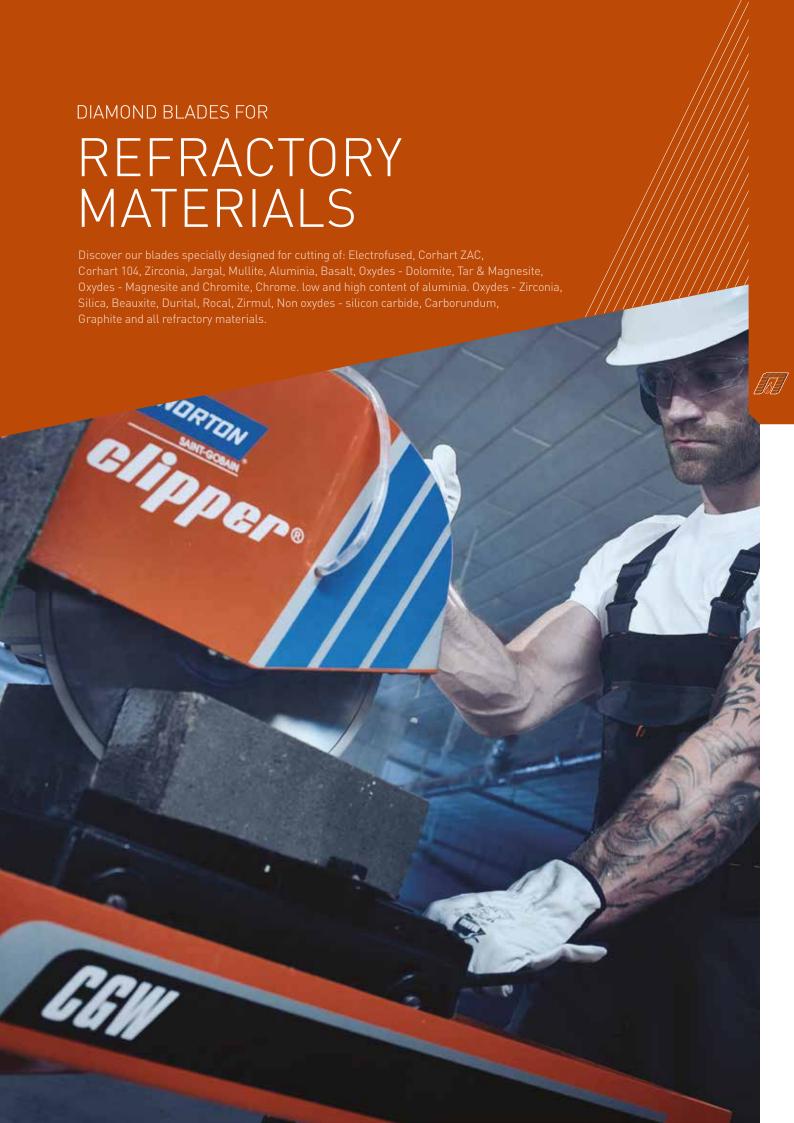
Formerly Platinum LB

\* Available on request

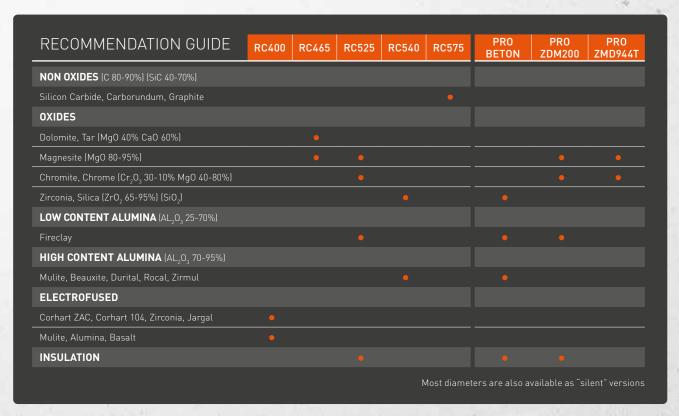


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### EXTREME RC400







• Laser-welded diamond blade with key-hole geometry.

 For use on electrofused - Corhart ZAC, Corhart 104, Zirconia, Jargal, Mullite, Alumina, Basalt.

MACHINES	Ø (mm)	BORE (mm)	STEEL TYPE	SEGMENT H/W (mm)	ITEM NO.	EAN
A	350	25.4	Standard	10/2.8	70184626203*	5450248466291
A	400	25.4	Standard	10/3.2	70184626204*	5450248466307
SILENCIO	400	25.4	Silencio	10/3.2	70184602467	5450248729808
7	450	25.4	Standard	10/3.8	70184626205*	5450248466314
A	500	25.4	Standard	10/3.8	70184626206	5450248466321
7	600	25.4	Standard	10/3.8	70184626586*	5450248466338
A SILENCIO	650	60/25.4	Silencio	10/3.8	70184646191	5450248539506



<sup>\*</sup> Available on request

### EXTREME RC465







• Laser-welded diamond blade with key-hole geometry.

• For use on oxides - Dolomite, Tar and Magnesite.

MACHINES		Ø (mm)	BORE (mm)	STEEL TYPE	SEGMENT H/W (mm)	ITEM NO.	EAN
A		350	25.4	Standard	10/3.2	70184645262	5450248528135
A	SILENCIO	350	25.4	Silencio	10/3.2	70184640519	5450248459309
A	16.11	400	25.4	Standard	10/3.2	70184626316*	5450248393146
A		450	25.4	Standard	10/3.8	70184626317*	5450248372158
A	SILENCIO	450	25.4	Silencio	10/3.8	70184630620	5450248443292
A		500	25.4	Standard	10/3.8	70184626318	5450248372165
7		600	25.4	Standard	10/3.8	70184626319*	5450248393153
A		650	25.4	Standard	10/3.8	70184629314*	5450248466345

<sup>\*</sup> Available on request



### **EXTREME RC525**





• For use on oxides - Magnesite and Chromite, Chrome. Low Content Alumina < 70%.



- Laser-welded diamond blade with key-hole geometry.
- Fireclay insulation brick.

MACHINES	Ø (mm)	BORE (mm)	STEEL TYPE	SEGMENT H/W (mm)	ITEM NO.	EAN
A	350	25.4	Standard	10/2.8	70184626284	5450248466376
7	400	25.4	Standard	12/3.2	70184628207	5450248564409
A	450	25.4	Standard	12/3.8	70184626282*	5450248466352
A SILENCIA	o 450	25.4	Silencio	12/3.8	70184629538	5450248558118
A SILENCIA	o 500	25.4	Silencio	12/3.8	70184641533	5450248491118
A	500	25.4	Standard	12/3.8	70184626283*	5450248466369
<u> </u>	600	25.4	Standard	12/3.8	70184626706*	5450248466383

<sup>\*</sup> Available on request







### EXTREME RC540







 Laser-welded diamond blade with wide-gullet geometry. • For use on oxides - Zirconia, Silica. High Content Alumina >70% - Mullite. Beauxite, Durital, Rocal, Zirmul.

MACHINES		Ø (mm)	BORE (mm)	STEEL TYPE	SEGMENT H/W (mm)	ITEM NO.	EAN
A		350	25.4	Standard	10/2.8	70184626285	5450248393108
$\overline{A}$	SILENCIO	350	25.4	Silencio	10/3.2	70184629947	5450248716891
A		400	25.4	Standard	10/3.2	70184626286*	5450248393115
$\exists$		450	25.4	Standard	10/3.8	70184626287	5450248393122
A		500	25.4	Standard	10/3.8	70184626288	5450248393139
A	SILENCIO	500	25.4	Silencio	10/3.8	70184626693	5450248547273
A		600	25.4	Standard	10/3.8	70184626707*	5450248393177



<sup>\*</sup> Available on request

## EXTREME RC575







• Laser-welded diamond blade with wide-gullet geometry.

• For use on non-oxides - Silicon Carbide, Carborundum, Graphite.

MACHINES	Ø (mm)	BORE (mm)	STEEL TYPE	SEGMENT H/W (mm)	ITEM NO.	EAN
A	350	25.4	Standard	10/2.8	70184626320*	5450248466413
7	400	25.4	Standard	10/3.2	70184626321*	5450248466437
A	450	25.4	Standard	10/3.8	70184626322*	5450248466444
₹ si	<b>VCIO</b> 450	25.4	Silencio	10/3.8	70184647831	5450248571223
SIE SIE	<b>Scio</b> 500	25.4	Silencio	10/3.8	70184631081	5450248451402
7	500	25.4	Standard	10/3.8	70184626323*	5450248466451
A	600	25.4	Standard	10/3.8	70184626324*	5450248466468

<sup>\*</sup> Available on request









#### PRO BETON







- Good value for money laser-welded blade, with 10mm high free-cutting segments, for wet or dry cutting.
- Versatile product designed for petrol handheld saws, floor saws and masonry saws.

 For use on concrete, reinforced concrete, concrete slabs, refractory blocks containing aluminium oxides.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
A	350	25.4	10/2.8	70184627061	5450248372585
A	400	25.4	10/3.2	70184627062	5450248372592
7	450	25.4	10/3.2	70184627063	5450248372608
7	500	25.4	10/3.8	70184627064	5450248372615
A	600	25.4	10/4.0	70184627065	5450248372622





#### PRO ZDM 200







- Very good value for money laser-welded refractory blade for wet or dry cutting.
- For use on refractory materials such as oxides, magnesite, chromite and insulation bricks.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
A	350	25.4	7/2.4	70184610238	5450248004424
7	450	25.4	7/3.2	70184610239	5450248004431
A	500	25.4	7/3.2	70184610240*	5450248242505

\* Available on request



#### PRO ZMD 944T







- Very good value for money laser-welded refractory blade for wet or dry cutting.
- For use on refractory materials such as oxides, magnesite, chromite and insulation bricks.

MACHINES	Ø (mm)	BORE (mm)	SEGMENT H/W (mm)	ITEM NO.	EAN
A	350	25.4	7/2.4	70184610284	5450248005582
A	450	25.4	7/3.2	70184610285	5450248005599
A	500	25.4	7/3.2	70184610286	5450248230151



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NORTON CLIPPER SAW BLADES



# GETTING TO KNOW OUR PRODUCT RANGES

The Norton Clipper product range offers a solution for four key material applications, with a number of options available depending on the machine and the cut required. From cutting Wood & Composites on a table saw, to reciprocating saw, we have you covered.

## **RECIPROCATING SAWS**



REFERENCE NUMBER	PRODUCT NAME	DESCRIPTION	WORKING LENGTH (MM)	OVERALL LENGTH (MM)	WOOD & COMPOSITES	MULTI- MATERIALS	VENEER & LAMINATE	ALUMINIUM
70184608354	S1543HM	RECIP BLADE TCT 240 S1543HM	220	240		Δ		
70184608355	S 1243 HM	RECIP BLADE TCT 304 S1243HM	260	304		Δ		
70184608356	S 2243 HM	RECIP BLADE TCT 455 S2243HM	415	455		Δ		
70184608357	S 1122 HF	RECIP BLADE BIM 228 S1122HF	208	228		ΔΙ		
70184608358	S 1411 DF	RECIP BLADE BIM 300 S1411DF	280	300		ΔΟ		
70184608359	S 1111 DF	RECIP BLADE BIM 228 S1111DF	208	228		Δ		
70184608360	S 1542 K	RECIP BLADE HCS 240 S1542K	220	240	Δ			
70184608361	S 1131 L	RECIP BLADE HCS 240 S1131L	220	240	Δ			
70184608362	S 2345 X	RECIP BLADE HCS 200 S2345X	180	200	+			
70184608363	S 644 D	RECIP BLADE HCS 152 S644D	132	152	+0			
70184608364	S 922 HF	RECIP BLADE BIM 152 S922HF	132	152		Δ		
70184608365	S610VF	RECIP BLADE BIM/CO 152 S610VF	132	152		Δ		
70184608366	S1210VF	RECIP BLADE BIM/CO 300 S1210VF	280	300		Δ		

KIT								S:
REFERENCE NUMBER	PRODUCT NAME	DESCRIPTION	WORKING LENGTH (MM)	OVERALL LENGTH (MM)	WOOD & COMPOSITES	MULTI- MATERIALS	VENEER & LAMINATE	ALUMINIUM
T144DP (2x)		76	100	Δ١				
	T144D (2x)		76	100	ΔΙ			
70184608383	T101B (2x)	KIT 10 HCS JIGSAW BLADES	76	100	++			
	T244D (2x)		76	100	Δο			
	T101A0 (2x)		50	76	+0			
70184608384		KIT 2 TCT PLANNER KNIFES 82mm		82	+			

#### **KEY**

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Ripping

Fast Cut

**Curved Cut** 

Clean Cut

Straight Cut

Cross Cutting

# **JIGSAW**



REFERENCE NUMBER	PRODUCT NAME	DESCRIPTION	WORKING LENGTH (MM)	OVERALL LENGTH (MM)	WOOD & COMPOSITES	MULTI- MATERIALS	VENEER & LAMINATE	ALUMINIUM
70184608367	T 344 D	JIGSAW BLADE HCS 132 T344D	110	132	ΔΙ			
70184608368	T 234 X	JIGSAW BLADE HCS 116 T234X	90	116	Δ+			
70184608369	T 301 CD	JIGSAW BLADE HCS 116 T301CD	90	116	10+			
t70184608370	T 308 BF	JIGSAW BLADE BIM 117 T308BF	91	117	++			
70184608371	T 101 B	JIGSAW BLADE HCS 100 T101B	76	100	++			
70184608372	T 144 DP	JIGSAW BLADE HCS 100 T144DP	76	100	∆+			
70184608373	T 101 A0	JIGSAW BLADE HCS 76 T101A0	50	76	+0			
70184608374	T 101 BR	JIGSAW BLADE HCS 100 T101BR	76	100	++			
70184608375	T 244 D	JIGSAW BLADE HCS 100 T244D	76	100	ΔΟ			
70184608376	T 119 BO	JIGSAW BLADE HCS 76 T119B0	50	76	Δο			
70184608377	T 308 BFP	JIGSAW BLADE BIM 100 T308BFP		100	++			
70184608378	T 119 B	JIGSAW BLADE HCS 76 T119B	50	76	Δ۱			
70184608379	T 101 BIF	JIGSAW BLADE BIM 82 T101BIF	56	82			++	
70184608380	T 218 A	JIGSAW BLADE HCS 76 T218A	50	76				+0
70184608381	T 118 B	JIGSAW BLADE HCS 76 T118B	50	76				+1
70184608382	T 127 D	JIGSAW BLADE HCS 100 T127D	76	100				∆+1

# MITRE SAW



REFERENCE NUMBER	DIAMETER (MM)	DIAMETER X TOOTH DIAMETER X BORE (MM)	TOOTH NUMBER / TOOTH SHAPE		WOOD & MPOSITE	ES	MULTI- MATERIALS	VENEER & LAMINATE	ALUMINIUM
70184608088	160	160 x 2.6/1.6 x 20	48/ATB Neg		+	x			
70184608096	190	190 x 2.8/1.8 x 30	48/ATB Neg	Δ-	+	x			
70184608135	190	190 x 2.6/1.8 x 30	60/TCG Neg						++
70184608099	216	216 x 2.8/1.8 x 30	48/ATB Neg	Δ-	+	x			
70184608056	216	216 x 2.8/1.8 x 30	24/ATB Neg	Δ-					
70184608057	216	216 x 2.3/1.8 x 30	36/ATB Neg	Δ-		x			
70184608136	216	216 x 2.6/1.8 x 30	80/TCG Neg						++
70184608137	230	230 x 2.8/2.0 x 30	80 TCG Neg						++
70184608065	250	250 x 3.2/2.2 x 30	24/ATB Neg	Δ-					
70184608138	250	250 x 2.8/2.0 x 30	80/TCG Neg						++
70184608114	255	255 x 3.2/2.2 x 30	60/ATB Neg	Δ-	+	x			
70184608067	255	255 x 3.2/2.2 x 30	24/ATB Neg	Δ-					
70184608068	255	255 x 2.6/1.8 x 30/16	24/ATB Neg	Δ-					
70184608139	255	255 x 3.0/2.2 x 30	80/TCG Neg						++
70184608115	260	260 x 2.6/1.8 x 30	48/ ATB Neg	Δ-	+	x			
70184608116	260	260 x 2.6/1.8 x 30	60/ATB Neg	Δ-	+	x			
70184608124	305	305 x 3.2/1.2 x 30	60/ATB Neg	Δ-	+	X			
70184608072	305	305 x 3.2/2.2 x 30	36/ATB Neg	Δ-					
70184608140	305	305 x 3.0/2.2 x 30	96/TCG Neg						++







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REFERENCE NUMBER	DIAMETER (MM)	DIAMETER X TOOTH DIA X BORE (MM)	TOOTH N° /TOOTH SHAPE	W00D & C0	MPOSITES	MULTI- MATERIALS	VENEER & LAMINATE	ALUMINIUM
70184608030	100	100 x 2.6/1.6 x 20	24/ATB	Δ-	X			
70184608032	120	120 x 1.8/1.2 x 20	24/ATB	Δ-	X			
70184608033	125	125 x 2.6/1.6 x 20	24/ATB	Δ-	x			
70184608034	130	130 x 2.6/1.6 x 20/16	24/ATB	Δ-	X			
70184608035	150	150 x 2.6/1.6 x 30/20	24/ATB	Δ-	x			
70184608036	150	150 x 3.6/2.6 x 20	24/ATB	Δ-	X			
70184608037	150	150 x 3.6/2.6 x 30	24/ATB	Δ-	X			
70184608038	160	160 x 2.6/1.6 x 20	16/ATB	Δ-				
70184608039	160	160 x 2.6/1.6 x 16	24/ATB	Δ-	x			
70184608040	160	160 x1.8/1.2 x 20	24/ATB	Δ-	X			
70184608041	160	160 x 2.2/1.6 x 30/20	24/ATB	Δ-	x			
70184608042	160	160 x 2.6/1.6 x 20	24/ATB	Δ-	X			
70184608043	160	160 x 2.6/1.6 x 30/20	24/ATB	Δ-	x			
70184608044	160	160 x 2.8/1.8 x 20	24/ATB	Δ-	X			
70184608045	165	165 x 1.8/1.2 x 20	24/ATB	Δ-	x			
70184608046	165	165 x 2.6/1.6 x 20	24/ATB	Δ-	X			
70184608047	170	170 x 2.6/1.6 x 30/20/16	24/ATB	Δ-	X			
70184608048	170	170 x 2.8/1.8 x 30	24/ATB	Δ-	X			
70184608049	180	180 x 2.8/1.8 x 30/20/16	24/ATB	Δ-	x			
70184608050	180	180 x 2.8/1.8 x 30	30/ATB	Δ-	X			
70184608051	185	185 x 1.8/1.2 x 30/20/16	24/ATB	Δ-	X			
70184608052	190	190 x 2.8/1.8 x 30/20/16	24/ATB	Δ-	X			
70184608054	210	210 x 2.8/1.8 x 30	24/ATB	Δ-				
70184608055	210	210 x 2.8/1.8 x 30	36/ATB	Δ-	X			
70184608142	216	216 x 2.6/1.8 x 30	60/TCG				++	
70184608143	216	216 x 2.3/1.8 x 30	60/TCG				++	
70184608058	220	220 x2.8/1.8 x 30	24/ATB	Δ-				
70184608059	225	225 x 2.6/1.6 x 30	32/ATB	Δ-	x			
70184608061	230	230 x 2.8/1.8 x 30	36/ATB	Δ-	x			
70184608060	230	230 x 2.8/1.8 x30	24/ATB	Δ-				
70184608063	235	235 x 2.8/1.8 x 30	36/ATB	Δ-	x			
70184608062	235	235 x 2.8/1.8 x 30/16	24/ATB	Δ-				

# **KEY**

X

Ripping

Fast Cut

Curved Cut

Clean Cut

Straight Cut

Cross Cutting

# CIRCULAR & TABLE SAW



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REFERENCE NUMBER	DIAMETER (MM)	DIAMETER X TOOTH DIA X BORE (MM)	TOOTH N° /TOOTH SHAPE	WOOD &	COMPOS	SITES	MULTI- MATERIALS	VENEER & LAMINATE	ALUMINIUM
70184608064	240	240 x 3.0/2.0 x 30	24/ATB	Δ-					
70184608066	250	250 x 3.2/2.2 x 30	36/ATB	Δ-		X			
70184608145	250	250 x2.8/2.0 x 30	60/TCG					++	
70184608069	260	260 x 3.2/2.2 x 30	24/ATB	Δ-					
70184608070	280	280 x 3.2/2.2 x 30	24/ATB	Δ-					
70184608071	305	305 x 3.2/2.2 x 30	24/ATB	Δ-					
70184608073	315	315 x 3.2/2.2 x 30	24/ATB	Δ-					
70184608074	330	330 x 3.2/2.2 x 30	40/ATB	Δ-					
70184608075	355	355 x 3.2/2.4 x 30	24/ATB	Δ-					
70184608076	355	355 x 3.2/2.4 x 30	40/ATB	Δ-					
70184608081	125	125 x 2.6/1.6 x 20	36/ATB		+	X			
70184608082	130	130 x 2.6/1.6 x 20	36/ATB		+	x			
70184608083	150	150 x2.6/1.6 x 30/20	48/ATB		+	X			
70184608084	160	160 x 2.6/1.6 x 20	40/ATB		+	x			
70184608085	160	160 x 2.6/1.6 x 30/16	48/ATB		+	x			
70184608086	160	160 x 1.8/1.2 x 20	48/ATB		+	x			
70184608087	160	160 x 2.6/1.6 x 20	48/ATB		+	X			
70184608089	160	160 x 2.2/1.6 x 20	60/ATB		+	x			
70184608090	160	165 x 2.6/1.6 x 20	48/ATB		+	X			
70184608091	165	165 x 2.6/1.6 x 20	64/ATB		+	x			
70184608092	170	170 x 2.6/1.6 x 30/16	48/ATB		+	x			
70184608093	180	180 x 2.8/1.8 x 30/20/16	48/ATB		+	x			
70184608094	190	190 x 2.8/1.8 x 30	40/ATB		+	x			
70184608095	190	190 x 2.8/1.8 x 30/20/16	48/ATB		+	x			
70184608097	210	210 x 2.8/1.8 x 30	48/ATB		+	X			
70184608098	210	210 x 2.8/1.8 x 30	64/ATB		+	х			
70184608100	220	220 x 2.8/1.8 x 30	48/ATB		+	x			
70184608101	225	225 x 2.8/1.8 x 30	48/ATB		+	х			
70184608102	225	225 x 2.6/1.6 x 30	64/ATB		+	x			
70184608103	230	230 x 2.8/1.8 x 30	48/ATB		+	х			
70184608104	230	230 x 2.8/1.8 x 30	64/ATB		+	x			

# **KEY**

Ripping Fast Cut

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**Curved Cut** 

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X

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Clean Cut Straight Cut Cross Cutting

# CIRCULAR & TABLE SAW



							www.	
REFERENCE NUMBER	DIAMETER (MM)	DIAMETER X TOOTH DIA X BORE (MM)	TOOTH N° /TOOTH SHAPE	WOOD & COMPOS	SITES	MULTI- MATERIALS	VENEER & LAMINATE	ALUMINIUN
70184608105	235	235 x 2.8/1.8 x 30/16	48/ATB	+	x			
70184608106	235	235 x 2.8/1.8 x 30	64/ATB	+	x			
70184608107	235	235 x 2.8/1.8 x 30	80/ATB	+	x			
70184608108	240	240 x 3.0/2.0 x 30	48/ATB	+	x			
70184608109	250	250 x 3.2/2.2 x 30	48/ATB	+	x			
70184608110	250	250 x 3.2/2.2 x 30	60/ATB	+	x			
70184608111	250	250 x 3.2/2.2 x 30	96/ATB	+	x			
70184608112	255	255 x 3.2/2.2 x 30	40/ATB	+	x			
70184608113	255	255 x 3.2/2.2 x 30	40/ATB	+	x			
70184608117	260	260 x 3.2/2.2 x 30	40/ATB	+	x			
70184608118	260	260 x 3.2/2.2 x 30	60/ATB	+	x			
70184608119	280	280 x 3.2/2.2 x 30	48/ATB	+	x			
70184608120	280	280 x 3.2/2.2 x 30	60/ATB	+	x			
70184608121	300	300 x x3.2/2.2 x 30	48/ATB	+	x			
70184608122	300	300 x 3.2/2.2 x 30	60/ATB	+	x			
70184608123	305	305 x 3.2/2.2 x 30	48/ATB	+	x			
70184608125	305	305 x 3.2/2.2 x 30	96/ATB	+	x			
70184608124	305	305 x 3.2/2.2 x 30	60/ATB Neg	+	x			
70184608126	355	355 x 3.2/2.4 x 30	60/ATB	+	X			
70184608127	355	355 x 3.2/2.4 x 30	80/ATB	+	x			
70184608132	300	300 x 3.2/2.2 x 30	20/Demolition			Δ-		
70184608144	225	225 x 2.6/1.6 x 30	60/TCG				++	
70184608146	305	305 x 3.0/2.2 x 30	80/TCG				++	
70184608128	160	160 x 3.0/2.0 x 20	18/Demolition			Δ-		
70184608129	190	190 x 3.0/2.0 x 30	20/Demolition			Δ-		
70184608130	216	216 x 3.0/2.0 x 30	24/Demolition			Δ-		
70184608131	230	230 x 3.0/2.0 x30	24/Demolition			Δ-		
70184608133	315	230 x 2.8/1.8 x 30	20/Demolition			Δ-		
70184608134	350	350 x 3.5/2.5 x 30	24/Demolition			Δ-		
70184608141	160	160 x 2.2/1.6 x 20	48/TCG				++	
70184608053	190	190 x 2.8/1.8 x 30	30/ATB	Δ-	x			

# **KEY**

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Ripping

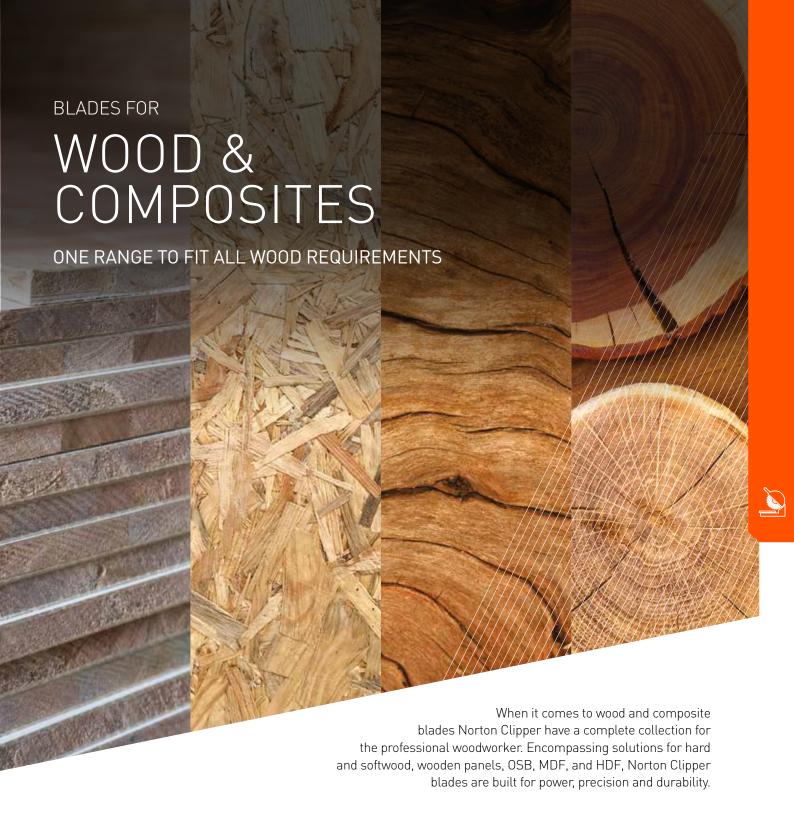
Fast Cut

Curved Cut

Clean Cut

Straight Cut

Cross Cutting



#### CORE BITS



Perfectly round holes every time; the Norton Clipper Hole Saw is a 'cut' above the rest in wood and composites.







Diameters available	Application	Pack Quantity	Item No.	EAN
TCT: 22 / 25 / 32 / 35 / 40 / 44 / 51 / 60 / 65 / 68 / 76 / 102	Softwood & composites	12 + 2 Arbors	70184608385	5450248772200

<sup>\*1</sup>PC ARBOR 9.5mm (3/8") hex shank with 1pc HSS pilot drill + 1PC ARBOR 11mm (7/16") hew shank with 1pc HSS pilot drill





#### JIGSAWS



Whatever the application, Norton Clipper has a jigsaw blade for it. This range always delivers fast, clean cutting performance for a variety of different natural and man-made wood materials

Max Material Height (mm)	Working Length (mm)	Overall Length (mm)	Cut (fine, fast, straight, curved)	Teeth Material	TPI	Pack Quantity	Product Name	Item No.	EAN
Thick construction timber, softwood(5-65mm), chipboards, wood core plywood, fibreboards	110	132	Fast & straight cut	HCS	6T	3	T 344 D	70184608367	5450248772026
Softwood (2-65mm), chipboards, wood core plywood, fibreboards	90	116	Clean & straight cut	HCS	8/12T	3	T 234 X	70184608368	5450248772033
Softwood, chipboards, wood core plywood, fibreboards (10-65 mm)	90	116	Clean, straight & curved cut	HCS	8T	3	T 301 CD	70184608369	5450248772040
Laminated panels, plastic and fibreboards (5-50mm)	91	117	Extra clean & straight cut	BIM	10T	3	T 308 BF	70184608370	5450248772057
Softwood, chipboard, wood core plywood, fibreboards [3-30 mm], plastics/epoxy (diameter <30 mm)	76	100	Clean & straight cut	HCS	10T	3	T 101 B	70184608371	5450248772064
Softwood, chipboards, wood core plywood, fibreboards (5-50 mm), doors, kitchen worktops (<50 mm)	76	100	Fast & straight cut	HCS	6T	3	T 144 DP	70184608372	5450248772071
Softwood, plywood, laminated panels (1.5-15 mm), especially for curve cuts	50 76		Clean curved cut	HCS	20T	3	T 101 A0	70184608373	5450248772088
Softwood, chipboard, wood core plywood, fibreboards (3-30 mm), laminated panels, clean surface	76	100	Extra clean & straight cut	HCS	10T	3	T 101 BR	70184608374	5450248772095
Softwood (5-50 mm), chipboards, wood core plywood, fibre boards, especially for curve cuts	76	100	Fast & curved cut	HCS	6T	3	T 244 D	70184608375	5450248772101
Softwood (2-15 mm), plywood, chipboard, wood core plywood, fibreboards, especially for curve cuts	50	76	Fast & curved cut	HCS	12T	3	T 119 BO	70184608376	5450248772118
Laminated panels, plastic and fibreboards (5-50mm)		100	Extra clean & straight cut	ВІМ	12T	3	T 308 BFP	70184608377	5450248772125
Softwood (2-15 mm), plywood, chipboards, wood core plywood, fibreboards	50	76	Fast & straight cut	HCS	12T	3	T 119 B	70184608378	5450248772132
5 - 50 3 - 30 1.5 - 15	76	100	Fast cut / Clean cut / Normal cut	T144DP:HCS T144D:HCS T101B:HCS T244D:HCS T101AO:HCS	T144DP:6T T144D:6T T101B:10T T244D:6T T101AO:20T	10		70184608383	5450248772187

#### RECIPROCATING SAW BLADES



All Norton Clipper Reciprocating Saw blades for wood and composites offer the user outstanding performance whether it be fast and straight or clean, curved cutting

Max Material Height (mm)	Working Length (mm)	Overall Length (mm)	Cut Type	Teeth Material	TPI	Pack Quantity	Product Name	Item No.	EAN
Fuel wood,damp wood(dia.15-190mm)	220	240	Fast cut	HCS	3T	2	S 1542 K	70184608360	5450248771951
Coarse, fast cuts in wood(tree cutting and pruning)	220	240	Fast cut	HCS	5T	2	S 1131 L	70184608361	5450248771968
Timber 6 - 150 mm Plastic 6-150 Wooden panels <175mm	180	200	Clean cut	HCS	6-10T	2	S 2345 X	70184608362	5450248771975
Construction timber( 6-100mm), wooden panels (<75mm),boards; chip, MDF(6-60mm), plywood, plastic (6-100mm),*Especially for plunge cuts	: 132	152	Curved & clean cut	HCS	6T	2	S 644 D	70184608363	5450248771982





## CIRCULAR SAW / TABLE SAW

This range of circular and table saw blades is optimised for **ripping** and **fast cutting** of all kinds of wood and composite materials. They have fewer teeth than the finishing blades. The larger diameter blades have an anti-kickback design to ensure the highest safety for the user. These blades can also be professionally resharpened to extend their life.



Blade Diameter (mm)	Thickness (mm)	Bore (mm)	No' of Teeth	Teeth Design	RPM	Product Name	Item No.	EAN
100	2.6 / 1.6	20	24T	ATB	15300	WR.100.20.Z24.1	70184608030	5450248769262
120	1.8 / 1.2	20	24T	ATB	12800	WR.120.20.Z24.1	70184608032	5450248769279
125	2.6 / 1.6	20	24T	ATB	12000	WR.125.20.Z24.1	70184608033	5450248769286
130	2.6 / 1.6	20/16	24T	ATB	11800	WR.130.20.Z24.1	70184608034	5450248769293
150	2.6 / 1.6	30/20	24T	ATB	10000	WR.150.30.Z24.1	70184608035	5450248769309
150	2.8 / 1.8	20	24T	ATB	10000	WR.150.20.Z24.1	70184608036	5450248769316
150	3.6 / 2.6	30	24T	ATB	10000	WR.150.30.Z24.2	70184608037	5450248769323
160	2.6 / 1.6	16	24T	ATB	9500	WR.160.16.Z24.1	70184608039	5450248769347
160	2.6 / 1.6	20	16T	ATB	9500	WR.160.20.Z16.1	70184608038	5450248769330
160	1.8 / 1.2	20	24T	ATB	9500	WR.160.20.Z24.1	70184608040	5450248769354
160	2.6 / 1.6	20	24T	ATB	9500	WR.160.20.Z24.2	70184608042	5450248769378
160	2.8 / 1.8	20	24T	ATB	9500	WR.160.20.Z24.3	70184608044	5450248769392
160	2.2 / 1.6	30/20	24T	ATB	9500	WR.160.30.Z24.1	70184608041	5450248769361
160	2.6 / 1.6	30/20	24T	ATB	9500	WR.160.30.Z24.2	70184608043	5450248769385
165	1.8 / 1.2	20	24T	ATB	9500	WR.165.20.Z24.1	70184608045	5450248769408
165	2.6 / 1.6	20	24T	ATB	9500	WR.165.20.Z24.2	70184608046	5450248769415
170	2.6 / 1.6	30/20/16	24T	ATB	9000	WR.170.30.Z24.1	70184608047	5450248769422
170	2.8 / 1.8	30	24T	ATB	9000	WR.170.30.Z24.2	70184608048	5450248769439
180	2.8 / 1.8	30/20/16	24T	ATB	8500	WR.180.30.Z24.1	70184608049	5450248769446
180	2.8 / 1.8	30	30T	ATB	8500	WR.180.30.Z30.1	70184608050	5450248769453
185	1.8/1.2	30/20/16	24T	ATB	8500	WR.185.30.Z24.1	70184608051	5450248769460
190	2.8 / 1.8	30/20/16	24T	ATB	8000	WR.190.30.Z24.1	70184608052	5450248769477
190	2.8 / 1.8	30	30T	ATB	8000	WR.190.30.Z30.1	70184608053	5450248769484
210	2.8 / 1.8	30	24T	ATB	7200	WR.210.30.Z24.1	70184608054	5450248769491
210	2.8 / 1.8	30	36T	ATB	7200	WR.210.30.Z36.1	70184608055	5450248769507
220	2.8 / 1.8	30	24T	ATB	7000	WR.220.30.Z24.1	70184608058	5450248769538
225	2.6 / 1.6	30	32T	ATB	6500	WR.225.30.Z32.1	70184608059	5450248769545
230	2.8 / 1.8	30	24T	ATB	6500	WR.230.30.Z24.1	70184608060	5450248769552
230	2.8 / 1.8	30	36T	ATB	6500	WR.230.30.Z36.1	70184608061	5450248769569
235	2.8 / 1.8	30/16	24T	ATB	6500	WR.235.30.Z24.1	70184608062	5450248769576
235	2.8 / 1.8	30	36T	ATB	6500	WR.235.30.Z36.1	70184608063	5450248769583
240	3.0 / 2.0	30	24T	ATB	6300	WR.240.30.Z24.1	70184608064	5450248769590
250	3.2 / 2.2	30	36T	ATB	6000	WR.250.30.Z36.1	70184608066	5450248769613
260	3.2 / 2.2	30	24T	ATB	5800	WR.260.30.Z24.1	70184608069	5450248769644
280	3.2 / 2.2	30	24T	ATB	5400	WR.280.30.Z24.1	70184608070	5450248769651
305	3.2 / 2.2	30	24T	ATB	5000	WR.305.30.Z24.1	70184608071	5450248769668
315	3.2 / 2.2	30	24T	ATB	4800	WR.315.30.Z24.1	70184608073	5450248769682
330	3.2 / 2.2	30	40T	ATB	4600	WR.330.30.Z40.1	70184608074	5450248769699
355	3.2 / 2.4	30	24T	ATB	4300	WR.355.30.Z24.1	70184608075	5450248769705
355	3.2 / 2.4	30	40T	ATB	4300	WR.355.30.Z40.1	70184608076	5450248769712







#### CIRCULAR SAW / TABLE SAW

This range of circular and table saw blades is optimised for cross-cutting and finishing all kinds of wood and composite materials. They have more teeth than the ripping blades and offer the best quality of cut. These blades can also be professionally resharpened to extend their life.



175	Blade Diameter (mm)	Thickness (mm)	Bore (mm)	No' of Teeth	Teeth Design	RPM	Product Name	Item No.	EAN
156	125	2.6 / 1.6	20	36T	ATB	12000	WF.125.20.Z36.1	70184608081	5450248768791
164	130	2.6 / 1.6	20	36T	ATB	11800	WF.130.20.Z36.1	70184608082	5450248768807
100	150	2.6 / 1.6	30/20	48T	ATB	10000	WF.150.30.Z48.1	70184608083	5450248768814
140	160	2.6 / 1.6	20	40T	ATB	9500	WF.160.20.Z40.1	70184608084	5450248768821
140	160	1.8 / 1.2	20	48T	ATB	9500	WF.160.20.Z48.1	70184608086	5450248768845
140	160	2.6 / 1.6	20	48T	ATB	9500	WF.160.20.Z48.2	70184608087	5450248768852
145	160	2.2 / 1.6	20	60T	ATB	9500	WF.160.20.Z60.1	70184608089	5450248768876
145	160	2.6 / 1.6	30/16	48T	ATB	9500	WF.160.30.Z48.1	70184608085	5450248768838
170	165	2.6 / 1.6	20	48T	ATB	9500	WF.165.20.Z48.1	70184608090	5450248768883
180	165	2.6 / 1.6	20	64T	ATB	9500	WF.165.20.Z64.1	70184608091	5450248768890
190	170	2.6 / 1.6	30/16	48T	ATB	9000	WF.170.30.Z48.1	70184608092	5450248768906
190	180	2.8 / 1.8	30/20/16	48T	ATB	8500	WF.180.30.Z48.1	70184608093	5450248768913
210	190	2.8 / 1.8	30	40T	ATB	8000	WF.190.30.Z40.1	70184608094	5450248768920
210	190	2.8 / 1.8	30/20/16	48T	ATB	8000	WF.190.30.Z48.1	70184608095	5450248768937
220   2.8   1.8   30   48T   ATB   7000   WF.220.30, Z48.1   70184608100   5450248768982   225   2.8   1.8   30   48T   ATB   4500   WF.225.30, Z48.1   70184608101   54502487689999   225   2.6   1.6   30   44T   ATB   4500   WF.225.30, Z48.1   70184608103   5450248769702   230   2.8   1.8   30   48T   ATB   4500   WF.230.30, Z48.1   70184608103   5450248769019   230   2.8   1.8   30   44T   ATB   4500   WF.235.30, Z48.1   70184608104   5450248769026   235   2.8   1.8   30   44T   ATB   4500   WF.235.30, Z48.1   70184608105   5450248769026   235   2.8   1.8   30   44T   ATB   4500   WF.235.30, Z48.1   70184608105   5450248769057   240   3.0   2.0   30   48T   ATB   4500   WF.235.30, Z48.1   70184608105   545024876907   240   3.0   2.2   30   48T   ATB   4500   WF.235.30, Z48.1   70184608105   545024876907   240   3.2   2.2   30   48T   ATB   4500   WF.235.30, Z48.1   70184608105   545024876907   250   3.2   2.2   30   46T   ATB   4500   WF.250.30, Z48.1   70184608105   545024876907   250   3.2   2.2   30   46T   ATB   4500   WF.250.30, Z48.1   70184608105   545024876908   250   3.2   2.2   30   40T   ATB   4500   WF.250.30, Z40.1   70184608110   545024876908   255   3.2   2.2   30   40T   ATB   4500   WF.250.30, Z40.1   70184608115   5450248769108   255   3.2   2.2   30   40T   ATB   4500   WF.250.30, Z40.1   70184608115   5450248769108   255   3.2   2.2   30   40T   ATB   4500   WF.250.30, Z40.1   70184608115   5450248769108   255   3.2   2.2   30   40T   ATB   5800   WF.260.30, Z40.1   70184608115   5450248769116   260   3.2   2.2   30   40T   ATB   5800   WF.260.30, Z40.1   70184608115   5450248769116   260   3.2   2.2   30   46T   ATB   5800   WF.260.30, Z40.1   70184608115   5450248769116   260   3.2   2.2   30   46T   ATB   5800   WF.260.30, Z40.1   70184608115   5450248769116   260   3.2   2.2   30   46T   ATB   5800   WF.260.30, Z40.1   70184608115   5450248769116   260   3.2   2.2   30   46T   ATB   5800   WF.260.30, Z40.1   70184608125   5450248769116   260   3.2   2.2   30   46T   ATB   5800   WF.26	210	2.8 / 1.8	30	48T	ATB	7200	WF.210.30.Z48.1	70184608097	5450248768951
225         2.8 / 1.8         30         48T         ATB         6500         WF.225.30.Z48.1         70184608101         5450248788999           225         2.6 / 1.6         30         64T         ATB         6500         WF.225.30.Z64.1         70184608102         5450248789002           230         2.8 / 1.8         30         48T         ATB         6500         WF.230.30.Z48.1         70184608103         5450248789019           230         2.8 / 1.8         30         64T         ATB         6500         WF.230.30.Z48.1         70184608103         5450248789026           235         2.8 / 1.8         30/16         48T         ATB         6500         WF.235.30.Z48.1         70184608105         5450248789026           235         2.8 / 1.8         30         64T         ATB         6500         WF.235.30.Z48.1         70184608105         5450248789020           235         2.8 / 1.8         30         96T         ATB         6500         WF.235.30.Z48.1         70184608105         5450248789020           240         3.0 / 2.0         30         48T         ATB         6500         WF.236.30.Z48.1         70184608105         5450248789026           250         3.2 / 2.2         30	210	2.8 / 1.8	30	64T	ATB	7200	WF.210.30.Z64.1	70184608098	5450248768968
225         2.6/1.6         30         64T         ATB         6500         WF.225.30.Z64.1         70184608102         5450248749902           230         2.8/1.8         30         48T         ATB         6500         WF.230.30.Z46.1         70184608103         5450248749019           230         2.8/1.8         30         64T         ATB         6500         WF.230.30.Z66.1         70184608104         5450248749026           235         2.8/1.8         30/16         48T         ATB         6500         WF.235.30.Z66.1         70184608105         5450248749033           235         2.8/1.8         30         64T         ATB         6500         WF.235.30.Z66.1         70184608105         5450248749003           235         2.8/1.8         30         94T         ATB         6500         WF.235.30.Z96.1         70184608105         5450248749005           240         3.0/2.0         30         48T         ATB         6500         WF.235.30.Z96.1         70184608105         5450248749057           250         3.2/2.2         30         48T         ATB         6000         WF.235.30.Z86.1         70184608105         5450248769051           250         3.2/2.2         30         46T         <	220	2.8 / 1.8	30	48T	ATB	7000	WF.220.30.Z48.1	70184608100	5450248768982
230   2.8   1.8   30   48T   ATB   6500   WF.230.30.Z48.1   70184608103   5450248769019	225	2.8 / 1.8	30	48T	ATB	6500	WF.225.30.Z48.1	70184608101	5450248768999
230         2.8 / 1.8         30         64T         ATB         6500         WF.230.30.264.1         70184608104         5450248769026           235         2.8 / 1.8         30/16         48T         ATB         6500         WF.235.30.248.1         70184608105         5450248769033           235         2.8 / 1.8         30         64T         ATB         6500         WF.235.30.264.1         70184608106         5450248769040           235         2.8 / 1.8         30         96T         ATB         6500         WF.235.30.264.1         70184608106         5450248769040           240         3.0 / 2.0         30         48T         ATB         6300         WF.240.30.248.1         70184608108         5450248769057           240         3.0 / 2.0         30         48T         ATB         6000         WF.250.30.248.1         70184608108         5450248769058           250         3.2 / 2.2         30         60T         ATB         6000         WF.250.30.248.1         70184608111         5450248769058           250         3.2 / 2.2         30         40T         ATB         6000         WF.250.30.246.1         70184608111         5450248769058           255         3.2 / 2.2         30	225	2.6 / 1.6	30	64T	ATB	6500	WF.225.30.Z64.1	70184608102	5450248769002
235         2.8/1.8         30/16         48T         ATB         6500         WF.235.30.248.1         70184608105         5450248769033           235         2.8/1.8         30         64T         ATB         6500         WF.235.30.246.1         70184608105         5450248769040           235         2.8/1.8         30         96T         ATB         6500         WF.235.30.246.1         70184608107         5450248769057           240         3.0/2.0         30         48T         ATB         6300         WF.240.30.248.1         70184608107         5450248769064           250         3.2/2.2         30         48T         ATB         6000         WF.250.30.246.1         70184608107         5450248769071           250         3.2/2.2         30         60T         ATB         6000         WF.250.30.246.1         70184608110         5450248769084           250         3.2/2.2         30         96T         ATB         6000         WF.250.30.266.1         70184608111         5450248769088           250         3.2/2.2         30         40T         ATB         6000         WF.250.30.266.1         70184608111         545024876918           255         3.2/2.2         30         40T <t< td=""><td>230</td><td>2.8 / 1.8</td><td>30</td><td>48T</td><td>ATB</td><td>6500</td><td>WF.230.30.Z48.1</td><td>70184608103</td><td>5450248769019</td></t<>	230	2.8 / 1.8	30	48T	ATB	6500	WF.230.30.Z48.1	70184608103	5450248769019
235         2.8/1.8         30         64T         ATB         6500         WF.235.30.Z64.1         70184608106         54502487699040           235         2.8/1.8         30         96T         ATB         6500         WF.235.30.Z96.1         70184608107         5450248769057           240         3.0/2.0         30         48T         ATB         6300         WF.240.30.Z48.1         70184608108         5450248769064           250         3.2/2.2         30         48T         ATB         6000         WF.250.30.Z64.1         70184608109         5450248769071           250         3.2/2.2         30         60T         ATB         6000         WF.250.30.Z60.1         70184608110         5450248769088           250         3.2/2.2         30         96T         ATB         6000         WF.250.30.Z60.1         70184608111         5450248769088           250         3.2/2.2         30         40T         ATB         6000         WF.255.30.Z60.1         70184608111         5450248769088           255         3.2/2.2         30         40T         ATB         6000         WF.255.30.Z60.1         70184608113         5450248769116           260         3.2/2.2         30         40T <td< td=""><td>230</td><td>2.8 / 1.8</td><td>30</td><td>64T</td><td>ATB</td><td>6500</td><td>WF.230.30.Z64.1</td><td>70184608104</td><td>5450248769026</td></td<>	230	2.8 / 1.8	30	64T	ATB	6500	WF.230.30.Z64.1	70184608104	5450248769026
235         2.8 / 1.8         30         96T         ATB         6500         WF.235.30.Z96.1         70184608107         5450248769057           240         3.0 / 2.0         30         48T         ATB         6300         WF.240.30.Z48.1         70184608108         5450248769064           250         3.2 / 2.2         30         48T         ATB         6000         WF.250.30.Z46.1         70184608109         5450248769071           250         3.2 / 2.2         30         60T         ATB         6000         WF.250.30.Z46.1         70184608110         5450248769088           250         3.2 / 2.2         30         96T         ATB         6000         WF.250.30.Z46.1         70184608110         5450248769088           250         3.2 / 2.2         30         40T         ATB         6000         WF.250.30.Z46.1         70184608111         5450248769095           255         3.2 / 2.2         30         40T         ATB         6000         WF.255.30.Z40.1         70184608113         5450248769118           260         3.2 / 2.2         30         40T         ATB         5800         WF.260.30.Z40.1         70184608113         5450248769156           280         3.2 / 2.2         30         40T	235	2.8 / 1.8	30/16	48T	ATB	6500	WF.235.30.Z48.1	70184608105	5450248769033
240         3.0/2.0         30         48T         ATB         6300         WF.240.30.Z48.1         70184608108         5450248769064           250         3.2/2.2         30         48T         ATB         6000         WF.250.30.Z48.1         70184608109         5450248769071           250         3.2/2.2         30         60T         ATB         6000         WF.250.30.Z40.1         70184608110         5450248769088           250         3.2/2.2         30         96T         ATB         6000         WF.250.30.Z96.1         70184608111         545024876905           255         3.2/2.2         30         40T         ATB         6000         WF.255.30.Z40.1         70184608112         5450248769101           255         3.2/2.2         30         60T         ATB         6000         WF.255.30.Z60.1         70184608113         5450248769118           260         3.2/2.2         30         40T         ATB         5800         WF.260.30.Z60.2         70184608117         5450248769156           280         3.2/2.2         30         48T         ATB         5400         WF.280.30.Z48.1         70184608118         5450248769170           280         3.2/2.2         30         48T         A	235	2.8 / 1.8	30	64T	ATB	6500	WF.235.30.Z64.1	70184608106	5450248769040
250         3.2/2.2         30         48T         ATB         6000         WF.250.30.Z48.1         70184608109         5450248769071           250         3.2/2.2         30         60T         ATB         6000         WF.250.30.Z60.1         70184608110         5450248769088           250         3.2/2.2         30         96T         ATB         6000         WF.250.30.Z96.1         70184608111         5450248769095           255         3.2/2.2         30         40T         ATB         6000         WF.255.30.Z40.1         70184608112         5450248769101           255         3.2/2.2         30         60T         ATB         6000         WF.255.30.Z40.1         70184608113         5450248769101           260         3.2/2.2         30         40T         ATB         5800         WF.260.30.Z40.1         70184608113         5450248769156           260         3.2/2.2         30         40T         ATB         5800         WF.260.30.Z40.1         70184608118         5450248769163           280         3.2/2.2         30         48T         ATB         5400         WF.280.30.Z48.1         70184608119         5450248769174           300         3.2/2.2         30         48T	235	2.8 / 1.8	30	96T	ATB	6500	WF.235.30.Z96.1	70184608107	5450248769057
250         3.2/2.2         30         60T         ATB         6000         WF.250.30.Z60.1         70184608110         5450248769088           250         3.2/2.2         30         96T         ATB         6000         WF.250.30.Z96.1         70184608111         5450248769095           255         3.2/2.2         30         40T         ATB         6000         WF.255.30.Z40.1         70184608112         5450248769101           255         3.2/2.2         30         60T         ATB         6000         WF.255.30.Z40.1         70184608113         5450248769118           260         3.2/2.2         30         40T         ATB         5800         WF.260.30.Z40.1         70184608117         5450248769156           260         3.2/2.2         30         40T         ATB         5800         WF.260.30.Z40.1         70184608118         5450248769156           280         3.2/2.2         30         48T         ATB         5400         WF.280.30.Z40.1         70184608119         5450248769170           280         3.2/2.2         30         48T         ATB         5400         WF.280.30.Z40.1         70184608120         5450248769187           300         3.2/2.2         30         48T	240	3.0 / 2.0	30	48T	ATB	6300	WF.240.30.Z48.1	70184608108	5450248769064
250         3.2 / 2.2         30         96T         ATB         6000         WF.250.30.Z96.1         70184608111         5450248769095           255         3.2 / 2.2         30         40T         ATB         6000         WF.255.30.Z40.1         70184608112         5450248769101           255         3.2 / 2.2         30         60T         ATB         6000         WF.255.30.Z40.1         70184608113         5450248769168           260         3.2 / 2.2         30         40T         ATB         5800         WF.260.30.Z40.1         70184608117         5450248769168           260         3.2 / 2.2         30         60T         ATB         5800         WF.260.30.Z40.1         70184608117         5450248769163           280         3.2 / 2.2         30         48T         ATB         5400         WF.280.30.Z48.1         70184608119         5450248769170           280         3.2 / 2.2         30         48T         ATB         5400         WF.280.30.Z48.1         70184608121         5450248769187           300         3.2 / 2.2         30         48T         ATB         5000         WF.300.30.Z48.1         70184608121         5450248769194           305         3.2 / 2.2         30         48T	250	3.2 / 2.2	30	48T	ATB	6000	WF.250.30.Z48.1	70184608109	5450248769071
255         3.2/2.2         30         40T         ATB         6000         WF.255.30.Z40.1         70184608112         5450248769101           255         3.2/2.2         30         60T         ATB         6000         WF.255.30.Z40.1         70184608113         5450248769118           260         3.2/2.2         30         40T         ATB         5800         WF.260.30.Z40.1         70184608117         5450248769156           260         3.2/2.2         30         60T         ATB         5800         WF.260.30.Z40.2         70184608118         5450248769163           280         3.2/2.2         30         48T         ATB         5400         WF.280.30.Z48.1         70184608119         5450248769170           280         3.2/2.2         30         60T         ATB         5400         WF.280.30.Z46.1         70184608120         5450248769187           300         3.2/2.2         30         48T         ATB         5000         WF.300.30.Z48.1         70184608121         5450248769194           300         3.2/2.2         30         60T         ATB         5000         WF.300.30.Z48.1         70184608122         5450248769200           305         3.2/2.2         30         48T	250	3.2 / 2.2	30	60T	ATB	6000	WF.250.30.Z60.1	70184608110	5450248769088
255         3.2/2.2         30         60T         ATB         6000         WF.255.30.Z60.1         70184608113         5450248769118           260         3.2/2.2         30         40T         ATB         5800         WF.260.30.Z40.1         70184608117         5450248769156           260         3.2/2.2         30         60T         ATB         5800         WF.260.30.Z60.2         70184608118         5450248769163           280         3.2/2.2         30         48T         ATB         5400         WF.280.30.Z48.1         70184608119         5450248769170           280         3.2/2.2         30         60T         ATB         5400         WF.280.30.Z60.1         70184608120         5450248769187           300         3.2/2.2         30         48T         ATB         5000         WF.300.30.Z48.1         70184608121         5450248769194           300         3.2/2.2         30         60T         ATB         5000         WF.300.30.Z60.1         70184608122         5450248769201           305         3.2/2.2         30         48T         ATB         5000         WF.305.30.Z48.1         70184608125         5450248769217           305         3.2/2.2         30         96T	250	3.2 / 2.2	30	96T	ATB	6000	WF.250.30.Z96.1	70184608111	5450248769095
260       3.2/2.2       30       40T       ATB       5800       WF.260.30.Z40.1       70184608117       5450248769156         260       3.2/2.2       30       60T       ATB       5800       WF.260.30.Z60.2       70184608118       5450248769163         280       3.2/2.2       30       48T       ATB       5400       WF.280.30.Z48.1       70184608129       5450248769170         280       3.2/2.2       30       60T       ATB       5400       WF.280.30.Z60.1       70184608120       5450248769187         300       3.2/2.2       30       48T       ATB       5000       WF.300.30.Z48.1       70184608121       5450248769194         300       3.2/2.2       30       60T       ATB       5000       WF.300.30.Z60.1       70184608122       5450248769200         305       3.2/2.2       30       48T       ATB       5000       WF.305.30.Z48.1       70184608123       5450248769217         305       3.2/2.2       30       96T       ATB       5000       WF.305.30.Z96.1       70184608125       5450248769231         355       3.2/2.4       30       60T       ATB       4300       WF.355.30.Z60.1       70184608126       5450248769248 <td>255</td> <td>3.2 / 2.2</td> <td>30</td> <td>40T</td> <td>ATB</td> <td>6000</td> <td>WF.255.30.Z40.1</td> <td>70184608112</td> <td>5450248769101</td>	255	3.2 / 2.2	30	40T	ATB	6000	WF.255.30.Z40.1	70184608112	5450248769101
260       3.2 / 2.2       30       60T       ATB       5800       WF.260.30.Z60.2       70184608118       5450248769163         280       3.2 / 2.2       30       48T       ATB       5400       WF.280.30.Z48.1       70184608119       5450248769170         280       3.2 / 2.2       30       60T       ATB       5400       WF.280.30.Z60.1       70184608120       5450248769187         300       3.2 / 2.2       30       48T       ATB       5000       WF.300.30.Z48.1       70184608121       5450248769194         300       3.2 / 2.2       30       60T       ATB       5000       WF.300.30.Z60.1       70184608122       5450248769200         305       3.2 / 2.2       30       48T       ATB       5000       WF.305.30.Z48.1       70184608123       5450248769217         305       3.2 / 2.2       30       96T       ATB       5000       WF.305.30.Z46.1       70184608125       5450248769231         355       3.2 / 2.4       30       60T       ATB       4300       WF.355.30.Z60.1       70184608126       5450248769248	255	3.2 / 2.2	30	60T	ATB	6000	WF.255.30.Z60.1	70184608113	5450248769118
280     3.2/2.2     30     48T     ATB     5400     WF.280.30.Z48.1     70184608119     5450248769170       280     3.2/2.2     30     60T     ATB     5400     WF.280.30.Z60.1     70184608120     5450248769187       300     3.2/2.2     30     48T     ATB     5000     WF.300.30.Z48.1     70184608121     5450248769194       300     3.2/2.2     30     60T     ATB     5000     WF.305.30.Z60.1     70184608122     5450248769200       305     3.2/2.2     30     48T     ATB     5000     WF.305.30.Z48.1     70184608123     5450248769217       305     3.2/2.2     30     96T     ATB     5000     WF.305.30.Z96.1     70184608125     5450248769231       355     3.2/2.4     30     60T     ATB     4300     WF.355.30.Z60.1     70184608126     5450248769248	260	3.2 / 2.2	30	40T	ATB	5800	WF.260.30.Z40.1	70184608117	5450248769156
280       3.2/2.2       30       60T       ATB       5400       WF.280.30.Z60.1       70184608120       5450248769187         300       3.2/2.2       30       48T       ATB       5000       WF.300.30.Z48.1       70184608121       5450248769194         300       3.2/2.2       30       60T       ATB       5000       WF.300.30.Z60.1       70184608122       5450248769200         305       3.2/2.2       30       48T       ATB       5000       WF.305.30.Z48.1       70184608123       5450248769217         305       3.2/2.2       30       96T       ATB       5000       WF.305.30.Z96.1       70184608125       5450248769231         355       3.2/2.4       30       60T       ATB       4300       WF.355.30.Z60.1       70184608126       5450248769248	260	3.2 / 2.2	30	60T	ATB	5800	WF.260.30.Z60.2	70184608118	5450248769163
300 3.2 / 2.2 30 48T ATB 5000 WF.300.30.248.1 70184608121 5450248769194 300 3.2 / 2.2 30 60T ATB 5000 WF.300.30.Z60.1 70184608122 5450248769200 305 3.2 / 2.2 30 48T ATB 5000 WF.305.30.Z48.1 70184608123 5450248769217 305 3.2 / 2.2 30 96T ATB 5000 WF.305.30.Z96.1 70184608125 5450248769231 355 3.2 / 2.4 30 60T ATB 4300 WF.355.30.Z60.1 70184608126 5450248769248	280	3.2 / 2.2	30	48T	ATB	5400	WF.280.30.Z48.1	70184608119	5450248769170
300     3.2 / 2.2     30     60T     ATB     5000     WF.300.30.Z60.1     70184608122     5450248769200       305     3.2 / 2.2     30     48T     ATB     5000     WF.305.30.Z48.1     70184608123     5450248769217       305     3.2 / 2.2     30     96T     ATB     5000     WF.305.30.Z96.1     70184608125     5450248769231       355     3.2 / 2.4     30     60T     ATB     4300     WF.355.30.Z60.1     70184608126     5450248769248	280	3.2 / 2.2	30	60T	ATB	5400	WF.280.30.Z60.1	70184608120	5450248769187
305 3.2 / 2.2 30 48T ATB 5000 WF.305.30.Z48.1 70184608123 5450248769217 305 3.2 / 2.2 30 96T ATB 5000 WF.305.30.Z96.1 70184608125 5450248769231 355 3.2 / 2.4 30 60T ATB 4300 WF.355.30.Z60.1 70184608126 5450248769248	300	3.2 / 2.2	30	48T	ATB	5000	WF.300.30.Z48.1	70184608121	5450248769194
305 3.2/2.2 30 96T ATB 5000 WF.305.30.296.1 70184608125 5450248769231 355 3.2/2.4 30 60T ATB 4300 WF.355.30.Z60.1 70184608126 5450248769248	300	3.2 / 2.2	30	60T	ATB	5000	WF.300.30.Z60.1	70184608122	5450248769200
355 3.2 / 2.4 30 60T ATB 4300 WF.355.30.Z60.1 70184608126 5450248769248	305	3.2 / 2.2	30	48T	ATB	5000	WF.305.30.Z48.1	70184608123	5450248769217
	305	3.2 / 2.2	30	96T	ATB	5000	WF.305.30.Z96.1	70184608125	5450248769231
355 3.2 / 2.4 30 80T ATB 4300 WF.355.30.Z80.1 70184608127 5450248769255	355	3.2 / 2.4	30	60T	ATB	4300	WF.355.30.Z60.1	70184608126	5450248769248
	355	3.2 / 2.4	30	80T	ATB	4300	WF.355.30.Z80.1	70184608127	5450248769255





# MITRE SAW

This durable range of mitre saw blades cut through wood and composite materials effortlessly, providing high levels of precision.



	Product Name	Blade Diameter (mm)	Bore (mm)	No' of Teeth	Thickness (mm)	Teeth Design	RPM	Item No.	EAN
	WR.216.30.Z24.1	216	30	24T	2.8 / 1.8	ATB Neg	7000	70184608056	5450248769514
	WR.216.30.Z36.1	216	30	36T	2.3 / 1.8	ATB Neg	7000	70184608057	5450248769521
RIPPING	WR.250.30.Z24.1	250	30	24T	3.2 / 2.2	ATB Neg	6000	70184608065	5450248769606
RIP	WR.255.30.Z24.1	255	30	24T	3.2 / 2.2	ATB Neg	6000	70184608067	5450248769620
	WR.255.30.Z24.2	255	30/16	24T	2.6 / 1.8	ATB Neg	6000	70184608068	5450248769637
	WR.305.30.Z36.1	305	30	36T	3.2 / 2.2	ATB Neg	5000	70184608072	5450248769675
	WF.160.20.Z48.3	160	20	48T	2.6 / 1.6	ATB Neg	9500	70184608088	5450248768869
	WF.190.30.Z48.2	190	30	48T	2.8 / 1.8	ATB Neg	8000	70184608096	5450248768944
	WF.216.30.Z40.1	216	30	40T	2.8 / 1.8	ATB Neg	7000	70184608498	5450248774792
9	WF.216.30.Z48.1	216	30	48T	2.8 / 1.8	ATB Neg	7000	70184608099	5450248768975
FINISHING	WF.254.30.Z48.1	254	30	48T	2.8 / 1.8	ATB Neg	6000	70184608499	5450248774808
E	WF.255.30.Z60.2	255	30	60T	3.2 / 2.2	ATB Neg	6000	70184608114	5450248769125
	WF.260.30.Z48.1	260	30	48T	2.6 / 1.8	ATB Neg	5800	70184608115	5450248769132
	WF.260.30.Z60.1	260	30	60T	2.6 / 1.8	ATB Neg	5800	70184608116	5450248769149
	WF.305.30.Z60.1	305	30	60T	3.2 / 2.2	ATB Neg	5000	70184608124	5450248769224

#### REDUCTION RINGS

Bore sizes (mm)	Description	Item No.
20 to 16	BAGUE/REDUCTION 20X16X2	510004702
30 to 15.88	BAGUE/REDUCTION 30X15.8X1.8	510008339
30 to 16	BAGUE/REDUCTION 30X16X1.6	510006938
30 to 20 —	BAGUE/REDUCTION 30X20X1.4	510007983
30 to 20	BAGUE/REDUCTION 30X20X2.5	510007599
30 to 25.4	BAGUE/REDUCTION 30X25.4X1.8	510003057
30 t0 23.4	BAGUE/REDUCTION 30X25.4X2.2	510007566

#### CORE PLANER BLADE BITS

Made with a high quality braised carbide insert, these planer blades always deliver excellent cutting performance and the reversibility of the blade adds to its durability.

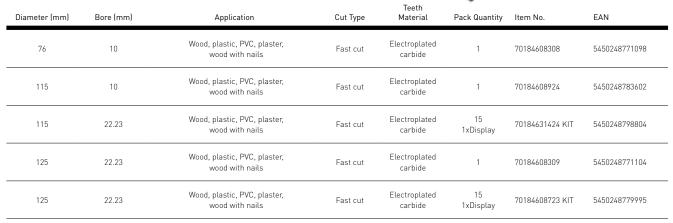
Application	Length	Cut Type	Pack Quantity	Teeth Material	Item No.	EAN
Natural wood	82mm	Extra clean cut	2	тст	70184608384	5450248772194





#### ANGLE GRINDER BLADES

Fast cutting angle grinder blades with electroplated carbide teeth, a great choice for all types of wood (with or without nails), plastic, PVC, and plaster.









#### **CORE BITS**



Norton Clipper hole saws/drill corebits work perfectly with aluminium, wood, plaster, copper and brass materials.







Application

Pack Quantity

Item No.

EAN

BIM: 22 / 25 / 32 / 35 / 40 / 44 / 51 / 60 / 65 / 68 / 76 / 102

Aluminium & ferrous metals

12 + 2 Arbors

70184608386

5450248772217

Working

#### RECIPROCATING SAW BLADES



Multi-material reciprocating saw blades offer the user super-fast cutting performance and are available in three different material types – TCT, BIM and BIM+. With this versatile range, you can cut an array of materials ranging from small bricks to reinforced plastic and pallets.

Max Material Height (mm)	Working Length (mm)	Overall Length (mm)	Cut Type	Teeth Material	TPI	Pack Quantity	Product Name	Item No.	EAN
For small bricks up to a material thickness of 150 mm (Poroton, Fibre cement, Porous concrete, Red brick)	220	240	Fast cut	Carbide	2T	2	S1543HM	70184608354	5450248771890
For medium-sized bricks up to a material thickness of 215 mm (Poroton, Fibre cement, Porous concrete, Red brick)	260	304	Fast cut	Carbide	2T	1	S 1243 HM	70184608355	5450248771906
For large bricks up to a material thickness of 365 mm (Poroton, Fibre cement, Porous concrete, Red brick)	415	455	Fast cut	Carbide	2T	1	S 2243 HM	70184608356	5450248771913
Pallet / metal sheet 5 - 175 mm aluminium profiles 3 - 12 mm	208	228	Straight & fast cut	ВІМ	10T	2	S 1122 HF	70184608357	5450248771920
Wood with nails/metal, chipboards [10-250mm], aerated concrete(10-250mm), plastics/glass fibre reinforced plastics, profiles (5-60mm)	280	300	Curved + fast cut	ВІМ	6T	2	S 1411 DF	70184608358	5450248771937
Pallet 10 - 100 mm Plastic 8 - 50 mm	208	228	Fast cut	BIM	6T	2	S 1111 DF	70184608359	5450248771944
Wood with nails/metal(5-100mm), sheet metal, pipes, aluminium profiles (3-12mm) pallets.	132	152	Fast cut	ВІМ	10T	2	S 922 HF	70184608364	5450248771999
Heavy for Wood and Metal, milled Wood with nails/metal, wood, chipboard (<100 mm), glass fibre reinforced plastic/epoxy, solid (<100 mm), wall cut-outs: wood and metal (<100 mm)	132	152	Fast cut	BIM CO8%	5-8T	2	S610VF	70184608365	5450248772002
Heavy for metal. Wood with nails/metal, wood, chipboard (<250 mm), glass fibre reinforced plastic/epoxy, solid (<250 mm), wall cutouts: wood and metal (<250 mm), for rescue/demolition work	280	300	Fast cut	BIM CO8%	5-8T	2	S1210VF	70184608366	5450248772019



<sup>\*1</sup>PC ARBOR 9.5mm (3/8") hex shank with 1pc HSS pilot drill + 1PC ARBOR 11mm (7/16") hew shank with 1pc HSS pilot drill









This robust range of demolition circular saws is designed to power through a wide variety of different materials. These blades can also be professionally resharpened to extend their life.

Blade Diameter (mm)	Thickness (mm)	Bore (mm)	No' of Teeth	Teeth Design	RPM	Product Name	Item No.	EAN
160	3.0 / 2.0	20	18T	Demolition	9500	MM.160.20.Z18.1	70184608128	5450248769736
190	3.0 / 2.0	30	20T	Demolition	8000	MM.190.30.Z20.1	70184608129	5450248769743
216	3.0 / 2.0	30	24T	Demolition	7000	MM.216.30.Z24.1	70184608130	5450248769750
230	3.0 / 2.0	30	24T	Demolition	6500	MM.230.30.Z24.1	70184608131	5450248769767



#### **DEMOLITION TABLE SAW**

Demolition table saw blades that make light work of various materials including pallets and construction timbers.



Blade Diameter (mm)	Thickness (mm)	Bore (mm)	No' of Teeth	Teeth Design	RPM	Product Name	Item No.	EAN
300	3.2 / 2.2	30	20T	Demolition	5000	MM.300.30.Z20.1	70184608132	5450248769774
315	3.2 / 2.2	30	20T	Demolition	4800	MM.315.30.Z20.1	70184608133	5450248769781
350	3.5 / 2.5	30	24T	Demolition	4300	MM.350.30.Z24.1	70184608134	5450248769798

#### REDUCTION RINGS

Bore sizes (mm)	Description	Item No.			
20 to 16	REDUCTION 20X16X2	510004702			
30 to 15.88	REDUCTION 30X15.8X1.8	510008339			
30 to 16	REDUCTION 30X16X1.6	510006938			
30 to 20	REDUCTION 30X20X1.4	510007983			
30 t0 20	REDUCTION 30X20X2.5	510007599			
30 to 25.4	REDUCTION 30X25.4X1.8	510003057			
30 to 25.4	REDUCTION 30X25.4X2.2	510007566			





#### CIRCULAR SAW / TABLE SAW

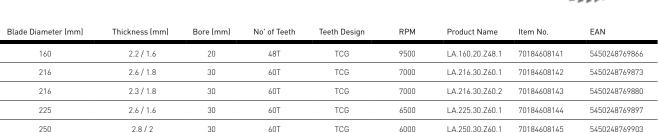
3.0 / 2.2

305

The Triple Chip Grind (TCG) teeth on these circular saw blades make them the ideal choice for cutting veneer and laminate quickly and cleanly. These blades can also be professionally resharpened to extend their life.

30

80T



TCG



5450248769910

70184608146

LA.305.30.Z80.1





# JIGSAWS



The perfect jigsaw blade for cutting laminates and veneer with its sharp, straight, burr-free cutting performance with teeth sharpened to precision.

Max Material Height (mm)	Working Length (mm)	Overall Length (mm)	Cut (fine, fast, straight, curved)	TPI	Pack Quantity	Teeth Material	Product Name	Item No.	EAN
Laminates and laminated panels 1.5 - 15mm	56	82	Extra clean & straight cut	14T	3	BIM	T 101 BIF	70184608379	5450248772149

## REDUCTION RINGS

Bore sizes (mm)	Description	Item No.
20 to 16	REDUCTION 20X16X2	510004702
30 to 15.88	REDUCTION 30X15.8X1.8	510008339
30 to 16	REDUCTION 30X16X1.6	510006938
30 to 20	REDUCTION 30X20X1.4	510007983
30 to 20	REDUCTION 30X20X2.5	510007599
30 to 25.4	REDUCTION 30X25.4X1.8	510003057
30 to 25.4 –	REDUCTION 30X25.4X2.2	510007566





#### JIGSAWS



Jigsaw blades for cutting aluminium metal. A combination of corrugated and milled teeth and hardened steel blade make these blades perfect for clean, precise cutting.

Product Name	Max Material Height (mm)	Working Length (mm)	Overall Length (mm)	Cut Type	TPI	Pack Quantity	Teeth Material	Item No.	EAN
T 218 A	Thin sheet metals (1-3 mm), especially for curve cuts	50	76	Clean & curved cuts	21T	3	HSS	70184608380	5450248772156
T 118 B	Medium-thick sheet metals (2.5-6 mm)	50	76	Clean & straight cuts	12T	3	HSS	70184608381	5450248772163
T 127 D	Thin to thick sheet metals (3-15 mm), pipes and profiles, (diameter <30 mm)	76	100	Fast, clean & straight cut	8T	3	HSS	70184608382	5450248772170



# MITRE SAW / TABLE SAW

High-quality mitre saw blades with TCG negative angled teeth specifically designed for cutting aluminium.



Blade Diameter (mm)	Thickness (mm)	Bore (mm)	No' of Teeth	Teeth Design	RPM	Product Name	Item No.	EAN
190	2.6 / 1.8	30	60T	TCG Neg	5000	AL.190.30.Z60.1	70184608135	5450248769804
216	2.6 / 1.8	30	80T	TCG Neg	4400	AL.216.30.Z80.1	70184608136	5450248769811
240	2.8 / 2.0	30	80T	TCG Neg	4000	AL.230.30.Z80.1	70184608137	5450248769828
250	2.8 / 2.0	30	80T	TCG Neg	3800	AL.250.30.Z80.1	70184608138	5450248769835
255	3.0 / 2.2	30	80T	TCG Neg	3800	AL.255.30.Z80.1	70184608139	5450248769842
305	3.0 / 2.2	30	96T	TCG Neg	3000	AL.305.30.Z96.1	70184608140	5450248769859

# REDUCTION RINGS

Bore sizes (mm)	Description	Item No.
20 to 16	BAGUE/REDUCTION 20X16X2	510004702
30 to 15.88	BAGUE/REDUCTION 30X15.8X1.8	510008339
30 to 16	BAGUE/REDUCTION 30X16X1.6	510006938
30 to 20 —	BAGUE/REDUCTION 30X20X1.4	510007983
30 to 20	BAGUE/REDUCTION 30X20X2.5	510007599
30 to 25.4	BAGUE/REDUCTION 30X25.4X1.8	510003057
30 to 25.4	BAGUE/REDUCTION 30X25.4X2.2	510007566



-			

# UNDERSTANDING OUR PRODUCT

MITRE SAW, CIRCULAR SAW AND TABLE SAW

#### FRONT OF PACK



- 1 Material images
- 2 Material family
- 3 Product specification & machine compatibility
- 4 Product window

#### **BACK OF PACK**



- **5** Other products in the range
- 6 Safety information
- 7 Recycling information
- 8 Head office & web address

#### FRONT OF BLADE



6 Suitable materials

7 Article number

8 Machine usage9 Directional arrow

- 1 Surface(s) of application
- 2 Stage of application
- 3 Dimensions/RPM
- 4 Product specification
- 5 Safety pictos

#### BACK OF BLADE



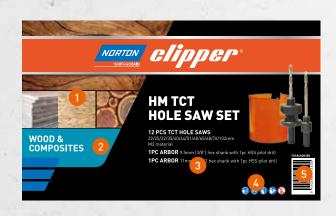
- 1 Application
- 2 EN Norm
- **3** Product specification
- 4 Resharpening data
- 5 Suitable materials
- 6 Article number
- 7 Machine usage
- 8 Directional arrow

#### **RECIPROCATING SAW/JIGSAW**



- 1 Material images
- 2 Material family
- 3 Product specification & machine compatibility
- 4 Product window
- **5** Other products in the range
- **6** Safety information
- **7** Recycling information
- 8 Head office & web address

#### **HOLE SAWS**



- 1 Material images
- 2 Material family
- 3 Product specification
- 4 Safety information
- 5 Article number





#### ANGLE GRINDER



- 1 Material images
- 2 Material family
- 3 Product specification & machine compatibility
- **4** Safety & recycling information
- **5** Head office & web address
- **6** Article number

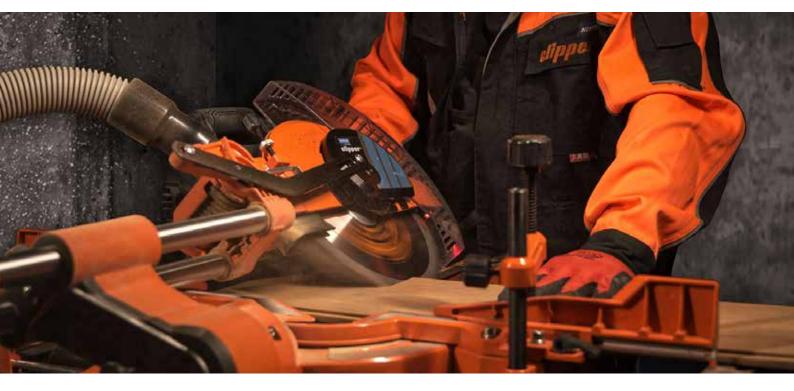
#### PLANER BLADE





- 1 Material images
- 2 Material family
- 3 Product specification & machine compatibility
- 4 Product window
- **5** Safety information
- **6** Recycling information
- 7 Head office & web address
- 8 Article number





# UNDERSTANDING OUR PICTOS

All our products feature key pictograms on the product to ensure that, even when the packaging is gone and these products are a firm favourite in your tool store, you can still be sure when to use each item.

# 

#### TOOTH MATERIALS (JIGSAW/RECIPROCATING SAW)











#### CUT TYPES (JIGSAW/ RECIPROCATING SAWS)











# D

# AT A GLANCE PACKAGING DESIGN

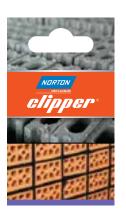
With application colour codes, material imagery and helpful pictograms, finding the right blade for the job couldn't be easier.

Here at Norton Clipper we have worked hard to ensure our packaging is as clear, concise and instantly recognisable so that the end-user can quickly and easily identify the perfect product for their needs.

#### **Multi-materials**

Poroton, honeycomb bricks, aerated concrete

Hardwood, aluminium & metal





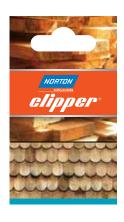




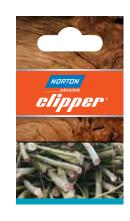


#### Wood & Composites

Softwood and building wood











#### **Veneer & Laminates**

#### Aluminium

Metal, wood with nails and plastics etc.

elipper



Aluminium & ferrous metal



Aluminium



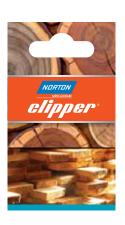








Natural wood



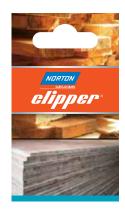
Thick and thin wood



Softwood and composites















# OUR 4-STEP GUIDE TO CHOOSING THE RIGHT BLADE

#### 1. Identify the material being cut?

From this, you will know which of the colour coded catalogue sections contains your ideal product

**Example: Natural Wood** 

**WOOD & COMPOSITES** 

#### 2. Which machine will the product be fitted to?

All our product information is grouped by machine type

**Example: Circular Saw** 

#### CIRCULAR SAW / TABLE SAW

#### 3. Which size product is required?

Every product line is listed alongside key specification data

#### Example: 165mm diameter with 20mm bore

Item NO.	Blade Diameter (mm)	Thickness (mm)	Bore (mm)	No' of teeth	Teeth Design	RPM
WF.160.20.Z60.1	160	2.2 / 1.6	20	60T	ATB	9500
WF.165.20.Z48.1	165	2.6 / 1.6	20	48T	ATB	9500
WF.165.20.Z64.1	165	2.6 / 1.6	20	64T	ATB	9500

#### 4. Which type of cut do you need to achieve?

A variety of cut types are available such as Ripping and Finishing.

#### **Example: Finishing**

Item NO.	Blade Diameter (mm)	Thickness (mm)	Bore (mm)	No' of teeth	Teeth Design	RPM
<b>WF.</b> 165.20.Z48.1	165	2.6 / 1.6	20	48T	ATB	9500
<b>WF.</b> 165.20.Z64.1	165	2.6 / 1.6	20	64T	ATB	9500



#### WF.165.20.Z48.1

**WF** - Wood Finishing\*

165 - Diameter

**20** - 20mm bore

**Z48** - 48 teeth

1 - Range count

\*Material Abbreviations

WR - Wood Ripping

WF - Wood Finishing

MM - Multi Materials

**AL** - Aluminium

LA - Laminates



Discover our core bits specially designed for drilling reinforced concrete, cured concrete, kerb stones, concrete pipes, engineering bricks, facing bricks, refractory bricks, flagstones and paving stones, block paving, washed gravel concrete slabs, natural stone, flint, sandstone and limestone.



#### PRO CB BETON







 Applications: concrete and reinforced concrete, masonry blocks. Also suitable for asphalt & abrasive materials.

• Useful length: 300mm.

• Connection: 1/2" Male thread.

0D / ID* (mm)	CROWN W / H (mm)	No. SEGMENTS	ITEM No.	EAN
14/10	7/2,0	1 Crown	70184612947	5450248020585
16/12	7/2,0	1 Crown	70184612823	5450248015901
18/14	7/2,0	1 Crown	70184612824	5450248015918
20/16	7/2,0	1 Crown	70184612825	5450248015925
22/18	7/2,0	1 Crown	70184612826	5450248015932
25/21	7/2,0	1 Crown	70184612827	5450248015949
28/24	7/2,0	1 Crown	70184612828	5450248015956
30/26	7/2,0	1 Crown	70184612829	5450248015963
32/28	7/2,0	1 Crown	70184612830	5450248015970
35/31	7/2,0	1 Crown	70184612831	5450248015987
38/34	7/2,0	1 Crown	70184612833	5450248016007
40/36	7/2,0	1 Crown	70184612834	5450248016014
51/47	7/2,0	1 Crown	70184612835	5450248016021



#### • Useful length: 450mm.

• Connection: 1 ¼" UNC female thread.

0D / ID* (mm)	SEGMENT L/W/H(mm)	No. SEGMENTS	ITEM No.	EAN
52/45	24/3,5/10	4	70184624870	5450248239123
57/50	24/3,5/10	4	70184624871	5450248239147
62/55	24/3,5/10	5	70184624872	5450248239154
67/60	24/3,5/10	5	70184624873	5450248239161
72/65	24/3,5/10	5	70184624874	5450248239178
77/70	24/3,5/10	6	70184624875	5450248239185
82/75	24/3,5/10	6	70184624876	5450248239192
87/80	24/3,5/10	6	70184624878	5450248239215
92/85	24/3,5/10	7	70184624879	5450248239222
102/95	24/3,5/10	8	70184624880	5450248239239
107/100	24/3,5/10	8	70184624881	5450248239246
112/105	24/3,5/10	8	70184624882	5450248239253
122/114	24/4,0/10	9	70184624883	5450248239277
127/119	24/4,0/10	9	70184624884	5450248239284
132/124	24/4,0/10	9	70184624885	5450248239291
142/134	24/4,0/10	10	70184624886	5450248239307
152/144	24/4,0/10	11	70184624887	5450248239314
162/154	24/4,0/10	11	70184624888	5450248239321
172/164	24/4,0/10	12	70184624889	5450248239338
182/174	24/4,0/10	12	70184624890	5450248239345
202/194	24/4,0/10	14	70184624892	5450248239369
212/203	24/4,5/10	14	70184624893**	5450248239376
227/218	24/4,5/10	15	70184624894	5450248239383
252/243	24/4,5/10	16	70184624895	5450248239406
272/263	24/4,5/10	18	70184624896**	5450248239413
300/290	24/5,0/10	19	70184624897	5450248239437
350/340	24/5,0/10	21	70184624900	5450248239468
400/390	24/5,0/10	24	70184624901	5450248239475

<sup>\*</sup> OD / ID: Outer Diameter / Inner Diameter.



<sup>\*\*</sup> Available on request



#### PRO CB BETON XT







• Useful length: 300mm

• Connection: 1/2" male thread

• Applications: for use on concrete and reinforced concrete, brick and masonry walls • Lightweight laser welded core bit for handheld drilling applications

• 10mm high extra thin tapered top segments for very fast drilling and quick start

0D / ID* (mm)	SEGMENT L/W/H(mm)	No. SEGMENTS	ITEM No.	EAN
52/47	24/2.6/10	4	70184641409	5450248472131
62/57	24/2.6/10	4	70184641410	5450248472148
72/67	24/2.6/10	5	70184641411	5450248472155
82/77	24/2.6/10	6	70184641412	5450248472162
92/87	24/2.6/10	7	70184641413	5450248472179
102/97	24/2.6/10	8	70184641415	5450248472292
112/107	24/2.6/10	8	70184641416	5450248472308
122/117	24/2.6/10	9	70184641417	5450248472315
132/127	24/2.6/10	9	70184641419	5450248472339



103 www.nortonabrasives.com

<sup>\*</sup> OD / ID: Outer Diameter / Inner Diameter.

# DRILLING CORE BITS FOR UNIVERSAL BUILDING MATERIALS



#### CLASSIC CB UNIVERSAL







- Useful length: 150mm (300mm for diam 28mm).
- Connection: 1/2" BSP Female.
- Conical connection shape improves the mounting of the corebit. A better mount reduces vibration when in use and makes the core bit safer to use.

• Optimised for the best balance between drilling speed, product life and comfort.

_	DIA (mm) S	No. EGMENTS	SEG HEIGHT (mm)	ITEM No.	EAN
	28	2	7	70184620351	5450248230359
	35	3	7	70184694483	5450248688372
	38	3	7	70184620352	5450248299592
	45	3	7	70184694484	5450248688389
	52	3	7	70184620353	5450248299608
	55	3	7	70184694485	5450248688396
4	65	3	7	70184640268	5450248456193
	68	4	7	70184694486	5450248688402
	78	4	7	70184620354	5450248299615
	105	5	7	70184694487	5450248688419
	107	5	7	70184620355	5450248230366
	117	6	7	70184620356	5450248230373
	120	6	7	70184694488	5450248688426
	127	7	7	70184620357	5450248230380
W.	128	7	7	70184620358	5450248299622
	132	6	7	70184694489	5450248688433
- A	120 127 128	6 7 7	7 7 7	70184694488 70184620357 70184620358	545024868 545024823 545024829









# DRILLING CORE BITS

DRY DIAMOND CORE DRILLS ARE USED TO CREATE HOLES QUICKLY AND NEATLY IN BRICK AND BLOCK, USUALLY TO ALLOW PIPEWORK THROUGH WALLS



#### CLASSIC CB UNIVERSAL PLUMBER KIT



Dry drilling is a fairly simple process requiring a drill motor of min 800W equipped with a clutch. Power drills or drilling motors with three jaw chucks, SDS and  $\frac{1}{2}$ " BSP fittings can all be used with Norton dry diamond cores once the correct adaptor has been chosen. Accessories like length extensions or dust-swivel can also be fitted (see page 179).

MACHINES DESCRIPTION ITEM No. EAN



CLASSIC CB UNIVERSAL DRY DIAMOND CORE 5-SET Containing : 38mm, 52mm, 65mm, 117mm, 127mm Cores, 1 x Hex, 1 x SDS ½" Male Adaptor, 1 x Ejector Drift, 1 x A Taper Masonry Drill, 1 x 200mm Extention ½" Male-Female, ½"-½" Male-Male adaptor.

70184640014

5450248453178

DESCRIPTION	DIAMETER	CONNECTION	LENGTH	ITEM No.	EAN
Classic CB Universal core bit	38	1/2" Female	150mm	70184620352	5450248299592
Classic CB Universal core bit	52	1/2" Female	150mm	70184620353	5450248299608
Classic CB Universal core bit	65	1/2" Female	150mm	70184640268	5450248456193
Classic CB Universal core bit	117	1/2" Female	150mm	70184620356	5450248230373
Classic CB Universal core bit	127	1/2" Female	150mm	70184620357	5450248230380
HEX - 1/2" Male adaptor				310011349	5450248230397
SDS Male - 1/2" Male adaptor			N-	310012391	5450248238782
Ejector Drift	1000			310011351	5450248372721
Taper Masonry drill			-	310011347	5450248372776
200mm extention 1/2" Male - 1/2" Female		-		310004578	5450248092018
1/2" Male - 1/2" Male adaptor				310012389	5450248238768

MACHINES DESCRIPTION ITEM No. EAN



CLASSIC CB UNIVERSAL DRY DIAMOND CORE 5-SET
Containing: 35mm, 45mm, 55mm, 68mm, 105mm Cores, 1 x Hex,
1 x SDS ½" Male Adaptor, 1 x Ejector Drift, 1 x A Taper Masonry Drill,
1 x 200mm Extention ½" Male-Female, ½"-½" Male-Male adaptor.

70184642767

5450248501374

DESCRIPTION	DIAMETER	CONNECTION	LENGTH	ITEM No.	EAN
Classic CB Universal core bit	35	1/2" Female	150mm	70184694483	5450248688372
Classic CB Universal core bit	45	1/2" Female	150mm	70184694484	5450248688389
Classic CB Universal core bit	55	1/2" Female	150mm	70184694485	5450248688396
Classic CB Universal core bit	68	1/2" Female	150mm	70184694486	5450248688402
Classic CB Universal core bit	105	1/2" Female	150mm	70184694487	5450248688419
HEX - 1/2" Male adaptor			N	310011349	5450248230397
SDS Male - 1/2" Male adaptor	253	-		310012391	5450248238782
Ejector Drift	100	- 4	10	310011351	5450248372721
Taper Masonry drill	NU L		2	310011347	5450248372776
200mm extention 1/2" Male - 1/2" Female	N / III	All Indiana and the	I I ii	310004578	5450248092018

All above Dry Core Bits have ½" BSP female back end fitting.











HEX - 1/2" MALE ADAPTOR

SDS Male - 1/2" MALE ADAPTOR

TAPER MASONRY DRILL

107

## DRILLING CORE BITS FOR NATURAL STONE & TILES



### EXTREME VB DRY





• **Connection:** M14 for fitting directly onto angle grinders.

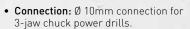
 Vacuum-brazed diamond drills designed for dry-drilling of hard ceramic tiles and natural stones.

	0D* (mm)	ITEM No.	EAN
	6 x M14	70184647338	5450248558699
	8 x M14	70184647339	5450248558705
	10 x M14	70184647340	5450248558712
	12 x M14	70184647341	5450248558729
	14 x M14	70184602901	5450248744634
	18 x M14	70184602902	545024874464
	20 x M14	70184645760	545024853409
	28 x M14	70184645761	545024853410
	30 x M14	70184602903	545024874465
	32 x M14	70184602904	545024874466
	35 x M14	70184645762	545024853411
	40 x M14	70184602905	545024874467
	45 x M14	70184645763	545024853412
	50 x M14	70184694357	545024868559
	55 x M14	70184646255	545024854047
	60 x M14	70184602906	545024874468
67	65 x M14	70184602907	545024874469
	68 x M14	70184645764	545024853413
	70 x M14	70184602908	545024874470
1	75 x M14	70184602909	545024874471
	82 x M14	70184645765	545024853414
	102 x M14	70184602119	545024872167
	107 x M14	70184602120	545024872168
	132 x M14	70184602121	545024872169
Suitcase pack of	containing dia. 20, 28, 35, 50, 68mm + mounting wrench	70184694328	545024868502
Suitcase pack	containing dia. 6/8/10/12/35/45/68 + centering device	70184694419	545024868745
Suitcase pack	containing dia. 20, 35, 40, 68mm + mounting wrench (only EN and DE languages)	70184601112	545024869935

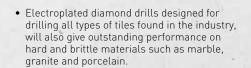


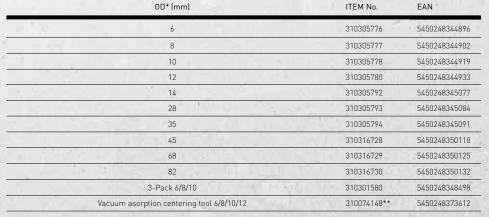


### CLASSIC VB DRY



• Application: For dry or wet drilling.





<sup>\*</sup> OD: Outer Diameter

<sup>\*</sup> OD: Outer Diameter

<sup>\*\*</sup> Available on request

### ACCESSORIES

DESCRIPTION	ITEM No.	EAN
Centering device for small diameters up to 28mm	310491177	5450248716297
Centering device for diameters up to 90mm	70184645766	5450248534167
M14-Hex adaptor	310464939	5450248685708



### **ACCESSORIES**

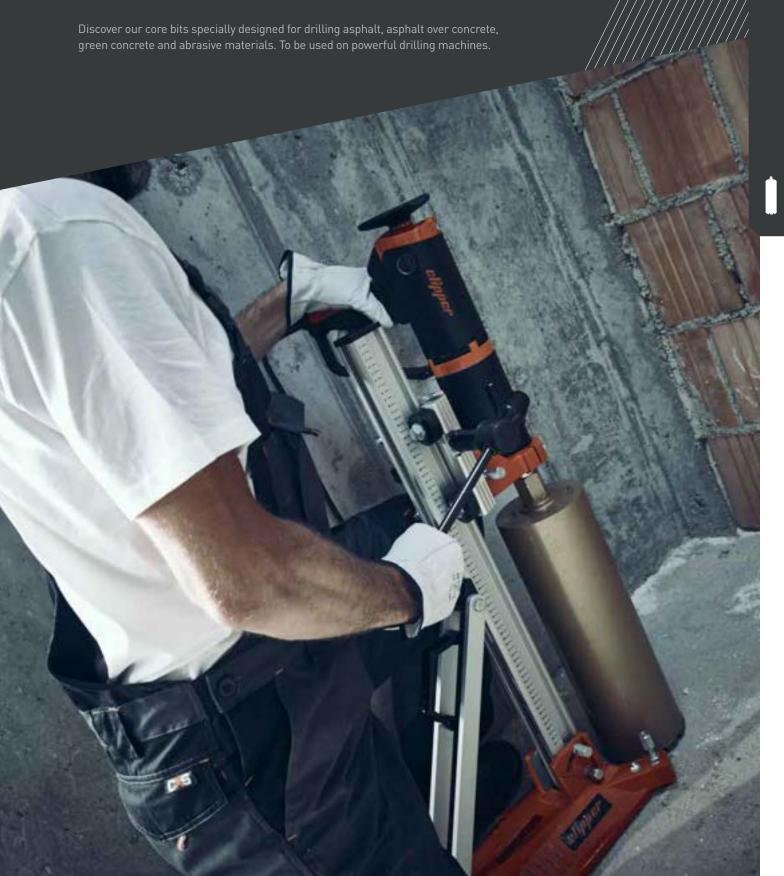












### EXTREME CB ASPHALT







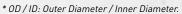
Useful length: 450mm.
Connection: 1" ¼ Female.

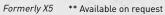
• Applications: For roads and pavements.

• High performance, laser welded core bit ideal for abrasive materials and powerful machines.

• Featuring fluted segments which provide speed and extended product life.

0D / ID* (mm)	No. SEGMENTS	SEGMENT L/W/H(mm)	ITEM No.	EAN
45/37	4	3.8x12x24	70184640578**	5450248720218
48/41	4	3.8x12x24	70184630755**	5450248458234
57/49	5	3.8x12x24	70184640579**	5450248567271
67/59	5	3.8x12x24	70184630759**	5450248458272
77/69	6	3.8x12x24	70184630762**	5450248458302
92/84	7	3.8x12x24	70184630768**	5450248462163
102/94	8	3.8x12x24	70184630769**	5450248472667
107/99	9	3.8x12x24	70184630771**	5450248472674
112/104	9	3.8x12x24	70184630772**	5450248462071
117/109	9	3.8x12x24	70184630773**	5450248472681
127/119	10	4.2x12x24	70184630774**	5450248472698
132/124	10	4.2x12x24	70184630775**	5450248472704
152/144	11	4.2x12x24	70184630776**	5450248472711
162/154	12	4.2x12x24	70184630777**	5450248472728
178/170	13	4.2x12x24	70184630778**	5450248472735
187/179	14	4.2x12x24	70184630779**	5450248472742
202/193	14	4.5x12x24	70184630780**	5450248472759
212/203	15	4.5x12x24	70184630781**	5450248565864
225/216	15	4.5x12x24	70184630782**	5450248565871
250/241	16	4.5x12x24	70184630783**	5450248565888
275/266	17	4.5x12x24	70184630822**	5450248566786
300/290	18	5x12x24	70184630808**	5450248566717
325/315	18	5x12x24	70184630810**	5450248566724
350/340	19	5x12x24	70184630811**	5450248566731
400/390	20	5x12x24	70184630833**	5450248566816
450/440	22	5x12x24	70184630812**	5450248566748
500/490	24	5x12x24	70184640073**	5450248454113
550/540	26	5x12x24	70184640581**	5450248567288
600/590	28	5x12x24	70184640582**	5450248567295
700/690	30	5x12x24	70184640583**	5450248567301









### TILE SAWS

Norton Clipper tile saws are designed for a wide variety of ceramic tiles.





### Ħ

### MANUAL TILE CUTTERS







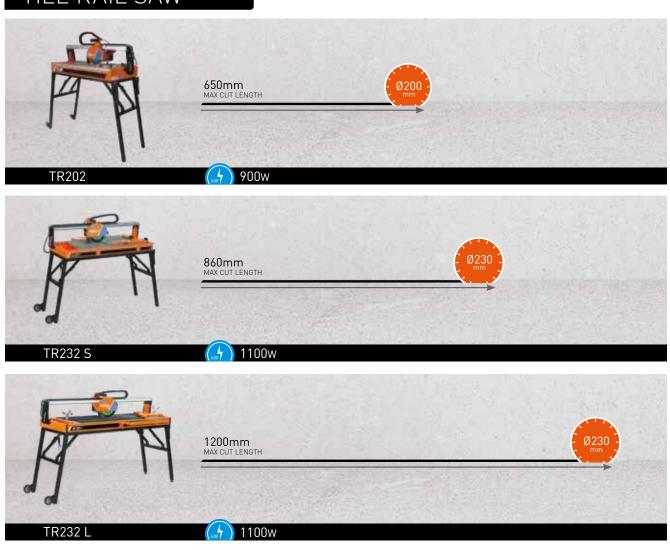
### TILE TABLE SAW







### TILE RAIL SAW



### NEW CTM

### CTM 640 & CTM935

- Precise 38 x 8mm monorail guide
- Adjustable 0-45° angle stop
- Specially designed for straight and diagonal cutting
- Features a Tungsten Carbide cutting wheel that is ideal for porcelain and stoneware
- Lateral extension arms for large format spring steel plates
- Recesses in the base plate make the cutter lightweight

### **CTM 1200**

- Robust and precise guide rail 15 x 40mm
- Powder-coated reinforced base plate
- Double crushing device for normal and diagonal cuts (0-45°)
- Featuring Tungsten Carbide wheels, ideal for cutting porcelain tiles and stoneware
- Spring-loaded support surface on both sides allowing better stability during use
- Lateral extension arms to accommodate large format panels
- Specially designed base plate for optimal weight distribution





PRODUCT DATA	CTM 640	CTM 935	CTM 1200	
Item No	70184607906	70184607907	70184607908	
EAN 13 Code	5450248765790	5450248765806	5450248765813	
Max. cutting length (mm)	640	935	1200	
Max. diagonal cut tile (mm)	450 x 450	660 x 660	840 x 840	
Cutting thickness min - max (mm)	3 - 20	3 - 20	3 - 23	
Weight (kg)				

### ACCESSORIES INCLUDED / CONSUMABLE

	ITEM NO.	EAN 13 CODE
Scoring wheel CTM 640 - CTM 935 (ø18mm)	310534515	5450248770299
Scoring wheel CTM 1200 (ø22mm)	310534533	5450248770374



Scoring wheel





Item No. (UK) 🚟	70184626958
EAN	5450248371618





550w 230v

Supply Voltage	230V 1~
Power	550W (0.75 hp)
Fuse/Generator	16A / 2 kVA
Blade x bore	Ø 180 x 25.4mm
Dimensions (LxWxH)	440 x 390 x 230mm
Packaging size	480 x 460 x 240mm
Weight	14kg

0 - 45°
12mm / 8mm
-
395 x 385mm
2990 min <sup>-1</sup>
< 2.5 m/s <sup>2</sup>
80 dB (A) / 72 dB (A)

### PRODUCT FEATURES



EASY TRANSPORTATION





LIGHT & COMPACT



SUITCASE



# TT200 EM • 0° to 45° tilting table helps the operator achieve the perfect mitre cut. • A powerful 800W motor and precise locking cutting guide delivers a fast and accurate cut. • Delivered in a strong plastic case to help protect, store and transport the machine. • 0 200mm Classic Ceramic Diamond Blade supplied with every TT200 EM.

### PRODUCT DATA

Item No. (UK) 🚟	70184626963
EAN	5450248371663





Supply Voltage	230V 1~
Power	800W (1.1 hp)
Fuse/Generator	16A / 2 kVA
Blade x bore	Ø 200 x 25.4mm
Dimensions (LxWxH)	510 x 400 x 230mm
Packaging size	560 x 500 x 270mm
Weight	12kg

Tilting table	0 - 45°
Max. cutting depth at 90° / at 45°	12mm / 8mm
Max. cutting length	-
Table size	460 x 360mm
Tool speed RPM	2950 min <sup>-1</sup>
Hand-Arm Vibrations	< 2.5 m/s <sup>2</sup>
Sound power / pressure level	80 dB (A) / 72 dB (A)







TILTING TABLE (0° TO 45°)



LOCKING CUTTING GUIDE



SUITCASE





Item No.	70184602663
EAN	5450248735700





Supply Voltage	110V 1~
Power	1000W (1.4 hp)
Fuse/Generator	16A / 3 kVA
Blade x bore	Ø 250 x 25.4mm
Dimensions (LxWxH)	620 x 600 x 355mm
Packaging size	690 x 610 x 420mm
Weight	26kg

Tilting table	0 - 45°
Max. cutting depth at 90° / at 45°	12mm / 8mm
Max. cutting length	-
Table size	560 x 500mm
Tool speed RPM	2950 min <sup>-1</sup>
Hand-Arm Vibrations	< 2.5 m/s <sup>2</sup>
Sound power / pressure level	79 dB (A) / 71 dB (A)

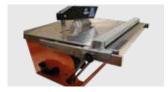
### PRODUCT FEATURES



TILTING STAINLESS STEEL TABLE TOP. GALVANISED AND REMOVABLE



POSSIBILITY FOR BEVEL CUTS 0-45° WATER PAN. EASY BLADE MOUNTING

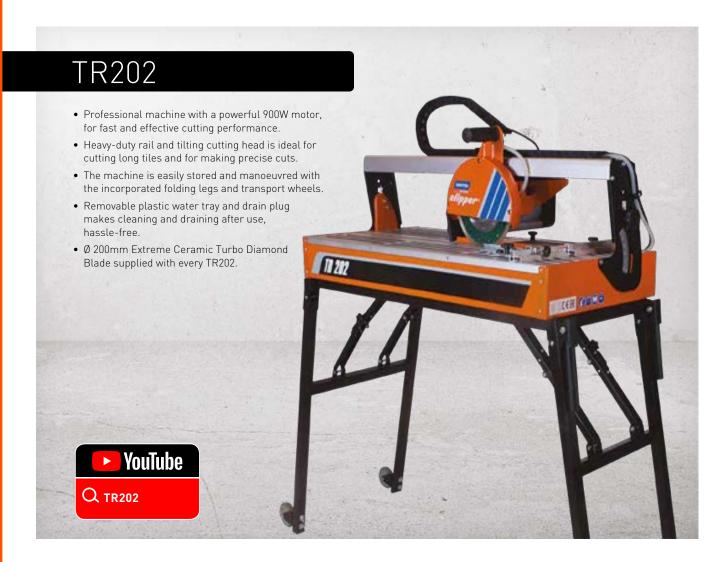


LOCKABLE CUTTING GUIDE ON BOTH SIDES



HANDLES FOR TRANSPORTATION





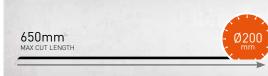
Item No.	70184601108
EAN	5450248699521





Supply Voltage	23UV 1~
Power	900W (1.2 hp)
Fuse/Generator	16A / 3 kVA
Blade x bore	Ø 200 x 25.4mm
Dimensions (LxWxH)	930 x 470 x 1200mm
Packaging size	1020 x 490 x 465mm
Weight	35kg

Tilting head	0 - 45°
Max. cutting depth at 90° / at 45°	15mm / 10mm
Max. cutting length	650mm
Table size	810 x 470mm
Tool speed RPM	2950 min <sup>-1</sup>
Hand-Arm Vibrations	< 2.5 m/s <sup>2</sup>
Sound power / pressure level	80 dB (A) / 72 dB (A)









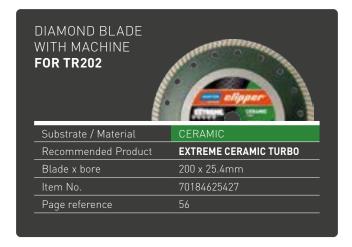
REMOVABLE WATER TRAY



TRANSPORT WHEELS



**CUTTING GUIDE** 





Item No.	70184601111
EAN	5450248699569





Supply Voltage / Power	230V 1~ / 1.1kW
Fuse/Generator	16A / 3 kVA
Blade x bore	Ø 230 x 25.4mm
Dimensions (LxWxH)	1560 x 600 x 1175mm
Tilting head	0 - 45°
Weight	61kg

Max. cutting depth at 90° / at 45°	15mm / 10mm
Max. cutting length	860mm
Table size	860 x 565mm
Tool speed RPM	2950 min <sup>-1</sup>
Hand-Arm Vibrations	< 2.5 m/s <sup>2</sup>
Sound power / pressure level	71 dB (A) / 79 dB (A)



### PRODUCT FEATURES

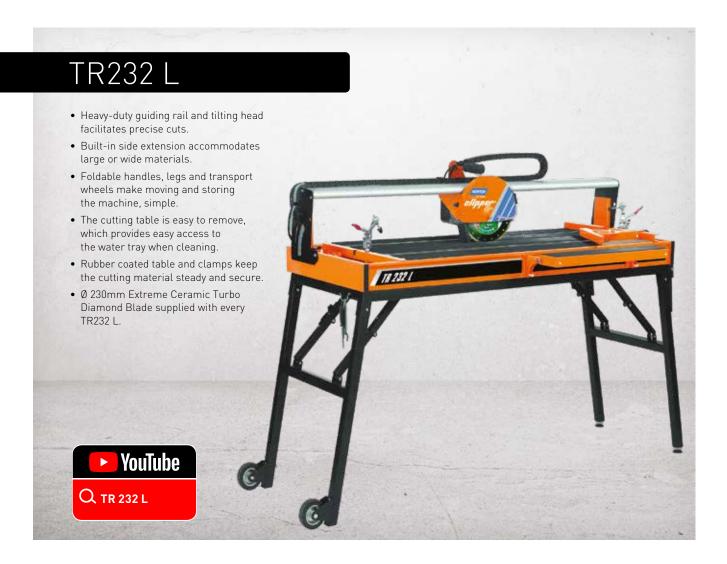






TILTING HEAD (0 TO 45°)





Item No.	70184601105
EAN	5450248699491





Volts	
230v	

Weight	72kg
Tilting head	0 - 45°
Dimensions (LxWxH)	1860 x 600 x 1175mm
Blade x bore	Ø 230 x 25.4mm
Fuse/Generator	16A / 3 kVA
Supply Voltage / Power	230V 1~ / 1.1kW

Max. cutting depth at 90° / at 45°	15mm / 10mm
Max. cutting length	1200mm
Table size	1200 x 565mm
Tool speed RPM	2950 min <sup>-1</sup>
Hand-Arm Vibrations	< 2.5 m/s²
Sound power / pressure level	71 dB (A) / 79 dB (A)





ADJUSTABLE CLAMPS FOR FIXING THE TILES



ANGULAR CUTTING GUIDE / RUBBER-COVERED TABLE



### TILE SAW SPARE PARTS & ACCESSORIES





### TR202

DESCRIPTION	ITEM No.	EAN	
1 - Flange Kit + nut	510100630	5450248549758	
Switch 230V	310479885	5450248705918	
2 - Water pump 230V	310365204	5450248411291	

### TR232 S & TR232 L

DESCRIPTION	ITEM No.	EAN
Flange kit + nut	510100973	5450248550259
Switch 230V	310340138	5450248511311
2 - Water pump 230V	310365204	5450248411291





NOTES

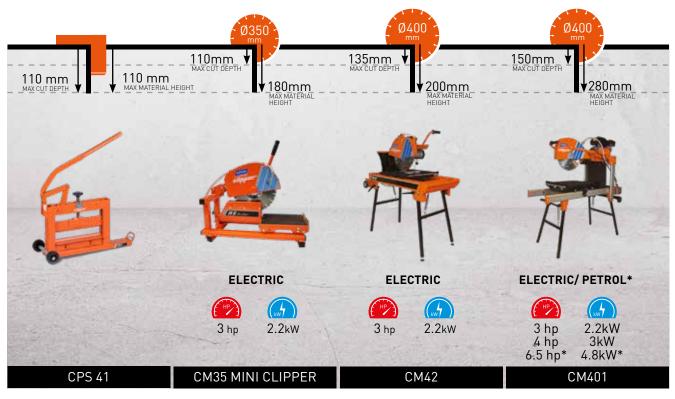


### MASONRY SAWS

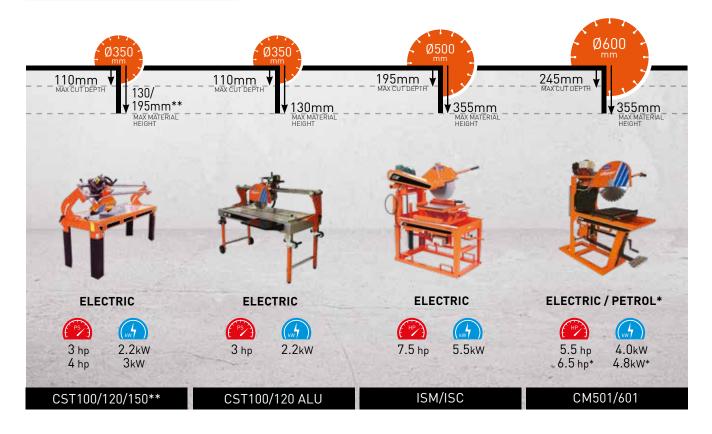


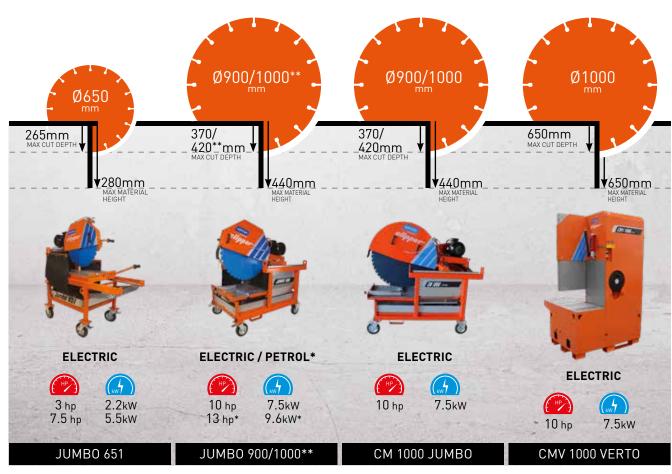


### MASONRY SAWS



### MASONRY SAWS





# CPS41 FEATURES & BENEFITS Adjustable cutting height from 50 up to 110mm. Handle and transport wheels for easy transportation on the worksite. Equipped with a hardened steel blade for a longer life.

### PRODUCT DATA

Item No.	70184608013	W
EAN	5450248768241	М

Weight	42 kg
Min. cutting width	30 mm
Max. cutting width	410 mm
Min. cutting height	50 mm

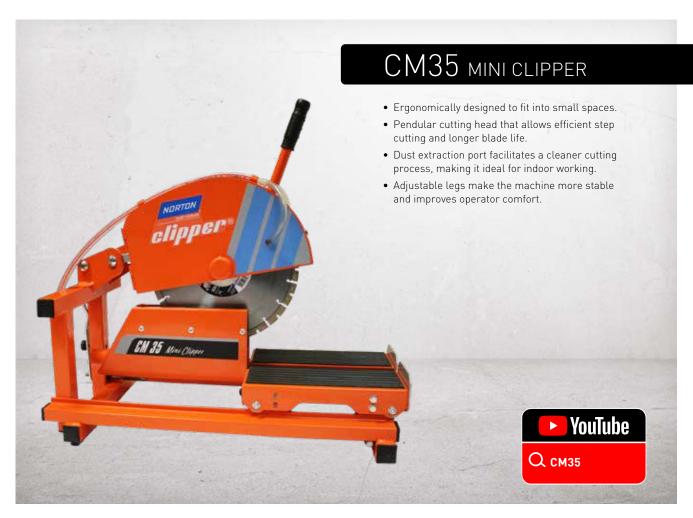
Min. cutting height	110 mm
Dimensions (W x D x H)	580 x 120 x 820 mm







TRANSPORT WHEELS AS STANDARD



Item No.	70184607578
EAN	5450248750666















### PRODUCT FEATURES







ERGONOMIC AND COMPACT MACHINE



PENDULAR CUTTING HEAD



DUST EXTRACTION PORT ø 40mm

DIAMOND BLADE RECOMMENDATIONS FOR CM35 Mini Clipper			ALIAN SERVICE	
Substrate / Material	UNIVERSAL	SILENCIO	UNIVERSAL	NATURAL STONE
Recommended Product	EXTREME UNIVERSAL LASER	EXTREME UNIVERSAL SILENCIO	EXTREME UNIVERSAL TURBO	EXTREME GRANITE
Diameter x bore	350 x 25.4mm	350 x 25.4mm	350 x 25.4mm	350 x 25.4mm
Item No.	70184612283	70184628998	70184611561	70184603311
Page reference	41	40	38	60

### СМ42 сомраст

- Wide conveyor cart and long reinforced frame allows the operator to cut a 60 x 60cm slab in two 30cm halves.
- Wide conveyor cart with tilted wheels, anti-pivoting and locking system provides great stability and durability.
- Highly accurate cutting guide with per-degree angular setting, facilitates quick, precise and easy cutting without additional accessories.

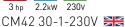
















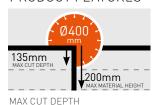


CM42 30-1-110V

Item No.	70184647989*	70184647990
EAN	5450248572053	5450248572077
Supply Voltage/ Power	230V 1~ / 2.2kW (3 hp)	110V 1~ / 1.5kW (2 hp)
Fuse Generator	16A / 6 kVA	16A / 6 kVA
Blade x bore	Ø 400 x 25.4mm	Ø 400 x 25.4mm
Tool speed RPM	2800 min <sup>-1</sup>	2800 min <sup>-1</sup>
Tilting table	Optional	Optional
Max. cutting depth	135mm	135mm
Max. cutting length	670mm	670mm
Max. material height	200mm	200mm
Table size	500 x 540mm	500 x 540mm
Hand-Arm Vibrations	< 2.5 m/s²	$< 2.5 \text{ m/s}^2$
Sound power / pressure level	92 dB (A) / 80 dB (A)	92 dB (A) / 80 dB (A)
Dimensions (LxWxH)	1187 x 620 x 1360mm	1187 x 620 x 1360mm
Dimensions (folded legs)	1187 x 620 x 740mm	1187 x 620 x 740mm
Weight	90kg	90kg
		- A - 11 - 11

<sup>\*</sup> Available on request

### PRODUCT FEATURES



DIAMOND BLADE







FOLDING FEET

ADJUSTABLE CUTTING-DEPTH HANDLE ANTI PIVOTING SYSTEM

### RECOMMENDATIONS FOR CM42 Substrate / Material **SILENCIO** UNIVERSAL PRO BETON EXTREME UNI SILENCIO **EXTREME UNIVERSAL** PRO 4X4 EXPLORER



### CM401

- Cutting length of up to 600mm accommodates large materials.
- Constructed with aluminium components including extruded profiles and removable aluminium water tray, giving the CM401 extreme rigidity and robustness.













	CM401 600	CM401 600
Item No.	70184626994	70184627017
EAN	5450248371847	5450248371755
Engine type	Electric	Petrol / HONDA GX200
Supply Voltage/ Power	230V 1~/ 2.2kW (3 hp)	4.8kW (6.5 hp)
Fuse Generator	16A / 6 kVA	-
Blade x bore	Ø400 x 25.4mm	Ø400 x 25.4mm
Tool speed RPM	2 700 min <sup>-1</sup>	2 650 min <sup>-1</sup>
Max. cutting depth	150mm	150mm

Blade x bore	Ø400 x 25.4mm	Ø400 x 25.4mm	
Tool speed RPM	2 700 min <sup>-1</sup>	2 650 min <sup>-1</sup>	
Max. cutting depth	150mm	150mm	
Max. cutting length	600mm	600mm	
Max. material height	280mm	280mm	
Table size	500 x 600mm	500 x 600mm	
Hand-Arm Vibrations	< 2.5 m/s²	< 2.5 m/s <sup>2</sup>	
Sound power / pressure level	94 dB (A) / 81 dB (A)	105 dB (A) / 93 dB (A)	
Dimensions (LxWxH)	1380 x 660 x 1510mm	1380 x 660 x 1510mm	
Dimensions (folded legs)	1380 x 660 x 920mm	1380 x 660 x 920mm	
Weight	113kg	118kg	

### PRODUCT FEATURES









MECHANICAL WATER PUMP

ALUMINIUM PROFILE

EASY TRANSPORT

### DIAMOND BLADE RECOMMENDATIONS **FOR CM401**

	75 0			FROM / Beetl	ena - D
Substrate / Material	BETON	SILENCIO	UNIVERSAL	NATURAL STONE	ALL MATERIALS
Recommended Product	PRO BETON	EXTREME UNIVERSAL SILENCIO	EXTREME UNIVERSAL	PRO GRANITE TURBO	PRO 4X4 EXPLORER
Diameter x bore	400 x 25.4mm	400 x 25.4mm	400 x 25.4mm	400 x 25.4mm	400 x 25.4mm
Item No.	70184627062	70184640270	70184611438	70184626533	70184602095
Page reference	35	40	41	61	52

### CST 100/120/150

- A combination of robust construction and strong chrome-plated guiding bars give the CST range significant durability.
- The tilting and plunging head allows angled cuts of up to 45° and adjustable cutting depth.
- A side extension table increases the width of the table from 660mm to 1110mm; accommodating larger cutting material.









ADJUSTABLE GUIDE ANGLE SIDE EXTENSION TABLE

4 hp 3kW 400V	CST100	CST120	CST150	
Item No.	70184613982	70184613892	70184614026	
EAN	5450248144724	5450248141235	5450248189732	
Supply Voltage/Power	400V 3~/ 3kW (4 hp)	400V 3~/ 3kW (4 hp)	400V 3~/ 3kW (4 hp)	
Fuse (Generator)	16A / 8kVA	16A / 8kVA	16A / 8kVA	
Max blade x hore	Ø 350 x 25 /mm	Ø 350 x 25 /mm	Ø 350 x 25 4mm	

PRODUCT DATA (ALL MACHINES)	CST100	CST120	CST150
Max. cutting depth	110mm	110mm	110mm
Max. cutting length	1000mm	1200mm	1500mm
Max. material height	130mm	130mm	195mm
Table size	1000mm	1200mm	1500mm
Tool speed RPM	2800 min <sup>-1</sup>	2800 min <sup>-1</sup>	2800 min <sup>-1</sup>
Hand-Arm vibrations	<2.5m/s²	<2.5m/s²	<2.5m/s²
Sound power / pressure level	88.5dB (A) / 73.5db (A)	88.5dB (A) / 73.5db (A)	88.5dB (A) / 73.5db (A)
Dimensions (LxWxH)	1270 x 660 x 1350mm	1600 x 660 x 1350mm	1970 x 660 x 1350mm
Dimensions (without legs)	1270 x 660 x 780mm	1600 x 660 x 780mm	1970 x 660 x 780mm
Weight	105kg	160kg	180kg

### MAX CUT DEPTH



135



### CST 100/120 ALUMINUM

- Made with aluminium parts, the CST 100 and CST 120 ALU machines are hardwearing yet lightweight for maximum manoeuvrability.
- Strong chrome-plated guiding bars and tilting rail allows highly precise cuts of up to 45°.
- Rubber layered, anti-slip table stabilises the cutting material to prevent slipping.
- Incorporated side extension (450 x 300mm) increases the table width up to 960mm.







Item No.	70184602124	70184602125
EAN	5450248721703	5450248721710
Supply Voltage/ Power	115V 1~/ 1.8kW (2.4 hp)	115V 1~/ 1.8kW (2.4 hp)
Fuse (Generator)	16A / 6kVA	16A / 6kVA
Blade x bore	Ø 350x25.4mm	Ø 350x25.4mm
Tool speed RPM	2800 min <sup>-1</sup>	2800 min <sup>-1</sup>
Max. cutting depth	110mm	110mm
Max. cutting length	1000mm	1200mm
Max. material height	130mm	130mm
Table size	1120mm	1310mm
Hand-Arm Vibrations	< 2.5 m/s²	< 2.5 m/s <sup>2</sup>
Sound power / pressure level	88.5dB (A) / 73.5dB (A)	88.5dB (A) / 73.5dB (A)
Dimensions (LxWxH)	1530 x 660 x 1350mm	1630 x 660 x 1350mm
Dimensions (without legs)	1530 x 660 x 880mm	1630 x 660 x 880mm
Weight	85kg	90kg

### PRODUCT FEATURES





MAX CUT DEPTH - CST 120







EASY TRANSPORT THANKS TO FOLDING LEGS AND WHEELS

SIDE EXTENSION AND CUTTING GUIDE INCLUDED (450x300mm) www.nortonabrasives.com

### CM501/601 MAJOR

- Conveyor cart with a stable, anti-slip table surface that enables the operator to deliver an accurate cut.
- Accessible water pump for easy maintenance.
- Double lifting rails assist with movement with
- Blade adjustment crank maintains an accurate and consistent blade depth.























	) V	olts	<u> </u>	"
۷	٧	11	15v	
)	20	١	1	N/

	5.5 hp 4kW 400V CM501 3.55,3	6.5 hp 4.8kw PETROL CM501 3.60.P	5.5 hp 4kW 400V CM601 5.55,3	3 hp 2.2kw 115v CM501 3-20-1
Item No.	70184627018	70184627020	70184607577	70184628235
EAN	5450248371762	5450248371779	5450248760603	701846282352
Engine type	Electric	Petrol - Honda GX200	Electric	Electric
Supply Voltage/ Power	400V / 4kW (5.5 hp)	4.8kW (6.5 hp)	400V / 4kW / (5.5 hp)	115V / 2.2kW (3 hp)
Blade x bore	Ø 500x25.4mm	Ø 500x25.4mm	Ø 600x25.4mm	Ø 500x25.4mm
Tool speed RPM	1900 min <sup>-1</sup>	2200 min <sup>-1</sup>	1900 min <sup>-1</sup>	1900 min <sup>-1</sup>
Max. cutting depth at 90° / 45°	195mm	195mm	245mm	195mm
Max. cutting length	500mm	500mm	500mm	500mm
Max. material height	355mm	355mm	355mm	355mm
Table size	580 x 420mm	580 x 420mm	580 x 420mm	580 x 420mm
Hand-Arm Vibrations	< 2.5 m/s <sup>2</sup>	< 2.5 m/s <sup>2</sup>	< 2.5 m/s <sup>2</sup>	< 2.5 m/s <sup>2</sup>
Sound power / pressure level	97dB(A) / 81dB(A)	106dB(A) / 93dB(A)	97dB(A) / 81dB(A)	97dB(A) / 81dB(A)
Dimensions (LxWxH)	1480 x 610 x 1550mm	1480 x 610 x 1700mm	1480 x 610 x 1550mm	1480 x 610 x 1550mm
Weight	165kg	165kg	168kg	165kg









MAX CUT DEPTH - Ø500

CUTTING GUIDE

FRICTION RESISTANT TILTED ROLLERS MAX CUT DEPTH - Ø600

DIAMOND BLADE RECOMMENDATIONS FOR CM501 & CM601				olippio 1701	All Systems
Substrate / Material	BETON	SILENCIO	UNIVERSAL	REFRACTORY	ALL MATERIALS
Recommended Product	PRO BETON	EXTREME UNI SILENCIO	EXTREME UNIVERSAL		PRO 4X4 EXPLORER
Bore	25.4mm	25.4mm	25.4mm		25.4mm
ø500mm Item No.	70184627064	70184630309	70184611440	SEE RECOMMENDATION TABLE PAGE 70	70184602097
ø600mm Item No.	70184627065				
Page reference	35	40	41		52



### ISM/ISC SUPER\*

- Wet cutting enabled by the optional water supply connector.
- Extended operating handle for optimal cutting pressure.
- Crank controlled cutting depth adjuster for maximum accuracy.
- Cutting head height operated by a foot pedal and handle (ISM) giving the operator great control over their cut.

\* available on request

### ISM

Item No.	70184613985
EAN	5450248231239



7.5 hp







ISC

Item No.	70184613986	
EAN	5450248144861	







( kW / /	Volts
5.5kW	400v

Supply Voltage/ Power	400V 3~ / 5.5kW (7.5 hp)
Fuse/Generator	32 A / 14 kVA
Blade x bore	Ø 500 x 25.4mm
Tool speed RPM	2062 min <sup>-1</sup>
Max. cutting depth	190mm
Max. cutting length	500mm
Flat table size (optional)	465 x 615mm
Tilting table (optional)	455 x 580mm
Hand-Arm Vibrations	< 2.5 m/s²
Sound power / pressure level	99 dB (A) / 85 dB (A)
Dimensions (LxWxH)	1400 x 760 x 1750mm
Weight	248kg
·	

Supply Voltage/ Power	400V 3~ / 5.5kW (7.5 hp)
Fuse/Generator	32 A / 14 kVA
Blade x bore	Ø 500 x 25.4mm
Tool speed RPM	2062 min <sup>-1</sup>
Max. cutting depth	190mm
Max. cutting length	750mm
Flat table size (optional)	710 x 615mm
Tilting table (optional)	710 x 610mm
Hand-Arm Vibrations	< 2.5 m/s <sup>2</sup>
Sound power / pressure level	99 dB (A) / 85 dB (A)
Dimensions (LxWxH)	1650 x 760 x 1750mm
Weight	280kg

### PRODUCT FEATURES







Conveyor carts, dust collectors and water supply

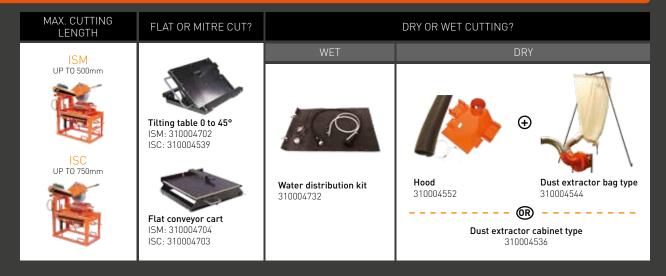


EXTREME UNI SILENCIO -70184630309



REFRACTORY - SEE RECOMMENDATION TABLE

### HOW TO SELECT ISC AND ISM MASONRY SAWS AND ACCESSORIES



### **JUMBO 651**

- Heavy-duty construction with four wheels, allowing ease of movement around the work site. Two lockable wheels secure the machine while in use; stabilising the cutting material and enabling a more accurate cut.
- Easy to access blade reduces machine downtime when it is being changed over.



### JUMBO 651

Item No.	701846	14005	Engine type	Electric	Max. material height	280mm
EAN	5450248	186625	Supply Voltage/ Power	400V 3~/5.5kW (7.5 hp)	Table size	600 x 500mm
			Fuse/ Generator	32 A /14kVA	Hand-Arm Vibrations	< 2.5 m/s <sup>2</sup>
			Blade x bore	Ø 650 x 25.4mm	Sound power / pressure level	100 dB (A) / 86 dB (A)
( HP )	(kW)	Volts	Tool speed RPM	1350 min <sup>-1</sup>	Dimensions (LxWxH)	1700 x 800 x 1480mm
7.5 hp	5.5kW	400v	Max. cutting depth	265mm	Weight	212kg
			Max cutting length	500mm		



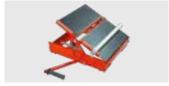




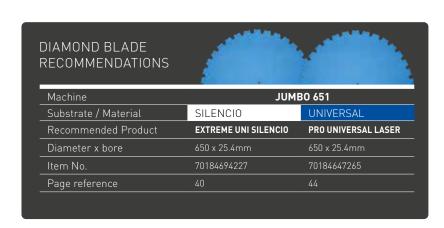
HEAVY-DUTY FRAME



2 WHEELS WITH LOCKING DEVICE



TILTING TABLE - 310005275 (AVAILABLE ON REQUEST)





### JUMBO 900/1000

- Heavy-duty construction with four wheels, allowing ease of movement around the worksite.
- Graduated scale on an angle, which gives the operator greater visibility of the cutting guide position.
- Curtain located in front of the blade reduces the amount of splash when the machine is in use.
- Improved blade guard provides even easier access to the blade. This reduces the amount of machine downtime when the blade is being replaced.



















10 hp 7.5kW 400V

JUMBO 900 100-3-400V

JUMBO 1000 100-3-400V

JUMBO 1000 P13 EASY START

Item No.	70184613939	70184621669	70184629335
EAN	5450248143260	5450248312789	5450248441762
Engine type	Electric	Electric	Petrol / HONDA
Supply Voltage/ Power	400V~3 / 7.5kW (10 hp)	400V~3 / 7.5kW (10 hp)	GX390. 9.6kW (13 hp)
Fuse/ Generator	32 A / 19 kVA	32 A / 19 kVA	-
Blade x bore	Ø 900 x 60mm	Ø 1000 x 60mm	Ø 1000 x 60mm
Tool speed RPM	928 min <sup>-1</sup>	928 min <sup>-1</sup>	928 min <sup>-1</sup>
Max. cutting depth	370mm	420mm	420mm
Max. cutting length	720mm	720mm	720mm
Max. material height	440mm	440mm	440mm
Table size	720 x 800mm	720 x 800mm	720 x 800mm
Hand-Arm Vibrations	< 2.5 m/s²	< 2.5 m/s <sup>2</sup>	< 2.5 m/s²
Sound power / pressure level	100 dB (A) / 86 dB (A)	100 dB (A) / 86 dB (A)	105 dB (A) / 88 dB (A)
Dimensions (LxWxH)	2000 x 1080 x 1700mm	2000 x 1080 x 1700mm	2000 x 1080 x 1700mm
Weight	360kg	370kg	370kg

### PRODUCT FEATURES









FRONT SPLASH GUARD

CENTRIFUGAL CLUTCH DEVICE (JUMBO P13 ONLY)

MAX CUT DEPTH - JUMBO 1000

### DIAMOND BLADE **RECOMMENDATIONS** JUMBO 900 Machine **JUMBO 1000** SILENCIO SILENCIO Substrate / Material UNIVERSAL UNIVERSAL EXTREME UNI SILENCIO **EXTREME UNIVERSAL** PRO UNIVERSAL LASER **EXTREME UNI SILENCIO** Page reference

### СМ 1000 јимво

- Conveniently allows the use of 900mm and 1000mm diameter blades.
- Strong and sturdy table supporting up to 350kg.
- Plug and play water pump connection reduces maintenance time.
- Emergency push button to stop the machine quickly.
- Transport wheels, forklift sleeves and lifting eyelets facilitate transport around the worksite.



### CM 1000 JUMBO

Item No.	70184607570	Supply voltage/Power kW (Hp)	400V ~3 /7.5 kW (10 hp)	Max cutting length	720mm
EAN	5450248760405	Max blade x bore	Ø900/1000 x 60mm	RPM	928min <sup>-1</sup>
		Max material height	440mm	Weight	420kg
		Max cutting depth	370/420mm	Dimensions (mm)	2000 x 1080 x 1700mm















MAX CUT DEPTH - Ø1000mm



FITS 900 & 1000mm BLADE DIAMETERS



REINFORCED TABLE



EASY WATER PUMP CONNECTION



EMERGENCY PUSH BUTTON



TRANSPORT WHEELS

DIAMOND BLADE RECOMMENDATIONS FOR CM 1000 JUMBO				
Substrate / Material	UNIVERSAL	UNIVERSAL	UNIVERSAL	GRANITE
Recommended Product	CLASSIC UNIVERSAL LASER	PRO UNIVERSAL LASER	EXTREME UNIVERSAL SILENCIO	EXTREME GRANITE
Diameter x bore	900 x 60mm	900 x 60mm	900 x 60/55mm	900 x 60mm
Item No.	70184647269	70184647266	70184694030	70184603313
Diameter x bore	1000 x 60mm	1000 x 60mm	1000 x 60/55mm	
Item No.	70184647650	70184647263	70184694595	
Page reference	44	44	40	60



### CMV 1000 VERTO

- High performance cutting on blocks up to 650mm in height without flipping the material.
- Central lifting eye and built-in forklift sleeves (800 x 1200mm) for easy on-site manoeuvrability.
- Saw head permanently encapsulated to ensure user safety.
- Laser engraved rule on the table helps the operator make a precise cut.
- Hydraulic rolling table makes the material placement easier and quicker\*.
- Wheel kit enables easy movement around the work site\*.

\* Only available on 70184603244 and 70184607717

### Basic version

Item No.	70184603243
EAN	5450248753025







7.5kW 400v

### PRODUCT FEATURES



### Machine with roller table and wheel kit

Item No.	70184603244
EAN	5450248753032

### Machine with roller table

Item No.	70184607717	
EAN	5450248763796	

Supply voltage/Power kW (Hp)	400V ~3 /7.5 kW (10 hp)
Max blade x bore	Ø1000 x 60mm
Max material height	650mm
Max cutting depth	650mm
Max cutting length	425mm
RPM	900min <sup>-1</sup>
Weight	583kg
Dimensions (mm)	1200 x 800 x 1995mm



BUILT-IN FORKLIFT



EMBEDDED HAND WHEEL ENSURING COMPACT DESIGN



TABLE WITHOUT ROLLER (70184603243)



HYDRAULIC ROLLER TABLE (70184603244 AND 70184607717)



WHEEL KIT (70184603244)

## DIAMOND BLADE RECOMMENDATIONS FOR CMV 1000 VERTO Substrate / Material UNIVERSAL UNIVERSAL UNIVERSAL GRANITE Recommended Product CLASSIC UNIVERSAL LASER PRO UNIVERSAL LASER EXTREME UNIVERSAL SILENCIO EXTREME GRANITE Diameter x bore 1000 x 60mm 1000 x 60mm 1000 x 60/55mm 900 x 60mm Item No. 70184647650 70184647263 70184694595 70184603313 Page reference 44 44 40 40 60

### MASONRY SAW SPARE PARTS & ACCESSORIES







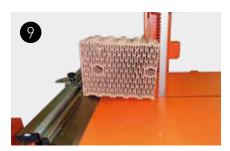












### CM501

DESCRIPTION	ITEM No.	EAN
1 - Cutting guide 45°	310004537	5450248088592
2 - Tilting cart 0 to 45°	310004556	5450248089353
3 - Side extension	310004557*	5450248089377
4 - Transport accessory	310004609	5450248095187
5 - Hood	310004580	5450248093312
6 - Dust extraction bag type	310004544*	5450248088844
7 - Electric hourmeter kit	310006307	5450248157786
Blade guard (blade shield compatible)	310005679	5450248170143
Blade shield	310004582**	5450248093480

<sup>\*</sup> Available on request \*\* For use with blade guard 310005679

### JUMBO 900 & 1000

DESCRIPTION	IIEM No.	EAN
8 - Cutting guide 0 to 45°	310004590	5450248093961

### CM35 MINI CLIPPER

DESCRIPTION	ITEM No.	EAN
Wheels & handles kit	310523364	5450248757313
Water tray & pump 230V	310523296	5450248757092

### CMV 1000 VERTO

DESCRIPTION	ITEM No.	EAN
Hydraulic roller table kit	310518763	5450248753018
Transport wheels kit	310518762	5450248753001

### CM401

DESCRIPTION	ITEM No.	EAN
1 - Side extension	310007579	5450248226925

### CM42

DESCRIPTION	ITEM No.	EAN
Switch 230V	510103106	5450248553939
Water pump 230V	310446803	5450248078784
Table wheel (4x)	310004676	5450248098393

### ISM

DESCRIPTION	ITEM No.	EAN
7 - Tilting table 0 to 45° for ISM	310004702	5450248099376
8 - Flat conveyor cart for ISM	310004704	5450248099390
9 - Water distribution kit	310004732	5450248100829
10 - Hood	310004552	5450248089070
11 - Dust extraction bag type	310004544*	5450248088844
Dust extraction cabinet type	310004536	5450248088240
Protection blade guard	510108157	5450248571797
Conveyor cart wheel (1x)	00310004284	5450248072867
Water pump	00310004300	5450248073598

\* Available on request

### CST

DESCRIPTION	ITEM No.	EAN
5 - Lateral guide a cut (CST100)	310006280	5450248156659
5 - Lateral guide a cut (CST120-150)	310478996	5450248705024
4 - Side extension flat with leg 550x450mm	310479000	5450248705055
3 - Side extension roller 1000x500mm	310478999	5450248705048
Guide a cut	310479001	5450248705062
6 - Cutting guide 0° to 45°	310008268	5450248158493

### ISC

DESCRIPTION	ITEM No.	EAN
7 - Tilting table 0 to 45° for ISC	310004539	5450248088707
8 - Flat conveyor cart for ISC	310004703	5450248099383
9 - Water distribution kit	310004732	5450248100829
10 - Hood	310004552	5450248089070
11 - Dust extraction bag type	310004544*	5450248088844
Dust extraction cabinet type	310004536	5450248088240
Protection blade guard	510108157	5450248571797
Conveyor cart wheel (1x)	00310004284	5450248072867
Water pump	00310004300	5450248073598

\* Available on request

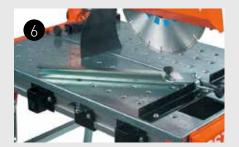




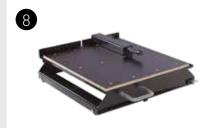










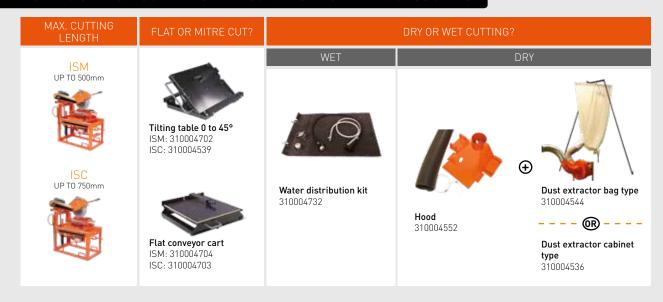








### HOW TO SELECT ISC AND ISM MASONRY SAWS AND ACCESSORIES





NEW

# COMPACTION EQUIPMENT





## FORWARD PLATES



### FORWARD PLATES

## FORWARD AND REVERSE PLATES



## **UPRIGHT RAMMER**





## FORWARD PLATES

#### **FEATURES & BENEFITS**

- Foldable handles to minimise the space required in vehicles for transport and easy storage
- Plastic water tank avoids the risk of rust from metal water tanks. The wide opening makes it easier to refill on site
- Wide sprinkler bar to ensure water covers the full width of the plate, preventing tarmac from sticking
- Includes water tap to allow shut off of water flow in transport
- Lifting and handling points are easily accessible for safe
- Shaped base plate provides improved manoeuvrability and reduces marking of surfaces when turning the





























#### PRODUCT DATA

4.0HP	J.OKW	
CFP	11W*	

CFP 13W

4.8HP 3.6kW PETROL CFP 14W-P





CFP	14W-D
$\circ$	14 V D

Item No.	70184631437	70184608007	70184608010	70184608009	
EAN	5450248799191	5450248768197	5450248768210	5450248768203	
Engine	Honda GX160	Honda GX160	Honda GX160	Diesel Hatz 1B20	
Power	3.6 kW (4.8 Hp)	3.6 kW (4.8 Hp)	3.6 kW (4.8 Hp)	3.7 kW (5 Hp)	
Sound	103 dB	103 dB	108 dB	108 dB	
Plate thickness	Steel : 8mm	Steel : 8mm	Cast iron : 9mm	Cast iron : 9mm	
Plate size	360 x 500	420 x 550 mm	500 x 580 mm	500 x 580 mm	
Frequency	90 Hz	90 Hz	90 Hz	90 Hz	
Centrifugal power	11 kN	13 kN	16 kN	16 kN	
Speed	22 m/min	22 m/min	20 m/min	20 m/min	
Max compaction depth	15-25 cm	15-25 cm	15-25 cm	15-25 cm	
Water tank	9 l	9 L	14 l	14 l	
Hand-Arm vibration	2.5 m/s²	2.2 m/s²	1.95 m/s²	2.28m m/s²	
Weight	60 kg	78 kg	92 kg	105 kg	
Static pressure	490 kg/m²	530 kg/m²	387 kg/m²	447 kg/m²	
Reversible	No	No	No	No	
Transport wheels			Included		
Application		Asphalt, pavements & soils			
Vulkollan® rubber pad		310535021 (optional)	310535023 (optional)	310535023 (optional)	

\* - 70184631594 - CFP11W also available without wheels and no water system

#### PRODUCT FEATURES





FULL COVERAGE OF THE PLATE OPTIONAL VULKOLLAN FROM WATER DISTRIBUTION RUBBER PAD TO COMPACT SYSTEM PAVERS



REMOVABLE TRANSPORT WHFFLS



RECLINABLE HANDLE ROLLBAR AND TANK



PLATE WITH ROUNDED EDGES FOR OPTIMAL SURFACE FINISH

## FORWARD AND REVERSE PLATES



PRODUCT DATA	4.8HP 3.6kW PETROL CFP 16W	4.8HP 3.6kW PETROL CRP 21W-P	5HP 3.7kW DIESEL CRP 21W-D
Item No.	70184608011	70184609565	70184609566
EAN	5450248768227	5450248789796	5450248789802
Engine	Honda GX160	Honda GX160	Diesel Hatz 1B20
Power	3.6 kW (4.8 Hp)	3.6kW (4.8HP)	3.7kW (5HP)
Sound	103 dB	108 dB	108 dB
Plate thickness	Steel : 8mm	Cast iron : 9mm	Cast iron : 9mm
Plate size	500 x 560 mm	400 x 632	400 x 632
Frequency	90 Hz	90 Hz	90 Hz
Centrifugal power	16 kN	21 kN	21 kN
Speed	25 m/min	25-30 m/mm	25-30 m/mm
Max compaction depth	15-25 cm	30-40 cm	30-40 cm
Water tank	9 L	-	-
Hand-Arm vibration	2.2 m/s²	2.06 m/s²	2.2 m/s²
Weight	91 kg	112 kg	121 kg
Static pressure	877 kg/m²	718 kg/m²	766 kg/m²
Reversible	No	Yes	Yes
Transport wheels		Included	
Application		Asphalt, pavements & so	pils
	310535022 (optional)	-	-



Item No.	70184608012		
EAN	5450248768234		







2.6kW PETROL



Max compaction depth	60-70 cm
Hand-arm vibration	8 m/s <sup>2</sup>
Weight	70 kg
Transport wheels	Included
Application	Granular & cohesive soils

#### PRODUCT FEATURES

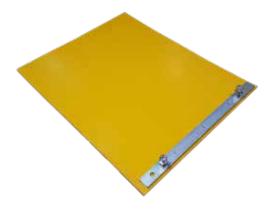






#### FORWARD PLATES

DESCRIPTION	ITEM No.	EAN
Vulkollan® pad for CFP13W	310535021	5450248770916
Vulkollan® pad for CFP16W	310535022	5450248770923
Vulkollan® pad for CFP14W	310535023	5450248770930





## FLOOR SAWS





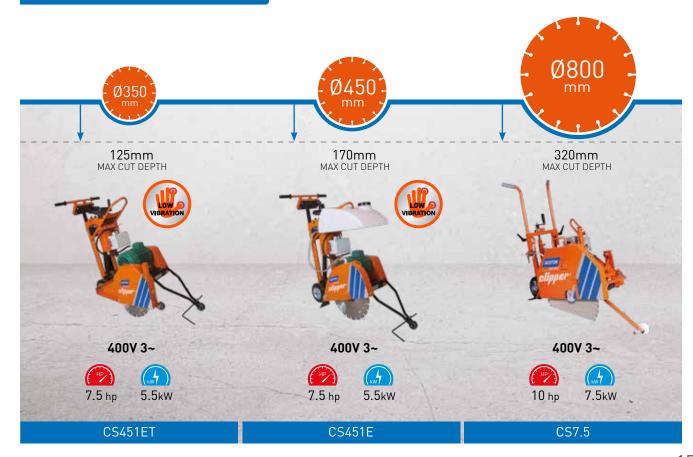
## PETROL / DIESEL



## PETROL / DIESEL



## **ELECTRIC**







DESCRIPTION	POWER	MAX Ø (mm)	MAX CUTTING DEPTH (mm)	DIMENSIONS (mm)	WEIGHT (kg)	ITEM NO.	EAN
Speedy cart including Norton Clipper's adapter	-	-	-	1100 x 1000 x 470	38.8	70184602496	5450248731412
Speedy cart + CP512 Petrol Saw	4kW	300	100	1100 x 1000 x 470	48.9	70184602520	5450248732396
Speedy cart + CP512 iLube Petrol Saw	4kW	300	100	1100 x 1000 x 470	50	70184602521	5450248732402
Speedy cart + CP514 Petrol Saw	4kW	350	125	1100 x 1000 x 470	50.2	70184602522	5450248732419
Speedy cart + CP514 iLube Petrol Saw	4kW	350	125	1100 x 1000 x 470	50.3	70184602523	5450248732426

#### PRODUCT FEATURES









ADJUSTABLE HANDLE POSITION

EASY MOUNTING OF THE CUT-OFF SAW

#### Clipper's Tip

The Norton Clipper Speedy Cart is designed to work with the most popular high-speed saws, making easy work of any concrete, asphalt, or curb cutting job. Featuring precise depth adjustment, effortless rolling wheels, and ergonomic controls, makes this product a must-have accessory for high-speed saw cutting.

Norton Clipper Speedy Cart is built to last, with a durable and long-lasting steel frame. Its user-friendly design and ease of operation makes the Speedy Cart the smoothest floor cutting

#### **CART ADAPTERS\***

MACHINE MODELS	ITEM NO.	EAN
TS 410-420	310528864	5450248774600
K760	310528865	5450248774617



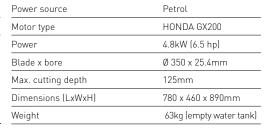
Item No.	70184683534
EAN	5450248141730











Water tank capacity (removable)	20 L
Tool speed RPM	2800 min <sup>-1</sup>
Starter	Recoil
Raise and lower	Manual
Propelling	Push
Hand-Arm Vibrations	6.02 m/s²
Sound power / pressure level	100 dB (A) / 84 dB (A)

#### PRODUCT FEATURES







ADJUSTABLE HANDLE HEIGHT



SEALED WHEEL BEARINGS



REMOVABLE 20 LITRE POLYURETHANE WATER TANK

DIAMOND BLADE RECOMMENDATIONS FOR C51	- Olipper - Olipper			
Substrate / Material	BETON	SILENCIO	ASPHALT	ALL MATERIALS
Recommended Product	EXTREME BETON	EXTREME BETON SILENCIO	EXTREME ASPHALT	PRO 4X4 EXPLORER
Diameter	350mm	350mm	350mm	350mm
Bore	25.4mm	25.4mm	25.4mm	 25.4mm
Item No.	70184647790	70184628997	70184694537	70184602093
Page reference	33	32	64	52



## CS451 LOW VIBRATION

- Vibration absorbing handlebars reduce the intensity of hand-arm vibrations experienced by the operator and therefore extends working exposure time.
- Handlebars have height adjustment settings to suit the individual user.
- High capacity (25 litres) water tank allows wet-cutting even when working away from a water source.
- Well balanced due to optimised weight distribution.





#### CS451 P13

Item No.	70184628433
EAN	5450248397601



13 hp







CS451 D7

Item No.	70184629089
EAN	5450248399049







Power source	Petrol		
Motor type	HONDA GX390 Cyclonic		
Power	9.6kW (13 hp)		
Blade x bore	Ø 450 x 25.4mm		
Max. cutting depth	170mm		
Dimensions (LxWxH)	1180 x 538 x 1040mm		
Water tank capacity (removable)	25 L		
Tool speed RPM	2573 min <sup>-1</sup>		
Starter	Recoil		
Raise and lower	Manual		
Propelling	Push		
Hand-Arm Vibrations	2.8 m/s²		
Sound power / pressure level	105 dB (A) / 88 dB (A)		
	112kg		

Power source	Diesel
Motor type	HATZ 1B30
Power	5kW (7 hp)
Blade x bore	Ø 450 x 25.4mm
Max. cutting depth	170mm
Dimensions (LxWxH)	1180 x 538 x 1040mm
Water tank capacity (removable)	25 L
Tool speed RPM	2573 min <sup>-1</sup>
Starter	Recoil
Raise and lower	Manual
Propelling	Push
Hand-Arm Vibrations	4.7 m/s <sup>2</sup>
Sound power / pressure level	110 dB (A) / 91 dB (A)
Weight	120kg

#### PRODUCT FEATURES









LOW VIBRATION HANDLEBAR CUT DEPTH INDICATOR

CYCLONIC AIR FILTER

DIAMOND BLADE RECOMMENDATIONS FOR CS451				elipper
Substrate / Material	BETON	SILENCIO	ASPHALT	ALL MATERIALS
Recommended Product	EXTREME BETON	EXTREME BETON SILENCIO	EXTREME ASPHALT	PRO 4X4 EXPLORER
Diameter	450mm	450mm	450mm	450mm
Bore	25.4mm	25.4mm	25.4mm	25.4mm
Item No.	70184602363	70184631020	70184694912	70184602096
Page reference	33	32	64	52





Item No.	70184629389
EAN	5450248414797









Power source Petrol		
Motor type	HONDA GX390 Cycl.	
Power	9.6kW (13 hp)	
Blade x bore	Ø 500 x 25.4mm	
Max. cutting depth	190mm	
Dimensions (LxWxH)	1088 x 580 x 925mm	
Weight	140kg	

Water tank capacity	70 L
Tool speed RPM	2600 min <sup>-1</sup>
Starter	Recoil
Raise and lower	Manual
Propelling	Push
Hand-Arm Vibrations	4.22 m/s <sup>2</sup>
Sound power / pressure level	105dB(A)/89dB(A)

#### PRODUCT FEATURES





Page reference



HANDWHEEL WITH ENDLESS SCREW DEPTH CONTROL SYSTEM



WATER ON BOTH SIDES OF THE BLADE CYCLONIC AIR FILTER



#### DIAMOND BLADE RECOMMENDATIONS FOR CS1 ASPHALT **SILENCIO** PRO 4X4 EXPLORER EXTREME BETON EXTREME BETON SILENCIO EXTREME ASPHALT



Item No.	70184645495
EAN	5450248530794









PETROL

Power source	Petrol
Motor type	HONDA GX630
Power	15kW (20 hp)
Blade x bore	Ø 600 x 25.4mm
Max. cutting depth	225mm
Dimensions (LxWxH)	1200 x 600 x 1100mm
Weight	240kg

Water tank capacity	Optional (251 accessory)		
Tool speed RPM	1775 min <sup>-1</sup>		
Starter	Electric		
Raise and lower	Manual hydraulic		
Propelling	Automatic		
Hand-Arm Vibrations	3.35 m/s²		
Sound power / pressure level	107 dB(A)/89 dB(A)		

#### PRODUCT FEATURES







CONTROL BOX



MANUAL OR HYDRAULIC RAISE & LOWER THE BLADE



REMOVABLE WATER TANK (OPTIONAL)

DIAMOND BLADE RECOMMENDATIONS FOR CSB1 (PETROL)				
Substrate / Material	BETON	BETON	ASPHALT	ASPHALT
Recommended Product	EXTREME BETON	PRO BETON	EXTREME ASPHALT 10	PRO ASPHALT
Diameter	600mm	600mm	600mm	600mm
Bore	25.4mm	25.4mm	25.4mm	25.4mm
Item No.	70184601691	70184611982	70184640192	70184611980
Page reference	33	35	64	65



Item No.	70184613925
EAN	5450248142829







DIESEL

Power source	Diesel
Motor type	HATZ 1D81 Z
Power	9.6kW (13 hp)
Blade x bore	Ø 500 x 25.4mm
Max. cutting depth	190mm
Dimensions (LxWxH)	1200 x 600 x 1040mm
Weight	255kg
Water tank capacity	40 L
Tool speed RPM	1950 min <sup>-1</sup>
Starter	Crank
Raise and lower	Manual hydraulic
Propelling	Automatic
Hand-Arm Vibrations	5.08 m/s <sup>2</sup>
Sound power / pressure level	114 dB(A) /101 dB(A)



#### PRODUCT FEATURES







BUILT-IN WATER TANK



MANUAL OR HYDRAULIC RAISE & LOWER THE BLADE



BUILT-IN LIFTING EYE

DIAMOND BLADE RECOMMENDATIONS FOR CSB1 (DIESEL)				- clipper
Substrate / Material	BETON	SILENCIO	ASPHALT	ALL MATERIALS
Recommended Product	EXTREME BETON	EXTREME BETON SILENCIO	EXTREME ASPHALT	PRO 4X4 EXPLORER
Diameter	500mm	500mm	500mm	500mm
Bore	25.4mm	25.4mm	25.4mm	25.4mm
Item No.	70184601690	70184630416	70184694913	70184602097
Page reference	33	32	64	52



## CS451 E & ET LOW VIBRATION

- Vibration absorbing handlebars that reduce the intensity of hand-arm vibrations experienced by the operator and increases working time.
- The handle height is adjustable to satisfy a spectrum of cutting depths with precision. This is further enhanced by the continuous depth control feature.
- Suitable for wet and dry cutting with the water hose connector and dust extraction port.





#### CS451 E

Item No.	70184601973
EAN	5450248716822









CS451 ET

Item No.	70184601972
EAN	5450248716815







Volts	
400v 3-	~

Supply Voltage / Power	400V 3~ / 5.5kW (7.5 hp)
Fuse/Generator	16A / 14kVA
Blade x bore	Ø 450 x 25.4mm
Max. cutting depth	170mm
Dimensions (LxWxH)	1160 x 512 x 990mm
Water tank capacity (removable)	25 L
Tool speed RPM	2850 min <sup>-1</sup>
Starter	Electric
Raise and lower	Manual
Propelling	Push
Hand-Arm Vibrations	<2.5 m/s²
Sound power / pressure level	94 dB (A) / 80 dB (A)
Weight	105kg

Supply Voltage / Power	400V 3~ / 5.5kW (7.5 hp)
Fuse/Generator	16A / 14kVA
Blade x bore	Ø 350 x 25.4mm
Max. cutting depth	125mm
Dimensions (LxWxH)	1160 x 512 x 990mm
Water tank capacity (removable)	N/A
Tool speed RPM	2850 min <sup>-1</sup>
Starter	Electric
Raise and lower	Manual
Propelling	Push
Hand-Arm Vibrations	<2.5 m/s²
Sound power / pressure level	94 dB (A) / 80 dB (A)
Weight	105kg

#### PRODUCT FEATURES







TWIN BLADE MOUNTING (CS451 E ONLY)



MAX CUT DEPTH CS451 ET



WATER HOSE CONNECTOR (CS451 E ONLY)

RECOMM	D BLADE IENDATIONS <b>51 E &amp; ET</b>				
Substrate /	Material	BETON	SILENCIO	ASPHALT	ALL MATERIALS
Recommen	ided Product	EXTREME BETON	EXTREME BETON SILENCIO	EXTREME ASPHALT	PRO 4X4 EXPLORER
CS451 E	Blade x Bore	450 x 25.4mm	450 x 25.4mm	450 x 25.4mm	450 x 25.4mm
C5431 E	Item No.	70184602363	70184631020	70184694912	70184602096
CC/E1 FT	Blade x Bore	350 x 25.4mm	350 x 25.4mm	350 x 25.4mm	350 x 25.4mm
CS451 ET	Item No.	70184647790	70184628997	70184694537	70184602093
Page refere	ence	33	32	64	52

Item No.	70184623924
EAN	5450248333623







7.5kW 400v 3~

400V 3~ / 7.5kW (10 hp)
16A / 19 kVA
Ø 800 x25.4mm
320mm
1270 x 580 x 1000mm
118kg

Tool speed RPM	1460 min <sup>-1</sup>
Starter	Electric
Raise and lower	Manual
Propelling	Push
Hand-Arm Vibrations	4.86 m/s²
Sound power / pressure level	94 dB (A) / 80 dB (A)

#### PRODUCT COMPARISON









ADJUSTABLE HANDLE

DEPTH CONTROL HANDWHEEL

WATER HOSE CONNECTOR





## FLOOR SAW ACCESSORIES

### C51

DESCRIPTION	ITEM No.	EAN
4 - Front wheel (x1)	310006082	5450248136507
5 - Rear wheel (x1)	310005495	5450248122036
Belts	310006076	5450248136446

## CS451 P13

DESCRIPTION	ITEM No.	EAN
1 - Kit for twin blade mounting (18mm)	310357954	5450248446507
4 - Front wheel (x2)	510101401	5450248552536
5 - Rear wheel (x2)	510101399	5450248552512
Belts	310349309	5450248398875

### CS1 P13

DESCRIPTION	ITEM No.	EAN
4 - Front wheel (x2)	310461922	5450248595717
5 - Rear wheel (x2)	310461921	5450248595700
Belts	310006958	5450248189152

## CSB1 D13

DESCRIPTION	ITEM No.	EAN
2 - Kit for 600mm blade guard	310005876	5450248129226
4 - Front wheel (x1)	310004260	5450248071839
5 - Rear wheel (x1)	310004873	5450248108047
Belts	310005852	5450248128892
Ventilator belt	310004178	5450248068969

## CS451 D7

DESCRIPTION	ITEM No.	EAN
1 - Kit for twin blade mounting (18mm)	310357954	5450248446507
4 - Front wheel (x2)	510101401	5450248552536
5 - Rear wheel (x2)	510101399	5450248552512
Belts	310360982	5450248525097

### CSB1 P21

DESCRIPTION	ITEM No.	EAN
Kit guard + pulleys for Ø350mm (CSB1 P21)	310006678	5450248176725
3 - Kit water tank	310419088	5450248534402
4 - Front wheel (x1)	310004260	5450248071839
5 - Rear wheel (x1)	310004873	5450248108047
Belts	310031861	5450248442622
Ventilator belt	310004455	5450248081760

### SPEEDY CART

DESCRIPTION	ITEM No.	EAN
6 - Water tank 11l	310521698	5450248755494
Cart adapter: TS 410-420	310528864	5450248774600
Cart adapter: K760	310528865	5450248774617






















## HANDHELD CUT-OFF SAWS





## CP512 RANGE

## CP514 RANGE





## CP512 & CP514





#### **USER-FRIENDLY**

- Electronic carburettor allows an easy three-step engine start. No more choke or half-throttle set-up.
- Easy stopping via a red shut off button.
- Five-spring anti-vibration system.
- Back-end handle and enhanced weight balance.
- iLube®: No more worrying about 2-stroke fuel mixtures. Just fill with regular fuel and 2-stroke oil.

#### LONG-LIFE & LOW MAINTENANCE

- Easy semi-automatic belt tensioning.
- Multi-Stage Air Filter with pulsating air streams. Fitted with an external rocker wheel to prevent filters from clogging.
- Magnesium blade guard for extra safety and lighter weight.
   Nikasil-coated cylinder and heavy-duty starter rope for longer life.
- V-belt for driving cutting blade.
- Tank caps with over-tightening protection.

	CP512 300	CP512 300 iLUBE®	CP514 350	CP514 350 ilube®
Item No.	70184647558	70184647560	70184647562	70184647564
EAN	5450248563105	5450248563112	5450248563129	5450248563136
Power	4.0kW / 5.4 hp	4.0kW / 5.4 hp	4.0kW / 5.4 hp	4.0kW / 5.4 hp
Max. blade x bore	Ø 300 x 20 / 25.4mm	Ø 300 x 20 / 25.4mm	Ø 350 x 20 / 25.4mm	Ø 350 x 20 / 25.4mm
Max. cutting depth	100mm	100mm	125mm	125mm
Rotation speed (RPM)	4450 min <sup>-1</sup>	4450 min <sup>-1</sup>	4450 min <sup>-1</sup>	4450 min <sup>-1</sup>
Petrol + oil	≥ 92 RON +2% 😘	≥ 92 RON + iLube® Automatic Mix	≥ 92 RON +2% <b>***</b>	≥ 92 RON + iLube® Automatic Mix
Water cooling	✓	✓	✓	✓
Sound power / pressure level	108 dB (A) / 98 dB (A)	108 dB (A) / 98 dB (A)	108 dB (A) / 98 dB (A)	108 dB (A) / 98 dB (A)
Dimensions	430 x 267 x 750mm	430 x 267 x 750mm	430 x 267 x 775mm	430 x 267 x 775mm
Weight	10.1kg	10.2kg	10.4kg	10.5kg

The Norton Clipper handheld cut-off saws are covered by a 6-month commercial warranty, from the date of sale. Warranty conditions are detailed in the instruction manual.





## ACCESSORIES & SPARE PARTS







### ACCESSORIES

DESCRIPTION	ITEM No.	EAN
1 - 10L pressure water tank (metal)	310464031	5450248684640
2 - 35L electric water tank	310464029	5450248684633
3 - 11L pressure water tank (plastic)	310521698	5450248755494
Wheels	510109845	4015966921081



#### SPARE PARTS

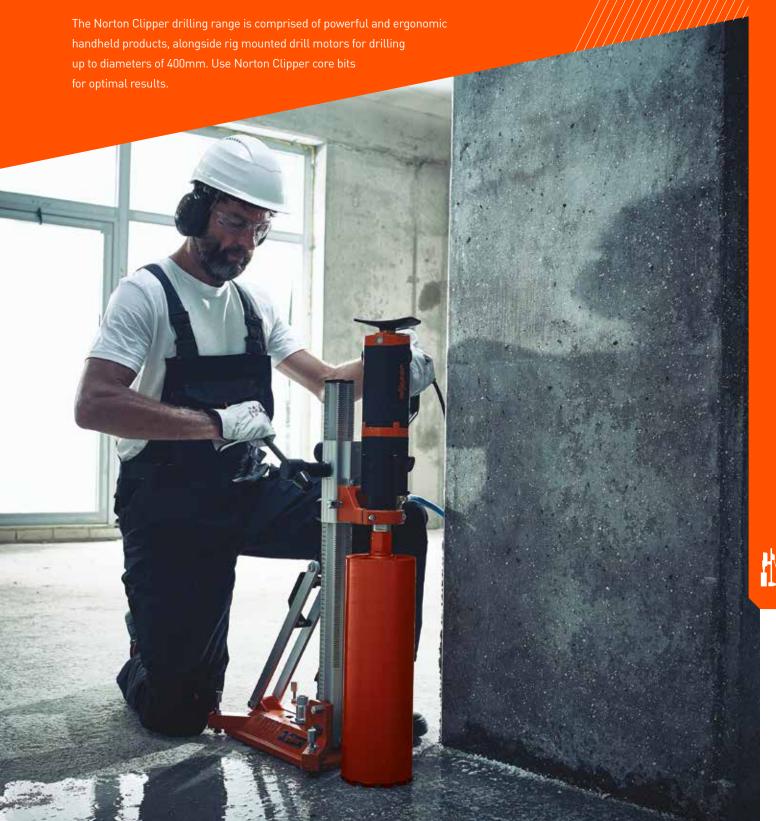
DESCRIPTION	ITEM No.	EAN
Air filter	510107009	5450248568469
Kit of 10 air filters	510107010	5450248568476
Belt	510106974	5450248568377
Carburetor repair kit (incl. instructions)	510112803	5450248582267
Starter rope	510129769	5450248720232
Return spring	510129754	5450248720225







## DRILL MOTORS & DRILLING RIGS







## HANDHELD







## DRILL RIGS



- Powerful 2000W motor delivers high performance in both handheld and rig-mounted drilling operators.
- Three-speed, oil-bath lubricated gearbox reduces the requirement for regular servicing and maintenance.
- Soft-start switch and mechanical clutch helps the operator stay in control of the drill at all times.
- 60mm ring on the body gives the potential for a wide range of drilling diameters.
- Overload protection keeps the electrical and mechanical parts of the drill in optimal condition for longer.
- Can be used on a drill stand.
- Each Norton Clipper CDM drilling motor benefits from an additional 12-month commercial warranty, to reach a total of 2 years warranty from the date of purchase.



















Item No.	70184601353	Power	2000W	Dry	Yes	
EAN	5450248571575	Volts	230V1~	Wet	Yes	
		Ø Range	15-200mm	Connection	1/2 + 1 1/4"	
		RPM*	450/1050/2000	Weight	8.5kg	

<sup>\*</sup> RPM under load

#### PRODUCT FEATURES



COMBINED SPINDLE.



THREE-SPEED GEARBOX.



DUAL WATER-INLET AND DUST-COLLECTOR CONNECTOR



DIFFERENTIAL SWITCH 230 V 16 A - 10 mA

#### DRILLING CORE BITS RECOMMENDED FOR CDM 203

Substrate / Material	BETON
Recommended Product	PRO CB BETON
OD : Outer Diameter	16-182
Page reference	76

## CDR 253/353



Aluminium drill stand combining rigidity, precision and ease of use. Accurate and smooth drilling guide of four high-performance nylon rolls. Easily accessible guiding wheels for wear compensation adjustment.

- Made from a lightweight yet sturdy aluminium column, which is built to last.
- Roll-guided carriage for a high degree of accuracy in drill guiding.
- Multi-purpose drive lever which can be used for levelling and locking screws.
- Standard motor mounting fixture fits to most drilling motors on the market.
- Pre-mounted rig allows the operator to use the equipment straight from the box.

Ø 250 / 400mm

/<sup>A</sup> 13-23.9kg



600-690mm

0 - 45°

	CDR 253	CDR 353	CDR 353 + SPACER
Item No.	310468578	310468581	310468581 + 310472133
EAN	5450248690740	5450248690757	-
Diam. Max	250mm	350mm	400mm
Hub	600mm	690mm	690mm
Column	Aluminium	Aluminium	Aluminium
Column section	50 x 60mm	70 x 70mm	70 x 70mm
Base	Dowel + vaccum	Dowel + vaccum	Dowel + vaccum
Base dimensions	350 x 540mm	370 x 550mm	370 x 550mm
Bit guide	No	Yes	Yes
Motor mounting plate	Plate included	Plate included	Plate included
Carriage	Aluminium	Aluminium	Aluminium
Carriage Guiding system	Rolls	Rolls	Rolls
Carriage handle	Yes	Yes	Yes
Carriage travel	01:01	1:1 + 2:1	1:1 + 2:1
Braces	Yes	Yes	Yes
Tilting	0-45°	0-45°	0-45°
Spirit level	Yes	Yes	Yes
Transport wheels	Yes	Yes	Yes
Height	970mm	1080mm	1080mm
Weight	13kg	23.4kg	23.9kg

## PRODUCT FEATURES



SIMPLE LEVEL ADJUSTMENT WITH FOUR SCREWS ON BASE.



TWO DIFFERENT REPORT/RATIO ON THE CDR353 CARRIAGE FOR AN EASY HANDLING.



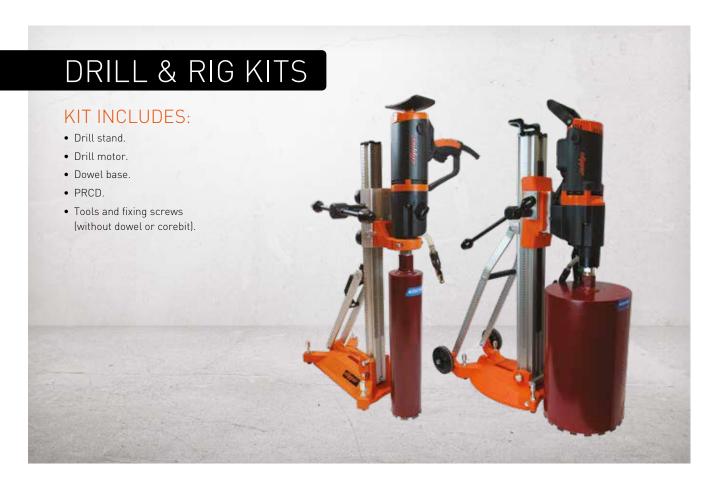
TRANSPORT WHEELS.



METALLIC RIGID POINTER (CDR353).



LEFT AND RIGHT MOUNTING DRIVE LEVER.



Rig	Motor	Power	Max ø	RPM	Weight	Item No.	EAN
CDR 253	CDM 253	2500W	250	280/590/870	28.5kg	70184694306	5450248597001
CDR 353	CDM 353	3300W	350	215/450/660	39.9kg	70184694307	5450248597018
CDR 353 + SPACER	CDM 353	3300W	400	215/450/660	40.4kg	70184694308	5450248597025

NOTES	

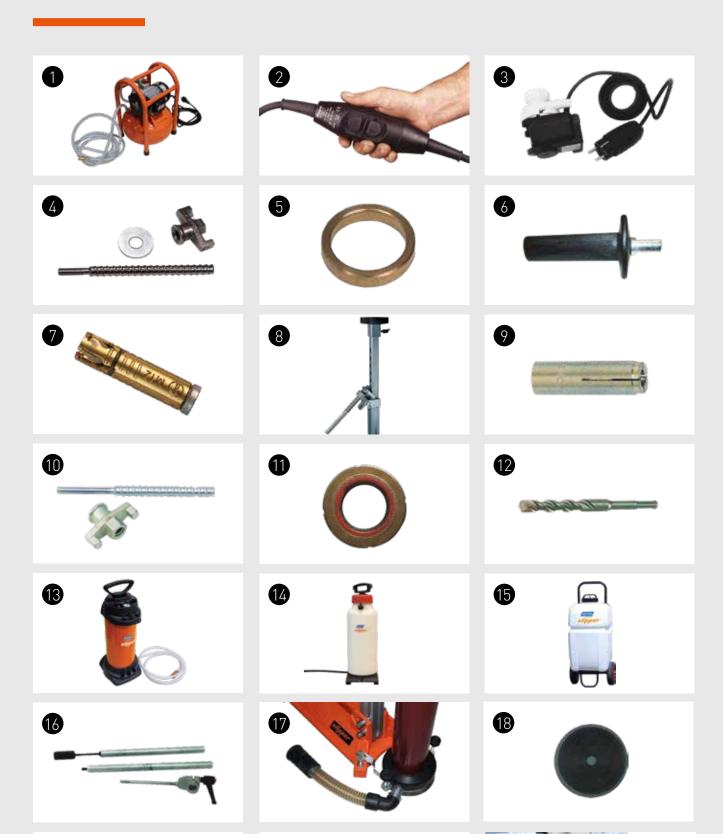
## DRILL RIGS

ACCESSORIES	ITEM No.	EAN	
1 - Vacuum pump Vp 136	310469674	3157629635346	
2 - Differential switch 30 mA (PRCD)	310005608	5450248124146	
3 - Submerged water pump	310006044	5450248138686	
4 - Quick release anchor set (CDR253/353/403)	310003976	5450248049418	
5 - Bronze ring	310004317	5450248074434	
6 - Dowel installation tool	310387451	5450248467113	
7 - Rawl dowel (25 p)	310006879	5450248189879	
8 - Telescopic brace (Lmin = 1.80m; Lmax = 2.90m)	310469673	3157629635353	
9 - Fixing dowel M12 (10p)	310004562	5450248089995	
10 - Tie-bar anchor rod for rawl dowel	310006977	5450248190042	
11 - Drifter	310007056	5450248193043	
12 - Drill SDS 15mm	310005211	5450248117223	
13 - 10L pressure water tank (metal)	310464031	5450248684640	
14 - 11L pressure water tank (plastic)	310521698	5450248755494	
15 - Water tank 35L with electrical pump	310464029	5450248684633	
16 - Centering device 120mm	310007049	5450248192909	

WATER COLLECTING RINGS	ITEM No.	EAN
17 - Water collector CDR353 max diam. 300mm	310470304	5450248694533
SPARE SEALS	ITEM No.	EAN
18 - CDR353 diam. 300mm	310477212	5450248702863
VACUUM BASE	ITEM No.	EAN
19 - CDR253	310474124	5450248703129
19 - CDR253 19 - CDR353	310474124	5450248703129 5450248703136
19 - CDR353	310474125	5450248703136



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### ADAPTORS

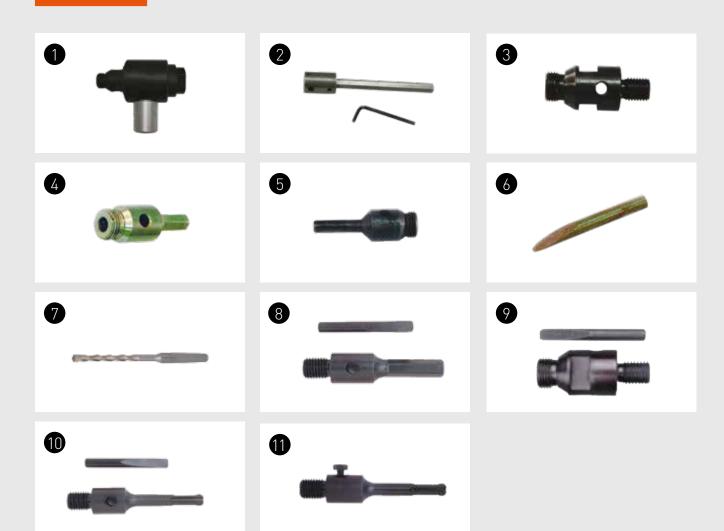
ACCESSORIES	ITEM No.	EAN
1 - 1 ¼" UNC Female x R ½" Fem	310004570	5450248090823
2 - 1 ¼" UNC Male x R ½" Male	310004558	5450248089537
3 - 1 ¼" UNC Male x Hilti DDBU	310006712	5450248180968
4 - R ½" Fem x Hilti DDBI	310007181	5450248202264
5 - R ½" Male x R ½" Male	310012389	5450248238768
6 - SDS Male x R ½" Male	310012391	5450248238782
7 - 3 holes flange x 1 ¼" UNC Fem	310004594	5450248094111
8 - 3 holes flange x 1 ¼" UNC Male	310004595	5450248094128

## EXTENSIONS

ACCESSORIES	LENGTH	ITEM No.	EAN
9 - 1 ¼" UNC Fem x 1 ¼" UNC Male	100mm	310004577	5450248092001
9 - 1 ¼" UNC Fem x 1 ¼" UNC Male	200mm	310004571	5450248090939
9 - 1 ¼" UNC Fem x 1 ¼" UNC Male	300mm	310004574	5450248091196
9 - 1 ¼" UNC Fem x 1 ¼" UNC Male	500mm	310004575	5450248091202
9 - R ½" Fem x R ½" Male	100mm	310004610*	5450248095262
10 - R ½" Fem x R ½" Male	200mm	310004578	5450248092018
10 - R ½" Fem x R ½" Male	300mm	310004572	5450248090946
10 - R ½" Fem x R ½" Male	500mm	310004576	5450248091219

<sup>\*</sup> Available on request





### DRILL RIGS CONNECTORS

ACCESSORIES	ITEM No.	EAN
1 - Dust swivel ½" Male-Female	310389028	5450248471806
2 - 150mm Extension	310011352	5450248230410
3 - SDS Adaptor Pack	310011357	5450248234883
4 - HEX Adaptor	310011349	5450248230397
5 - SDS Adaptor	310011354	5450248230434
5 - 10mm A Taper Masonry Drill	310011347	5450248372776
6 - Ejector Drift	310011351	5450248372721

### M16 DRILLING

	ACCESSORIES	ITEM No.	EAN
	7 - Pilot drill Ø6mm	310003973	5450248049234
	8 - Connector-Hex M16 for tapered pilot drill Ø6mm	310003974	5450248049241
	9 - M16 Male x R½" Male	310006030	5450248149897
	10 - Connector SDS M16 for tapered pilot drill Ø6mm	310005899	5450248149880
	11 - SDS connector with screw M16 for Ø6mm drill	310005898	5450248149873

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## CONNECTIONS

### WET HANDHELD DRILLING WITH COREBIT 1"1/4 UNC FEMALE ( )





#### WET HANDHELD DRILLING WITH COREBIT R1/2 BSP MALE





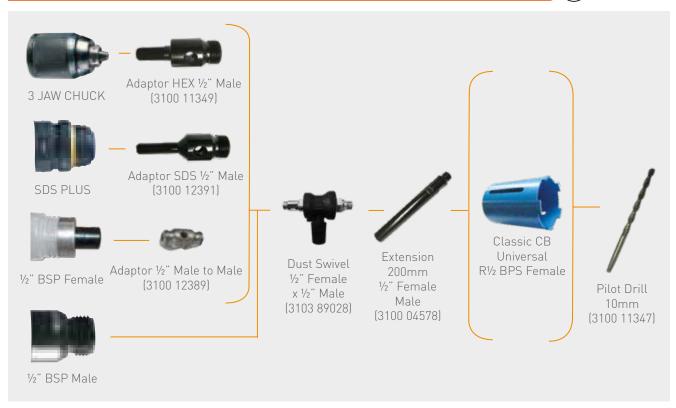


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# CONNECTIONS

### DRY HANDHELD DRILLING WITH COREBIT R1/4 BSP FEMALE





### DRY HANDHELD DRILLING M16 FEMALE





-			



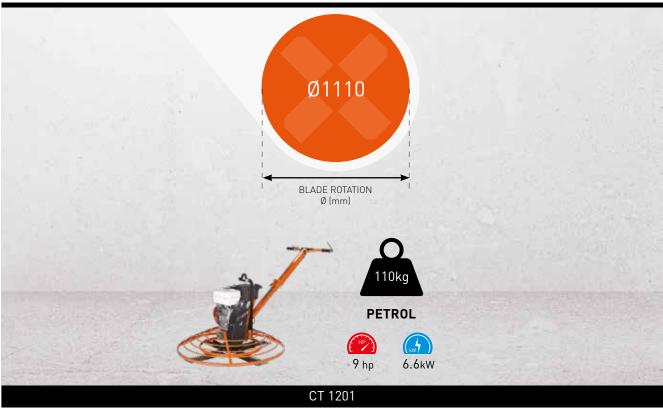
NOTES



# POWER FLOATS











### CT601 MP

Item No.	70184629945
EAN	5450248439998









### CT601 ME









•	Volts
/	230\

Included tools	Finishing blades and pan
Power Source	Petrol
Power	2.9kW (4 hp)
Motor Type	HONDA GX 120
Supply Voltage	-
Fuse / Generator	-
Blade rotation diameter (clockwise)	600mm
Guard ring diameter	620mm
Distance to wall	10mm
Pitch control	Mechanical
Hand-Arm Vibrations	< 2.5 m/s <sup>2</sup>
Sound power / pressure level	93dB(A) / 81dB(A)
Dimensions (LxWxH)	1560 x 650 x 1060mm
Weight (without pans)	62kg

Included tools	Finishing blades and pan
Power Source	Electric
Power	2.2kW (3 hp)
Motor Type	-
Supply Voltage	230V 1~
Fuse / Generator	16A / 6kVA
Blade rotation diameter (clockwise)	600mm
Guard ring diameter	620mm
Distance to wall	10mm
Pitch control	Mechanical
Hand-Arm Vibrations	< 2.5 m/s <sup>2</sup>
Sound power / pressure level	91dB(A) / 79dB(A)
Dimensions (LxWxH)	1560 x 650 x 1060mm
Weight (without pans)	65kg

### PRODUCT FEATURES











FOLDABLE MACHINE ARM

DISTANCE TO WALL: 10mm





#### PRODUCT DATA

Item No.	70184629948	Included tools
EAN	5450248440499	Power Source
		Power









Included tools	Finishing blades
Power Source	Petrol
Power	4.8kW (6.5 hp)
Motor Type	HONDA GX200
Supply Voltage	-
Fuse / Generator	-
Blade rotation ø (clockwise)	900mm

Guard ring diameter	950mm
Distance to wall	25mm
Pitch control	Mechanical
Hand-Arm Vibrations	< 2.5 m/s <sup>2</sup>
Sound power / pressure level	94dB(A)/85dB(A)
Dimensions (LxWxH)	1980 x 950 x 1060mm
Weight (without pans)	75kg

### PRODUCT FEATURES







ADJUSTABLE AND FOLDABLE



BLADES SAFETY GUARD RINGS

#### ACCESSORIES CT901 MP / CT901 HP / CT901HP ME DIMENSIONS FIXING THREAD SPACING ITEM No. EAN 1 - Floating plate / pan Ø900 Mechanical stop -310004546 5450248088967 310403131 5450248512547 2 - Floating blades (set of 4) 355 x 250 Clamp 3 - Finishing blades (set of 4) 5450248512554 355 x 150 M8 122 310403132 310004541 5450248088745 4 - Combination blades (set of 4) 330 x 200 М8 127 М8 310004564 5450248090472 5 - Finishing blades with moving nut (set of 4) 330 x 150 82-160 82-160 310004565 5450248090489 6 - Combination blades with moving nut (set of 4) 330 x 200 М8 310004551 5450248089063 7 - Feet skates (set of 2)



#### CT901 HP

Item No.	70184602675
EAN	5450248736394







**PETROL** 

#### CT901 ME HP

Item No.	70184608598
EAN	5450248776598







Included tools	Finishing blades
Power Source	Petrol
Power	4.8kW (6.5 hp)
Motor Type	HONDA GX200
Supply Voltage	-
Fuse / Generator	-
Blade rotation ø (clockwise)	900mm
Guard ring diameter	950mm
Distance to wall	25mm
Pitch control	Hydraulic
Hand-Arm Vibrations	< 2.5 m/s²
Sound power / pressure level	94dB(A)/85dB(A)
Dimensions (LxWxH)	1980 x 950 x 1060mm
Weight (without pans)	81kg

Included tools	Finishing blades
Power Source	Electric
Power	2.2 W (3 hp)
Supply Voltage	400 V 3~
Fuse / Generator	10A / 16kVA
Blade rotation ø (clockwise)	900mm
Guard ring diameter	950mm
Distance to wall	25mm
Pitch control	Hydraulic
Hand-Arm Vibrations	< 2.5 m/s <sup>2</sup>
Sound power / pressure level	92dB(A)/82dB(A)
Dimensions (LxWxH)	1980 x 950 x 1060mm
Weight (without pans)	81kg

#### PRODUCT FEATURES







DEAD MAN HANDLE



SAFETY GUARD RINGS



HYDRAULIC BLADES PITCH CONTROL



FOLDABLE AND HEIGHT ADJUSTABLE ARM





#### PRODUCT DATA

Item No.	70184629953
EAN	5450248440512











Distance to wall	40mm
Pitch control	Mechanical
Hand-Arm Vibrations	< 2.5 m/s <sup>2</sup>
Sound power / pressure level	96dB(A) / 87dB(A)
Dimensions (LxWxH)	2120 x 1190 x 1025mm
Weight (without pans)	110kg

### PRODUCT FEATURES







REMOVABLE LIFTING EYE

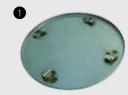


HANDLING OF THE MACHINE

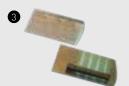


ADJUSTABLE & FOLDABLE MACHINE ARM

### **ACCESSORIES** CT1201











	DIMENSIONS LxL(mm)	FIXING THREAD	SPACING	ITEM No.	EAN
1 - Floating plate / pan	Ø1200	Mechanical stop	-	310369499	5450248440406
2 - Floating blades (set of 4)	460 x 255	Clamp	-	310369497	5450248440376
3 - Finishing blades (set of 4)	455 x 152	M8	158	310369485	5450248440246
4 - Combination blades (set of 4)	450 x 200	M8	158	310369496	5450248440369
5 - Feet skates (set of 2)	-	-	-	310004551	5450248089063

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# CUTTING DISCS & GRINDING WHEELS

The Norton Clipper range of cutting discs and grinding wheels for portable and fixed machines provide outstanding performance on many building and construction materials.



### **CUTTING DISCS & GRINDING WHEELS** FOR CORDLESS & CONVENTIONAL RIGHT ANGLE GRINDERS





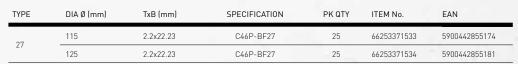






Cut, grind and surface ALL materials with one single product. No wheel changes are needed when working with different applications and materials. Wheels dedicated for cordless machines have been developed to give minimal resistance when in use. The free cutting action absorbs less energy from the battery.













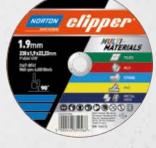




The Multi-Purpose cutting disc produces less dust, less noise and a precise, straight cut on all materials including metal-inox, stone, aluminium, PVC, ceramics and tiles. One product for all installation jobs.

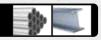


115 1.6x22.23 C46T-BF41 25 66253371456* 55 1.0x22.23 C60T-BF41 25 66253371501 55 1.6x22.23 C46T-BF41 25 66253371502 55 1.6x22.23 C46T-BF41 25 6625371502 55 1.6x22.23	YPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.	EAN
1.6x22.23 C46T-BF41 25 66253371456* 5 1.0x22.23 C60T-BF41 25 66253371501 5 1.6x22.23 C46T-BF41 25 66253371502 5		115	1.0x22.23	C60T-BF41	25	66253371455	5900442853521
41 125 1.6x22.23 C46T-BF41 25 66253371502 5		115	1.6x22.23	C46T-BF41	25	66253371456*	5900442853545
1.6x22.23 C46T-BF41 25 66253371502 5	/ 1	105	1.0x22.23	C60T-BF41	25	66253371501	5900442854528
180 1.6x22.23 C46T-BF41 25 66253371503 5	41 125	125	1.6x22.23	C46T-BF41	25	66253371502	5900442854542
		180	1.6x22.23	C46T-BF41	25	66253371503	5900442854559
230 1.9x22.23 C46T-BF41 25 66253371504 5		230	1.9x22.23	C46T-BF41	25	66253371504	5900442854566



<sup>\*</sup> Made to order

### 123 - METAL-INOX











Cutting, light grinding and surfacing with one single product. No wheel changes are needed when working with different applications. Provides an excellent and uniform finish for metal-inox applications



TYPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.	EAN
27	115	2.2x22.23	A46S-BF27	25	66253371523	5900442854795
21	125	2.2x22.23	A46S-BF27	25	66253371524	5900442854801



# CUTTING DISCS & GRINDING WHEELS FOR CORDLESS & CONVENTIONAL RIGHT ANGLE GRINDERS



### **METAL-INOX**









Straight cutting disc providing long life, durability and high material removal for metal and metal-inox applications. Free from iron, sulphur and chloride, the disc eliminates contamination when cutting. Ideal for cutting sheet metal and studs.



TYPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.	EAN
-		1.0x22.23*	A60S-BF41	25	66253371505	5900442854610
	115	1.6x22.23*	A46S-BF41	25	66253371506	5900442854627
		2.5x22.23	A30S-BF41	25	66253371507	5900442854634
		1.0x22.23*	A60S-BF41	25	66253371508	5900442854641
41	125	1.6x22.23*	A46S-BF41	25	66253371509	5900442854658
41		2.5x22.23	A30S-BF41	25	66253371510	5900442854665
	100	1.6x22.23	A46S-BF41	25	66253371511	5900442854672
	180	2.5x22.23	A30S-BF41	25	66253371512	5900442854689
	230	1.9x22.23	A46S-BF41	25	66253371513	5900442854696
-		2.5x22.23	A30S-BF41	25	66253371514	5900442854702



CORDLESS

TYPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.	EAN
41	115	1.0x22.23*	A60S-BF41 SET**	10***	66252845192	5903112911880
41	125	1.0x22.23*	A60S-BF41 SET**	10***	66252845193	5903112911897



\*CORDLESS

### METAL-INOX









This depressed centre cutting disc provides longer life and high material removal for steel and stainless steel applications. The steel-inox disc is free from iron, sulphur and chloride; eliminating contamination when cutting.





- Extension of our cordless range introducing the 0.8mm thick cut off disc
- Ideal for the growing market of cordless angle grinders
- Fast and effortless, it saves time and machine energy
- Cuts without burrs, burns and with less dust
- Ideal to work inside as it is quieter and makes fewer sparks
- Shape T42 for a better control



TYPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.	EAN
42	115	0.8x22.23	A60Z-BF42	25	66252849196	8719362298100
42	125	0.8x22.23	A60Z-BF42	25	66252849197	8719362298124

TYPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.	EAN
THE	115	3.2x22.23	A30S-BF42	25	66253371515	5900442854719
10	125	3.2x22.23	A30S-BF42	25	66253371516	5900442854726
42	180	3.2x22.23	A30S-BF42	25	66253371517*	5900442854733
	230	3.2x22.24	A30S-BF42	25	66253371518	5900442854740

<sup>\*</sup> Made to order

<sup>\*\*</sup> One metal can/set include 10 pcs Metal-Inox discs

<sup>\*\*\*</sup> Minimum order quantity 10 metal cans/sets

# CUTTING DISCS & GRINDING WHEELS

### FOR CORDLESS & CONVENTIONAL RIGHT ANGLE GRINDERS

### METAL-INOX









These depressed centre grinding wheels provide longer life and high material removal for metal and metal-inox applications. Free from iron, sulphur and chloride, eliminating contamination when grinding.

TYPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.	EAN
	115	6.4x22.23	A 30 P-BF27	10	66253371519	5900442854757
27	125	6.4x22.23	A 30 P-BF27	10	66253371520	5900442854764
27	180	6.4x22.23	A 30 P-BF27	10	66253371521	5900442854771
	230	6.4x22.23	A 30 P-BF27	10	66253371522	5900442854788



### STONE



TYPE 41





Straight cutting discs for angle grinders. With silicon carbide grains, the stone cutting wheel produces less dust, noise and material loss as well as a precise cut.

TYPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.	EAN
	115	2.5x22.2	C 30 R-BF41	25	66252839627	5900442898614
	125	2.5x22.2	C 30 R-BF41	25	66252839628	5900442898621
41	180	2.5x22.2	C 30 R-BF41	25	66252839629	5900442898638
	220	3.2x22.2	C 30 S-BF41	25	66252832262	5900442881142
	230	2.5x22.2	C 30 R-BF41	25	66252839630	5900442898645



### STONE









Depressed centre grinding wheels for angle grinders with silicon carbide grains, the stone grinding wheels provide longer life and high material removal.

TYPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.	EAN
	115	6.0x22.23	C 30 R-BF27	10	66252839631*	5900442898652
07	125	6.0x22.2	C 30 R-BF27	10	66252839632*	5900442898669
27	180	6.0x22.23	C 30 R-BF27	10	66252839633*	5900442898676
	230	6.0x22.23	C 30 R-BF27	10	66252839634	5900442898683

\* Made to order





# CUTTING DISCS & GRINDING WHEELS FOR RIGHT ANGLE GRINDERS



### NORTON CLIPPER LCG









Norton Clipper Multi-materials LCG is a product dedicated to grind all types of materials. Its reduced thickness provide great comfort and handling. It is particularly recommended for light operations with cordless angle grinders

TYPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	PK QTY	ITEM No.	EAN
27	115	3.0x22.23	C 30 S	10	66252848948	8719362283250
	125	3.0x22.23	C 30 S	10	66252848949	8719362283267





# CUTTING DISCS & GRINDING WHEELS FOR PETROL SAWS & CHOP SAWS

### METAL



TYPE 41



Extra reinforced demolition blades for petrol saw cutting machines.

TYPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	M/S	PK QTY	ITEM No.	EAN
41	200	3.5x20.0	A 24 R-BF41	80	10	66253371525	5900442854818
	300	3.5x25.4	A 24 R-BF41	80	10	66253371526	5900442854825
	250	4.0x20.0	A 24 R-BF41	100	10	66253371527	5900442854832
	350	4.0x25.4	A 24 R-BF41	100	10	66253371528	5900442854849
	400	4.0x20.0	A 24 R-BF41	100	10	66253371529	5900442854856



### STONE



TYPE 41



Straight cutting discs for petrol saws. Sharp silicon carbide abrasive optimises cutting on stone and brick. This wheel provides longer life, quick and straight cutting.

TYPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	M/S	PK QTY	ITEM No.	EAN
41	300	3.5x20.0	C 24 R-BF41	80	10	66252832263*	5900442881159
	300	3.5x25.4	C 24 R-BF41	80	10	66252832264*	5900442881166
	250	4.0x20.0	C 24 R-BF41	100	10	66252832265*	5900442881173
	350	4.0x25.4	C 24 R-BF41	100	10	66252832266*	5900442881180
	400	4.0x20.0	C 24 R-BF41	100	10	66252832267*	5900442881197



<sup>\*</sup> Made to order

### **METAL**



TYPE 41

For light, low horsepower portable machines. Designed with finer grit and soft grade for cutting denser materials like metal bars, tubes and pipes with reinforcements.

TYPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	M/S	PK QTY	ITEM No.	EAN
41	350	3.0x25.4	A 36 P-BF41	80	10	66253371530*	5900442854863





### MULTI-PURPOSE



TYPE 41



Straight cutting discs for petrol saws. Sharp silicon carbide grains optimises cutting all materials including carbon steel, stone, aluminium, PVC, ceramics and tiles. This wheel provides longer life, quick and straight cutting.

TYPE	DIA Ø (mm)	TxB (mm)	SPECIFICATION	M/S	PK QTY	ITEM No.	EAN	
41	300	3.5x20	C 24 R-BF41	80	10	66252845495	5903112917578	



#### PASS ON THIS LEAFLET TO THOSE USING THE ABRASIVE PRODUCT

The recommendations contained in this leaflet should be followed by all users of abrasive products in the interests of their personal safety

#### **GENERAL PRINCIPLES OF SAFETY**

#### ABRASIVE PRODUCTS IMPROPERLY USED CAN BE VERY DANGEROUS.

- Always follow the instructions provided by the abrasive product and machine supplier.
- Ensure that the abrasive product is suitable for its intended use Examine all abrasive products for damage or defects before mounting.

  • Follow the correct procedures for handling and storage
- of abrasive products.

Be aware of the hazards likely during the use of abrasive products and observe the recommended precautions to be taken:

- Bodily contact with the abrasive product at operating speed.
  Injury resulting from product breakage during use.
- Grinding debris, sparks, fumes and dust generated by the grinding process.
- Vibration

Use only abrasive products conforming to the highest standards of safety. The following EN standards provide the essential safety requirements for relevant abrasives products.

- EN12413 for Bonded Abrasives.
- EN13236 for Superabrasives
- EN13743 for Specific Coated Abrasives (vulcanised fibre discs, flap wheels, flap discs and spindle-mounted flap wheels).

Never use a machine that is not in good working order or one with defective parts

Employers should carry out a risk assessment on all individual abrasive processes to determine the appropriate protective measures necessary. They should ensure that their employees are suitably trained to carry out their duties

This leaflet is only intended to provide basic safety recommendations. For more detailed information on the safe use of abrasive products, reference to our comprehensive Safety Codes is strongly recommended.

se are available from FEPA or your National Trade Association:

- FEPA Safety Code for Bonded Abrasives and Precision Superabrasives.
   FEPA Safety Code for Superabrasives for Stone and Construction.
- FEPA Safety Code for Coated Abrasives

#### PRECAUTIONS AGAINST LIKELY HAZARDS

- Ear protection complying with EN352 is recommended for all applications where the workpiece or machine is hand-held, irrespective of the noise level
- Ensure that the correct abrasive product is selected. An unsuitable product can produce excessive noise.

- · Processes where the workpiece or machine is hand-held can cause vibration injury.
- Action needs to be taken if tingling, pins and needles or numbness is experienced after 10 minutes of continuous use of the abrasive product.
- The effects of vibration are more pronounced in cold conditions so keep the hands warm and exercise hands and fingers regularly. Use modern equipment with low vibration levels
- Maintain all equipment in good condition and stop the machine and have it checked if excessive vibration occurs.
- Use good quality abrasive products and keep them in good condition during their life.
- Maintain mounting flanges and back-up pads in good condition and replace if worn or distorted.
- Do not grip the workpiece or machine too tightly and do not exert excessive pressure on the abrasive product.
- · Avoid continuous use of the abrasive product
- . Use the correct product. An unsuitable product can produce excessive vibration.
- Don't ignore the physical symptoms of vibration seek medical advice.

#### **BODILY CONTACT WITH THE ABRASIVE PRODUCT**

- Always take great care and attention when using abrasive products.
   Tie back long hair and do not wear loose clothing, ties and jewellery.
- · Prevent accidental start-up of the machine before mounting or changing an abrasive product. Isolate machines from
- their power source where necessary.

   Never remove guards from machines where fitted and ensure they are in good condition and properly adjusted before starting the machine.

  • Always use gloves and suitable clothing where the workpiece or machine
- is hand-held. For gloves, a minimum protection level of EN 388 Category 2 is recommended
- After switching off the machine, ensure the product has come to rest before leaving the machine unattended.

IMPORTANT NOTICE Every effort has been made to ensure that all information supplied in this leaflet is accurate and up to date. We cannot accept, however, responsibility for any error or omission, nor any consequential loss or damage so arising (E & OE).

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#### INJURY CAUSED BY PRODUCT BREAKAGE

- Always handle abrasives with great care, they are easily damaged Examine all products for defects or damage before use.
- Store abrasives in dry, frost-free conditions avoiding wide variations in temperature. Ensure they are properly protected and supported to prevent damage and distortion.
- Coated abrasives should be stored at 18-22° C, 45-65% relative humidity.
   Abrasive belts should be hung on a rod or peg not less than
- 50mm diameter.
- Never use an abrasive product beyond its expiry date where marked. Observe the recommended shelf life for the following specific products; Resinoid and Shellac products 3 years, Rubber products 5 years, Vitrified
- Check abrasive product or package for any warnings or other safety information:



Not permitted for hand-held machines



Read the instructions



Not permitted for wet grinding Not permitted for

face grinding



Wear eye protection

Wear hearing protection



Do not use if damaged



Wear gloves



Only permitted with a back-up pad



Wear a respirator





Only permitted for use on totally enclosed machines

- Ensure that the correct abrasive product is selected. Never use a product
- if it cannot be properly identified.

   Follow the instructions provided by the abrasive product or machine supplier when mounting abrasive products. Observe any mounting indications marked on the product such as the direction of run or mounting
- position.

  Never force the abrasive product onto the mounting fixture or modify it to fit.
- Never exceed the maximum operating speed where specified.
  Check that the correct mounting devices are used and that they are
- undistorted, clean and free from burrs.

   Use mounting blotters where supplied.
- Do not tighten the mounting device excessively.

  After mounting or re-mounting an abrasive product, conduct a trial run at operating speed with the guard in place for at least
- 30 seconds, standing clear of the machine before use.

  Never remove guards from machines where fitted and ensure they are in good condition and properly adjusted.

  • Ensure that the workpiece is secure and properly supported.
- Ensure that work rests are properly adjusted and secure
  Never start the machine with the workpiece in contact
- with the abrasive product.
- Never apply excessive force or shock to the abrasive product or let it overheat.
   Do not grind on the part of the product that is not designed for the operation. Avoid grinding with the edge of abrasive belts, use the centre of the belt if possible.

  • Avoid clogging and uneven wear to ensure that the abrasive product
- is working efficiently. Dress frequently where appropriate
- Let the abrasive product stop naturally, not by applying pressure to its surface.
- Turn off and spin out excess coolant before stopping the machine.
- Do not leave abrasive belts under tension when not in use.

#### **GRINDING DEBRIS - SPARKS, DUST AND FUMES**

- · Exposure to grinding debris can cause lung damage and other physical injuries.
- All dry grinding processes should be provided with adequate extraction facilities.
- Do not use abrasive products near flammable materials.
- The use of respirators complying with EN149 is recommended for dry grinding processes even if extraction systems are provided.
- Guards where provided should be adjusted to deflect sparks and debris away from the operator. Take additional measures to protect people working nearby.
- Eye protection is recommended for all machine applications for abrasives. For hand-held machines or workpieces, goggles or full-face shields with a minimum protection level of EN166 Grade B is recommended.
- Ensure that the correct abrasive product is selected. An unsuitable product can produce excessive debris and dust.

#### **DISPOSAL OF ABRASIVES**

- Used or defective abrasives should be disposed of in accordance with local or national regulations.
- Further information can be obtained from Voluntary Product Information provided by the supplier
- Be aware that the abrasive product may be contaminated with material from the workpiece or process after use.
- Disposed abrasive products should be damaged to prevent them from being taken from waste skips and re-used.





### ANTI-CLOGGING SCREENBAK SANDING DISCS





Self-gripping abrasive discs for sanding and finishing, on a drywall sander. With an anti-clogging open mesh structure for excellent performance and long life. Also available in bulk quantity in boxes of 25 discs.

DIA Ø (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
	60	5	5	66261119850	5900442856188
225	80	5	5	66261119851	5900442856195
	100	5	5	66261119852	5900442856225
	120	5	5	66261119848	5900442855624
	150	5	5	66261119871	5900442856232
	220	5	5	66261119873	5900442856249
	60	1	25	66623332303	3157629377042
225	80	1	25	66623332310	3157629377059
BULK PACK	100	1	25	66623332311	3157629377066
	120	1	25	66623332313	3157629377073
	150	1	25	66623332318	3157629377097
	220	1	25	66623332322	3157629377102





### MESHPOWER DISCS





An alternative to traditional perforated paper discs, MeshPower is a multifunctional abrasive designed with thousands of holes, created by the unique mesh matrix structure.

- Mesh backing enables excellent dust extraction, for a cleaner working environment and less clean up time
- No-fil® technology prevents clogging for longer product life
- Can be used wet or dry
- Self-grip backing for a quick and easy disc change
- Can be used on many materials, flat and contoured surfaces, by hand or machine
- No defined hole pattern for fast, easy alignment with the back-up pad

#### **ALUMINIUM OXIDE MESHPOWER**

DIA Ø (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
	80	1	25	78072703555	8719362231800
225	120	1	25	78072703556	8719362231817
BULK PACK	180	1	25	78072703557	8719362231824
	240	1	25	78072703558	8719362231831
	320	1	25	78072703559	8719362231848
	400	1	25	78072703560	8719362231855



#### **CERAMIC MESHPOWER**

Ceramic grain provide the ultimate material removal, best productivity, longest life and finest finish.

DIA Ø (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
7.35	60	5	5	78072706118	8719362229180
225	80	5	5	78072705844	8719362229111
	120	5	5	78072705845	8719362229128
	180	5	5	78072705846	8719362229135
	240	5	5	78072705847	8719362229142
140 010	320	5	5	78072705848	8719362229159







### PAPER DISCS











6 and 8 hole sanding discs with self-grip backing for quick and easy disc changing. These sanding discs are ideal for achieving perfect results on all surface types including wood, paint and metal.

DIA Ø (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
125	40	10	5	66261118234	3157629667644
8 Holes	80	10	5	66261118236	3157629667651
	120	10	5	66261118237	3157629667675
	180	10	5	66261118238	3157629667682
150	40	10	5	66261121647	5900442859592
6 Holes	80	10	5	66261121648	5900442859608
	120	10	5	66261121643	5900442859585
	180	10	5	66261121649	5900442859615



### MESHPOWER DISCS









An alternative to traditional perforated paper discs, MeshPower is a multifunctional abrasive designed with thousands of holes, created by the unique mesh matrix structure.

- Mesh backing enables excellent dust extraction, for a cleaner working environment and less clean up time
- No-fil® technology prevents clogging for longer product life
- Can be used wet or dry
- Self-grip backing for a quick and easy disc change
- Can be used on many materials, flat and contoured surfaces, by hand or machine
- No defined hole pattern for fast, easy alignment with the back-up pad

#### **ALUMINIUM OXIDE MESHPOWER**

DIA Ø (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
150 –	80	1	50	69957326274	8719362175043
BULK PACK	120	1	50	69957326275	8719362175050
	180	1	50	69957326276	8719362175067
	240	1   -	50	69957326277	8719362175074
	320	1	50	69957326278	8719362175081



#### **CERAMIC MESHPOWER**

Ceramic grain provide the ultimate material removal, best productivity, longest life and finest finish.

DIA Ø (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
	60	5	5	78072706114	8719362229166
125	80	5	5	78072705833	8719362228435
	120	5	5	78072705834	8719362229029
	180	5	5	78072705835	8719362229036
	240	5	5	78072705836	8719362229043
ingle substant	320	5	5	78072705837	8719362229050
Control of the Control	60	1	5	78072706115	8719362229173
150	80	1	5	78072705838	8719362229067
	120	1	5	78072705840	8719362229074
	180	1	- 5	78072705841	8719362229081
	240	1 1	5	78072705842	8719362229098
	320	1	5	78072705843	8719362229104





### FIBRE DISCS





High performance, aggressive metal removal. Use with a back-up pad.

DIA Ø (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
125	36	5	5	66261118320	3157629668870
	50	5	5	66261118432	3157629667408
	80	5	5	66261118436	3157629667415



### SEMI-FLEXIBLE DISCS





Sharp silicon carbide abrasive for use on marble, granite, concrete, fibreglass and cast iron. Use with a back-up pad.

DIA Ø (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
	16	1	25	66261083476	3157629062937
125x22	24	1	25	7660719292	3157625442856
	36	1	25	7660719293	3157625442863
	60	1	25	7660719294	3157625442887
	80	1	25	7660719295	3157625442894
	16	1	25	66261083479	3157629062968
180x22	24	1	25	7660719296	3157625442900
	36	1	25	7660719297	3157625442917
	60	1	25	7660719298	3157625442924
	80	1	25	7660719299	3157625442948



### BACK-UP PAD



For use with fibre discs and semi flexible discs.

	DIA Ø (mm)	ATTACHMENT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
<b>A</b>	115x22	M14	1	5	66261121553	3157629692820
0	125x22	M14	1	5	66261118437	3157629668924
	180x22	M14	1	5	66261121556	3157629692837





### FLAP DISCS



High-performance zirconia grain for fast material removal and excellent finish on wood, paint and metal. Available in a range of sizes.

DIM (mm)	GRIT	BOX QUANTITY	ITEM No.	EAN
100x16	40	10	66261118443	3157629669471
	60	10	66261118464	3157629669488
	80	10	66261118465	3157629669495
115x22	40	10	66261118466	3157629669501
	60	10	66261118468	3157629669518
	80	10	66261118469	3157629672723
125x22	40	10	66261118471	3157629672730
	60	10	66261118472	3157629672747
	80	10	66261118473	3157629672754



### NON-WOVEN DISCS FOR WOOD



Non-woven discs for wood are made of nylon fibres impregnated with aluminium oxide abrasive grains, for stripping paint and varnish from hardwood surfaces, it leaves the surface clean and immediately ready to paint. Ideal for use on curved and hard-to-reach areas.

	DIM (mm)	GRIT	BOX QUANTITY	ITEM No.	EAN
6	125	Medium	10	66261118479	3157629668979



### NON-WOVEN DISCS FOR METAL & STONE



Non-woven discs for metal are made of nylon fibres impregnated with silicon carbide abrasive grain, for use in stripping rust from metal and cleaning stone, it leaves the surface clean and immediately ready to paint.

DIM (mm)	GRIT	BOX QUANTITY	ITEM No.	EAN
125	Coarse	10	66261118477	3157629668962
180	Coarse	5	66261118480	3157629668986





## CUT SHEETS







For use on orbital sanders, for applications from stripping to finishing wood, paint and metal.

DIM (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
93x230	40	5	5	66261137988	5900442870917
No holes	80	5	5	66261137990	5900442870931
	120	5	5	66261137991	5900442870948
	180	5	5	66261137992	5900442870955
115x280 14 holes	40	5	5	66261131047	5900442867511
14 Hotes	80	5	5	66261131048	5900442867528
	120	5	5	66261131049	5900442867535
	180	5	5	66261131050	5900442867542





#### **ANTI-CLOGGING CUT SHEETS**

 $\mbox{\it Cut}$  sheets with a stearate layer to prevent clogging for longer life and perfect finish.

DIM (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
80x133	80	5	5	69957316197	5903112906145
• • •	120	5	5	69957316198	5903112906152
• • •	180	5	5	69957316259	5903112906626
	240	5	5	69957316260	5903112906633







### **DELTA SANDING SHEETS**







Triangular self-gripping sheets for sanding hard-to-reach areas. Abrasive can be changed quickly and easily when stripping, sanding or finishing wood, paint or metal surfaces.

DIM (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
00.00.00	40	5	5	66261131051	5900442867559
93x93x93 -	80	5	5	66261131052	5900442867566
	120	5	5	66261131053	5900442867573
	180	5	5	66261131055	5900442867580
93x135	40	5	5	78072719947	5903112947155
	80	5	5	78072719950	5903112947162
	120	5	5	78072719951	5903112947179
ALL S	180	5	5	78072719953	5903112947186
105x175	40	5	5	78072719940	5903112947117
	80	5	5	78072719941	5903112947124
	120	5	5	78072719943	5903112947131
•••	180	5	5	78072719946	5903112947148



### ANTI-CLOGGING MULTI-SANDER SHEETS









Detail self-gripping sanding sheet, with a stearate layer to prevent clogging for longer life and perfect finish. For applications from sanding to finishing wood, paint and metal.

DIM (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
100,450	80	5	5	69957316186	5903112906305
100x150	120	5	5	69957316190	5903112906121
	180	5	5	69957316192	5903112906138
• •	240	5	5	69957316230	5903112906329





#### **FSC® CERTIFICATION**

Utilising responsibly sourced material and preserving natural resources is a high priority, look out for the FSC $^{\circ}$  logo next to Norton Clipper products manufactured using FSC $^{\circ}$  certified paper.



### SANDING BELTS





The belts are reversible so can be used both ways on the machine. Aluminium oxide grain for general purpose applications.

DIA Ø (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
	36	4	5	66261131031	5900442867337
75x533	50	4	5	66261131034	5900442867344
	80	4	5	66261131035	5900442867351
	120	4	5	66261131038	5900442867368
	36	4	5	66261131039	5900442867375
100x610	50	4	5	66261131044	5900442867382
	80	4	5	66261131045	5900442867399
	120	4	5	66261131046	5900442867405







### GLASS PAPER SHEETS



A standard quality general purpose paper for sanding wood, paint and metal.

DIM (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
230x280	ASSORTED 5x60 10x80 10x120	25	1	69957371149	3157629784624



### MULTI-PURPOSE SHEETS A213



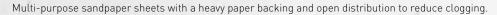
Provides good results on all surface types. Light paper backing provides flexibility for comfortable sanding.

	DIM (mm)	GRIT	PAC QUAN		ITY ITEM No.	EAN
Ŧ	230x280	40	5	10	66261118243	3157629667934
		80	5	10	66261118244	3157629667941
		120	5	10	66261118245	3157629667958



### MULTI-PURPOSE SHEETS A203F





	DIM (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
П	230x280	60	25	10	69957370884	5903112923616
		80	25	10	69957370887	5903112923623
		120	25	10	69957370888	5903112923630



### ANTI-CLOGGING SHEETS A275



The No-fil® coating reduces sanding dust build-up (clogging) on the abrasive for longer product life and a perfect finish. Made with a light latex fibre reinforced paper backing, it is very flexible, long-lasting and comfortable to use and provides complete surface smoothing and finishing on plaster, filler and varnish.

DIM (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
230x280	80	5	10	66261118239	3157629667699
	120	5	10	66261118240	3157629667705
NO.	180	5	10	66261118241	3157629667712
	240	5	10	66261118242	3157629667927





### ANTI-CLOGGING SHEETS A290



Made with anti-loading stearate, the A290 sanding sheet provides a good sanding performance on a range of materials and offers an increased lifetime compared to standard abrasive. Available in bulk packs of 25.

DIM (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
230x280	80	25	10	69957370891	5903112923661
	120	25	10	69957370892	5903112923678
	150	25	10	69957370893	5903112923685
	 180	25	10	69957370894	5903112923692



### SUPER FLEXIBLE SHEETS



Made with a flexible and resistant cloth backing, ideal for sanding curved or contoured surfaces on bare, painted and varnished wood. Can be torn into strips for sanding hard-to-reach areas and curves.

	DIM (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
-	230x280	40	5	10	66261118246	3157629667965
		80	5	10	66261118247	3157629667972
		120	5	10	66261118248	3157629667989
		180	5	10	66261121659	5900442859660



### WATERPROOF SHEETS



Latex paper backing for wet and dry use, use wet for best results as the water helps to clean, lubricate and prevent clogging. Silicon carbide grain for high performance on metals.

DIM (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
230x280	240	5	10	66261118256	3157629667996
	400	5	10	66261118257	3157629668009
	600	5	10	66261118258	3157629668016



### SELF GRIP ROLLS



Self-gripping rolls can be used by hand, with a sanding block or a self-gripping machine. An excellent multifunctional product, made with zirconium abrasive for high performance. Can be used on all wood, paint and metal surfaces

	IIM (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
. 14		40	1	3	69957311156	5900442900096
	22. 5000	80	1 874	3	69957311157	5900442900102
7	3x5000	120	1	3	69957311158	5900442900119
		180	1	3	69957311160	5900442900126







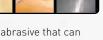
### BEARTEX HAND PADS











Made from nylon fibre, impregnated with abrasive grain, giving a three-dimensional abrasive that can be used on all sides. Ideal for many applications, from surface preparation to finishing and cleaning wood, paint, metal, plastics, glass and tiles.

Surface preparation
Final finishing

DIM (mm)	COLOUR / GRADE	ITEM No.	EAN	PACK QUANTITY	BOX QUANTITY
	BROWN: MEDIUM	66261138007	3157629726259	5	10
150x115 -	MAROON: EXTRA FINE	66261138006	3157629726242	5	10
150X115 -	GREY: ULTRA FINE	66261138005	3157629726235	5	10
	WHITE: NON-ABRASIVE	66261138003	3157629726228	5	10



Heavy duty cleaning

Cleaning

### SANDING BLOCK AND REFILLS



The ergonomic foam block is comfortable and easy to use. Ideal for use on small, flat, wooden, painted or metal surfaces. Available with and without refills. Refills can also be purchased separately.

DIM (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
70x125x40	N/A	1	5	7660705180	3157620317005
70x125x40 KIT	1 x BLOCK 2 x 40 3 x 80 2 x 120 2 x 180	1 x BLOCK 9 X REFILLS	5	66261131056	5900442867597
70x125 REFILLS	80	12	5	66261131057	5900442867603
	120	12	5	66261131058	5900442867610
	180	12	5	66261131059	5900442867627





### RUBBER SANDING BLOCK

Can be used with all types of sandpaper. Provides a comfortable grip for better sanding control and an even surface finish. Tear a suitable size of abrasive paper and wrap around the block using grips to hold in place.

DIM (mm)	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN	,
102x67x20	- 1	Park	- /		•
	1	20	66623382148	3157629510665	





### PLASTER SANDING KIT & REFILLS

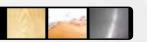
The complete sanding kit for plaster and filler. Screenbak abrasive reduces clogging and the ergonomic handle gives greater control and comfortable grip. The large, flat surface area of the block means fast results on large areas. Refills are available for sanding rough plaster and finishing and smoothing before painting.

DIM (mm)	GRIT	PACK QUANTITY	BOX QUANTITY	ITEM No.	EAN
115 x 280 KIT	1 x BLOCK 2 x 120 2 x 220	1 x BLOCK 4 x REFILLS	5	66261148287	5900442877916
115 x 280	120	2	10	66261148276	5900442877824
	220	2	10	66261148284	5900442877831





### HANDY ROLLS

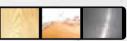


Designed for manual applications. The cloth backing provides high flexibility for de-burring, rust removal and finishing applications on curved surfaces such as pipes, bannisters and spindles. Comes in a convenient dispenser that eliminates waste and provides easy storage.

DIM	GRIT	PACK QUANTITY	ITEM No.	EAN
25mmx25m	60	7 1 1	63642531823	3157620183129
- 0	80	1	63642531820	3157620182870
	120	1	63642531815	3157620182542
	120	1	63642531811	3157620182214



### SANDING ROLLS G131F



Sanding rolls with aluminium oxide abrasive and strong heavy paper backing for high performance on wood, paint and metal surfaces. Use by hand or with any of the Norton Clipper sanding blocks for best results.

DIM	GRIT	PACK QUANTITY	ITEM No.	EAN
115mmx50m	60	1	66623377588	3157629496886
	80	1	66623377589	3157629496893
	120	1	66623377587	3157629496879





### SANDING ROLLS A203F



Multi-purpose sandpaper rolls with a heavy paper backing and open distribution to reduce clogging.

DIM	GRIT	PACK QUANTITY	ITEM No.	EAN
115mmx50m	80	1	69957370889	5903112923647
	120	1	69957370890	5903112923654

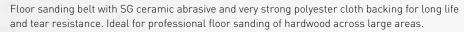




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### RED HEAT - R955



DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
	24	5	69957345034	3157625807969
200	36	5	69957345033	3157625807952
200x750	40	5	69957345032	3157625807945
	50	5	69957345031	3157625807938
	60	5	69957345030	3157625807921
	80	5	69957345029	3157625807914
	100	5	69957345028	3157625807907



### NORZON - R817

Floor sanding belt with 100% Norzon abrasive and heavy polyester cloth for long life even at high pressure. Very good performance on hardwood.

DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
	24	10	66261182171	5900442661911
200x750	36	10	66261182172	5900442661928
2000/730	40	10	66261182173	5900442661935
	60	10	69957371516	5900442662017
	100	10	66261182174	5900442661942
	120	10	69957371513	5900442661997





### R230



Floor sanding belt with aluminium oxide abrasive and strong cloth backing. Multi-purpose product ideal for sanding wooden floors.

DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
12	24	20	66254445457	3157629262733
200x480	40	20	66623305193	3157629366615
200x460	60	20	66623305192	3157629366608
	80	20	69957353993	3157629366592
	100	20	66254445458	3157629265833
	120	20	63642557864	3157629261682
	24	10	66254445468	3157629261187
	36	10	66254445467	3157629262702
200x551	40	10	66254445466	3157629261163
	60	10	63642588232	3157629262627
	80	10	66254445465	3157629262115
	100	10	69957372801	3157629254226
	120	10	66254445464	3157629262719
	24	10	63642521182	3157624141040
	36	10	69957349006	3157625783249
200x750	40	10	69957349007	3157625781757
	60	10	69957349010	3157625781733
	80	10	69957349014	3157625780613
	100	10	69957349394	3157625756632
	120	10	63642558814	3157623283925



### R427



Floor sanding belt with silicon carbide abrasive and cotton cloth backing.

DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
200x480	40	20	63642513086	3157626298834
ZUUX48U	60	20	63642513088*	3157626298841
2	80	20	63642513090	3157626298858
	120	20	63642513233	3157626436380
	24	10	63642552608	3157622729493
	36	10	63642552610	3157622729509
200 750	40	10	63642552612	3157622729516
200x750	50	10	63642552613	3157622729523
ALC: N	60	10	63642552614	3157622729530
	80	10	63642552616	3157622729547
	100	10	63642552618	3157622729561
	120	10	63642552620	3157622729578

<sup>\*</sup> Made to order



### DOUBLE-SIDED DISCS S413



Double-sided disc with sharp silicon carbide abrasive and strong combination backing providing a very high cutting action for rough floor sanding applications.

DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
375x40	16	10	66254449459	3157629253588
	24	10	66254449460	3157629253595
406x25	16	10	63642552885	3157622932848
	24	10	66254449468	3157629253663



### DOUBLE-SIDED DISCS H425



Double-sided disc with silicon carbide abrasive provides high cutting action for floor sanding applications.

DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
375x40	40	10	66254449462	3157629253618
	60	10	66254449463	3157629253625
	80	10	66254449464	3157629253632
	120	10	66254449466	3157629253656
	40	10	66254449479	3157629253748
406x25	60	10	66254449471	3157629253687
	80	10	66254449472	3157629253694
	100	10	66254449473	3157629253717
	120	10	66254449474	3157629253724



### PLAIN DISCS BEARTEX (NON WOVEN)



BearTex plain discs are ideal for cleaning, polishing and finishing wooden floors.

DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
150	Very Fine	10	63642557497	3157625578838
	Ultra Fine	10	63642557498	3157625578845





### PLAIN DISCS H425



Plain discs with silicon carbide abrasive ideal for use on stone surfaces and softwood. For dry applications only.

DIM (mm)	GRIT		PACK QUANTITY	ITEM No.	EAN
140x22	36		100	63642546555	3157620513629
	60		100	63642546518	3157620509387
	80		100	63642546519	3157620509493
	120		100	69957360223	3157620509608
	36		50	63642546553	3157620513513
150x12	40		100	69957360199	3157620510345
	50		100	63642546525	3157620510468
	60		100	63642546527	3157620510567
	80	~	100	63642546529	3157620510673
	100		100	69957360218	3157620510789
	36		50	66261176663	3157629490815
	40		50	66261176664	3157629460689
180x22	50		50	66261176685	3157629693032
	60		50	66261176638	3157629460672
	80		50	63642548176	3157629490204
	100		100	69957376890	3157629693094
	120		100	69957377839	3157629693100



### PLAIN DISCS H231



Plain sanding discs with high-performance aluminium oxide abrasive ideal for roughing, intermediate sanding and finishing of solid wood.

DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
	36	50	66254445393	3157629282793
180x22	40	50	66254445391	3157629282786
100XZZ	50	50	66254445390	3157629282779
	60	50	66261176692	3157629282885
	80	100	69957378384	3157629282915
	100	100	66254445389	3157629282762
200x22	40	100	66254445439	3157629262795
0	60	100	66254445440	3157629262788





### SCREENBAK DISCS Q421







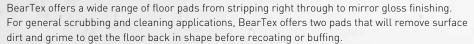
Waterproof screenbak discs with silicon carbide abrasive on an open mesh backing for extreme resistance to loading, for prolonged life. Ideal for wood sanding applications.

DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
	60	10	66261120519	3157620314455
	80	10	63642536521	3157620314462
406	100	10	66261120517	3157620314479
	120	10	66261120516	3157620314486
	150	10	63642536524	3157620314493
	180	10	63642515105	3157627611816
J. C	220	10	63642552254	3157622465599



### BEARTEX FLOOR PADS





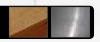
DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
	White Super Gloss	5	63642585892	3157625592858
	Red Buffer	5	63642585890	3157625592841
406 Standard	Beige	5	63642585873	3157625592827
Stanuaru	Black Super Strip	5	63642585841	3157625592698
•	Green Super Scrub	5	63642585877	3157625592834
	Blue Super Clean	5	63642585868	3157625592803
	Black	10	63642585895	3157625592865
406 Thin line	Green	10	63642585899	3157625592872
	Beige	10	63642585903	3157625592889
	White	10	63642585904	3157625592896





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### SELF-GRIP DISCS H231





High-performance aluminium oxide abrasive disc ideal for roughing, intermediate sanding and finishing of solid wood.

DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
	36	100	66261176734	3157625652613
	60	100	63642516174	3157621290420
125	80	100	63642516175	3157621290444
	120	100	63642516176	3157621290536
	180	100	63642537389	3157625749535
	240	100	69957360184	3157625809994
	320	100	63642537390	3157625809666
	36	50	63642551458	3157625809703
-	40	100	63642531875	3157620657439
	50	100	69957360119	3157620657446
150	60	100	63642519158	3157620653905
	80	100	63642546787	3157620653783
	100	100	63642531872	3157620653561
	120	100	63642531871	3157620653349
	150	100	69957360170	3157620657453
	180	100	63642536755	3157620657460
	240	100	63642546797	3157620657477
	40	100	66261026066	3157625891081
150	60	100	69957382764	3157625620353
	80	100	66261026069	3157625891098
	100	100	66261026070	3157625891104
	120	100	66261026071	3157625891111
	240	100	69957351531	3157625770911
	40	100	63642550341	3157620650300
150	60	100	63642536740	3157620650317
<b>O</b>	80	100	63642536741	3157620650324
(00)	100	100	63642568763	3157625658554
•	120	100	63642546779	3157620650348
	150	100	63642546781	3157620650355







### SELF-GRIP DISCS H425





Self-grip backed discs with silicon carbide abrasive for high cutting action in wood and concrete sanding applications.

DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
	40	10	66254461030	3157629692929
406	60	10	66254499602	3157629692974
	80	10	66254461035	3157629692936
	100	10	66254461037	3157629692943
	120	10	66254464732	3157629692950



### BEARTEX SELF-GRIP DISCS





Flexible non-loading disc conforms to the work surface and provides a uniform finish. Ideal for finishing solid surface materials.

	DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
-	150	Very Fine	10	69957383151	3157625622791
	•	Micro Fine	10	69957383162	3157625622821





### FLOOR SANDING SHEETS H421



Heavy paper sheets with silicon carbide abrasive providing a high cut rate in floor sanding applications.

DIM (mm)	GRIT	PACK QUANTITY	ITEM No.	EAN
1004	24	25	66623319705	3157629397503
	40	25	66623319704	3157629397497
	60	25	66623319702	3157629397473
	80	25	66623319697	3157629397466
-	120	25	66623319698	3157629397459



# PAPER ROLLS H425



Floor sanding roll with silicon carbide abrasive providing a high cut rate with good tear resistance.

DIM	GRIT	PACK QUANTITY	ITEM No.	EAN
0.7	36	1	63642557681	3157625809734
-	40	1	69957361909	3157625810006
	50	1	69957352812	3157625809987
203mmx50m	60	1	63642527466	3157625809642
	80	1	63642557682	3157625809741
	100	1	63642557683	3157625809758
	120	1	63642552702	3157622816704



## CLOTH ROLLS R230





Floor sanding rolls with aluminium oxide abrasive and cotton cloth, a multi-purpose product for metal and wood with a good cutting rate.

1	DIM	GRIT	PACK QUANTITY	ITEM No.	EAN
		60	1	63642564505	3157623633454
	203mmx50m	80	1 30	63642553315	3157623196225
		120	1	63642508863	3157624768834





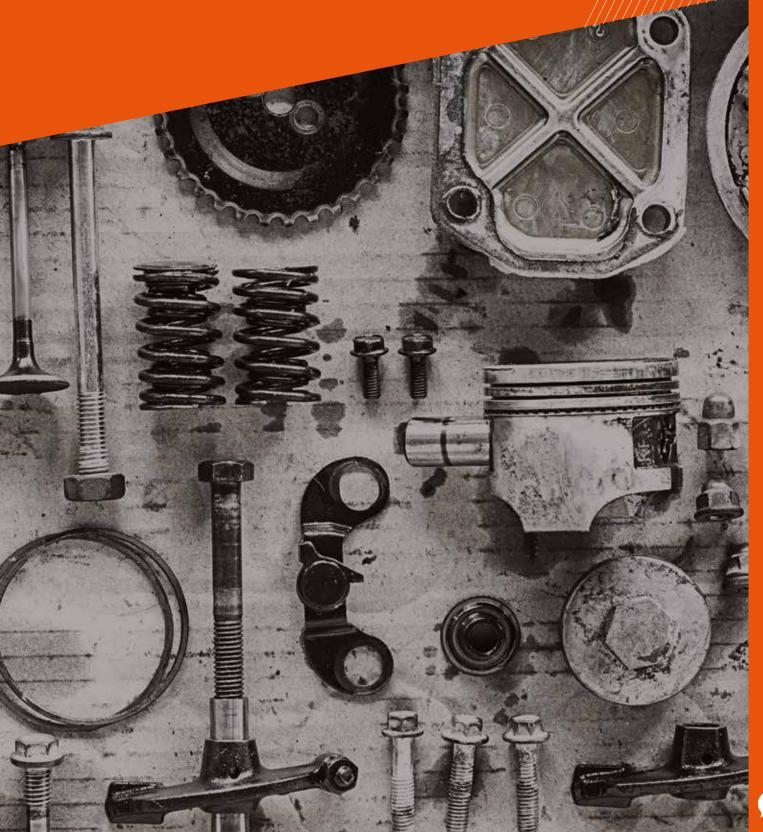
www.nortonabrasives.com 217

# NOTES





# TECHNICAL SUPPORT



# TROUBLESHOOTING DIAMOND PRODUCTS

Worn out shaft bearings on saw.	Install new blade shaft bearings.
Machine spindle worn out. A groove may have been scored on the spindle as a result of previous blade spinning on the spindle.	Replace worn out spindle.
Blade slipping on spindle.	Tighten spindle nut on the machine. Make certain the drive pin is fitted and functioning where required.
Bond too hard for material causing blade to "pound".	Use proper blade specification, a softer bond blade may be required.
Blade being pushed too hard and not allowed to cut – causes bouncing and will lead to blade going out of round.	Slow down traverse rate or reduce depth of cut.
Blade spindle speed too high – causing polishing and causing blade to act hard and bounce.	Reduce spindle speed to recommended RPM.

UNEVEN SEGMENT WEAR	
Insufficient water flow, generally on one side of the blade, which reduces side clearance.	Check pipes are clean and correctly positioned. Make certain that adequate clean water is being equally distributed to both sides of the blade.
Equipment defect, which causes the blade to wear out of round.	Replace bad bearings, worn out machine spindle or realign spindle. On concrete saws, ensure the engine runs smoothly, to prevent harmonic vibrations, which in turn cause the blade to pound on a regular cycle basis.
Saw head misaligned.	Check saw head alignment both vertically and horizontally.

PREMATURE WEAR OF STEEL CENTRE	
Steel centre wears away faster than the diamond segment.	If material cut is very abrasive, a blade with undercutting protecting segments should be used.
Highly abrasive particles are being generated during cutting.	Use sufficient water to flush swarf out of cut.
Hammer segment.     Double height segment.     Slant segment.	Caution: Wear-retardant cores are not always the final answer to eliminate undercutting. Blades should be inspected periodically during use.

STEEL CENTRE LOSS OF TENSION	
Blade core has been overheated.	Provide proper amount of water to both sides of the blade. Make sure water pump is producing sufficient water, that no blockage occurs in water lines, and pipes are correctly positioned.
Blade core has been overheated as a result of blade spinning on spindle.	Check spindle and arbor hole for damage. Tighten spindle nut and make certain that the drive pin is present and functioning on floor saws.
Blade core has been overheated because of blade core rubbing side of material being cut.	Properly align machine to allow straight cutting. Avoid twisting the blade in cut. Maintain a strong grip on saw. Make certain that spindle RPM is correct so that blade operates at its recommended speed.
Unequal pressure on flanges.	Flanges should be of identical and the correct diameter and cleaned regularly.
Machine spindle RPM does not match recommended blade RPM.	If spindle speed is too high the blade will act hard and overheat, use correct spindle speed for blade diameter.

BLADE IS WOBBLING	
Blade mounted on a damaged or worn machine.	Check for damaged or worn out bearings, bent or worn out blade spindle. Also check flanges to make sure they are clean, flat, and of the manufacturer's recommended diameter.
Blade being run at improper operating speed (RPM).	Make sure that the spindle is turning at the proper RPM to match the recommended speed for the diameter of blade.  Use a tachometer to make certain the machine spindle is set at the proper operating speed.
Blade bent.	Do not use, contact manufacturer.

# TROUBLESHOOTING DIAMOND PRODUCTS

ARBOR HOLE OUT-OF-ROUND	
Blade flanges are not properly tightened, causing blade to rotate or vibrate on spindle.	Tighten spindle nut and make certain blade is adequately secured to prevent rotation on spindle.
Worn out, bent or dirty flanges which do not allow proper blade clamping.	Clean or replace flanges, make sure they are not worn out, and tighten spindle nut properly.
Blade not properly mounted.	Ensure that the blade is mounted on the proper diameter of spindle.

SHORT BLADE LIFE	
Using the wrong blade on a specific material.	Use the proper blade specification, as recommended by the manufacturer, depending on your machine power and the hardness and type of material cut.
Worn blade shaft bearings, worn blade arbor or misaligned machine spindle.	Replace defective parts.
Loss of power, resulting from loose or damaged drive belts.	Tighten or replace drive belts.
Inadequate water flow to the blade.	Make sure water hoses are clean and free from any blockages. Ensure clean and correct water flow based on the blade diameter.
Power of the machine is too high for the specification.	Refer to the application chart to define the proper specification and bond hardness to be used based on the power of your saw.
Machine spindle speed too low for blade diameter.	Use correct speed/set up for blade diameter or use a larger blade.

BLADE WILL NOT CUT	
Blade is too hard for the material being cut (improper blade specification).	Refer to blade application chart for the proper blade specification based on the machine power and type and hardness of the aggregate.
Blade has glazed over, probably as a result of being used on a too hard material or cutting to deep in one pass.	Sharpen the blade by cutting softer abrasive material to expose diamonds. If continual sharpening is required, this would indicate that the blade specification is too hard for the material being cut.
Blade rotation speed too high.	Use the correct spindle speed (RPM)for the diameter of blade.
Cutting too deep in one pass.	Cutting in multi passes is often required.
Allow the diamond to do the work.	Pushing the diamond tool too hard will cause the diamond to polish and stop working.

SEGMENT LOSS	
The material and/or saw was not held firmly, which caused the blade to twist or jam in the cut.	Hold material or saw firmly.
Not sawing in a straight line with overcorrecting caused the blade to twist or jam in the cut.	Properly align saw to allow straight cutting, avoid twisting the blade in the cut.
Deflective flanges which cause the blade to flutter in the cut or fail to properly support the blade in perfect alignment.	Clean foreign material from flange surfaces, or replace flanges if they are under manufacturer's recommended diameter or are bent or deformed.
Blade is too hard for material being cut causing the segment to glaze over. The segment separated due to impacts or fatigue.	Use the proper blade specification for the material being cut.
Overheating due to inadequate supply of coolant (water or air). This usually comes with discolourations on the core in the area of segment loss. Overheating of blades may cause core cracks or segment loss.	Wet cutting – provide adequate water flow on both sides of the blade. Dry cutting – periodically allow blades to run out of the cut. The blade will cool in a few seconds so that sawing may continue.
Under cutting on steel centre.	Segments suffer undercutting from abrasive material or inadequate water supply. Use undercutting protection or increase water flow. If in doubt return blade for inspection.
Power of the machine is too high for the specification.	Refer to the application chart to define the proper specification to be used based on the power of your saw.

CRACKS IN SEGMENT	
Blade is too hard for material being cut.	Use blade with softer bond.

# TECHNICAL SUPPORT: PRODUCT ADVICE

# THE DIFFERENT SEGMENT SHAPES



### **SEGMENTED**

The gullets (space between the segments) help to extract cutting dust and cool the blade. They also offer the blade a little flexibility to prevent cracks developing when used in demanding conditions. Ideal for concrete, reinforced concrete, asphalt and all building materials.



### FLAT CONTINUOUS RIM

Continuous rim blades are required for a good quality finish. The flat continuous surface means there are no shocks against the material that could create chips in the workpiece. This type of blade is particularly suitable for tiles that need a perfect finish.



# TURBO CORRUGATED CONTINUOUS RIM

When the material is extremely hard a more aggressive cut is needed, so a corrugated continuous rim is the best fit.

This design gives small shocks to the workpiece when tackling the hardest tiles and building materials. Suitable for ceramic and porcelain tiles, granite, roof tiles and other hard materials.

# TILE SAW ADVICE

NEVER FORCE CUTTING AND ALLOW THE BLADE AND THE MOTOR TORQUE OF THE MACHINE TO DO THE WORK

- Make sure the water pump is properly immersed before use.
- Clean the water pump and the water tray right after use to avoid the formation of a solid deposit, to work in full safety and increase the lifespan of the machine.
- On tile saws, make sure that the dividing knife (blade guard support) is properly aligned with the diamond blade to avoid the blocking and the break-in of the tiles.
- Always slow down the infeed speed at the end of the cut to avoid breaking the tile and to obtain a satisfactory quality of cut.

For optimum results, we recommend that you equip your Norton Clipper machines with Norton Clipper diamond blades, designed especially for wet cutting of tiles.



# MASONRY SAW CUTTING METHODS

### FULL DEPTH OR FIXED CUTTING

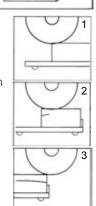
In full depth or fixed cutting, the cutting head is locked in a fixed position and the material is pushed into it as shown.

This technique usually provides greater efficiency than merely holding the head down. It works well with wet diamond blades cutting some soft materials. It is less efficient overall than the "Step Cutting" method for most materials, especially when using abrasive blades.

### MULTIPLE-STEP CUTTING

Multiple-step cutting consists of moving the conveyor cart with the material to be cut backwards and forwards under the rotating blade.

• Place the material to be cut on the conveyor cart firmly against the cutting guide and the backstop, keeping hands well away from the blade.



- Start the machine.
- Move conveyor cart forward near the blade and pull down the cutting head until blade is lowered to a point where it will lightly contact the surface of the material.
- Pass the material beneath with rapid full-length strokes, taking a shallow cut (approximately 3mm deep as shown on the picture) on the forward stroke. On the backward stroke, lift the blade just clear over the cutting line.
- Complete each rapid stroke backwards and forward by passing the material beyond the centre of the blade before starting the reverse movement of the conveyor cart.



Clipper's Tip

NOTE: The harder the material, the more rapid the forward and backward strokes should be.

Step cutting lessens the area of the blade circumference in contact with the material, keeping the blade cool, running free and cutting at peak efficiency.

- Be sure the water pump is plugged into the connection on the masonry saw motor. Make sure the water pump is on before starting a wet-cutting operation.
- Handle on petcock should be turned in line with the water flow. Start motor and be certain that both sides of the blade are getting an adequate flow of water.
- At all times make sure that the water level covers the screen on the bottom of the pump. Do not let sludge and dirt get deep enough in the pan to block the pump inlet.
- Clean the water tray and the pump after use.
- Adapt the infeed speed applied on the diamond blade and the depth of cut to prevent overheating and failure of the motor.

# FLOOR SAW ADVICE

### BLADE SELECTION AND MOUNTING

Make sure that the diamond blade specification is selected according to the material to cut and to the power of the machine. Before mounting any blade on the saw, the blade should be inspected for any damage that might have occurred during shipment, handling or previous use.

The blade must be properly fitted over shaft and drive pin. Drive pin must project through hole in blade and into collar. Do not force the blade onto shaft.

The blade guard must always be in place when the saw is running.

Always use a proper size blade guard for the size blade being used. The operator should wear safety glasses and appropriate safety equipment at all times.



### MACHINE MAINTENANCE AND SAFETY PRECAUTIONS

Total Daily Exposure (C)	< 2.5m/s²	2.5m/s <sup>2</sup> < DE < 5m/s <sup>2</sup>	> 5m/s²
Status	No action	Employer must take	Employee must
	needed	actions to reduce	not work
	(D)	or eliminate HAV	anymore

The EU Directive 2002/44/EC (the 'Vibration Directive') places responsibilities on employers to ensure that risks from hand-arm vibration are eliminated or reduced to a minimum. It also sets maximum limits to the daily exposure to hand-arm vibrations.

Each time you use brand new belts, check and set tension after 1-hour of utilisation: poor tension setting is the main cause for early wear out of belts. Check the air filter regularly to preserve the life and performance of the engine.

Adequate coolant must be used when sawing with wet cutting diamond blades. An adequate coolant supply is required for wet cutting blades to maintain blade life and cutting efficiency.

If for any reason the blade stalls in the cut, raise the blade out of the cut and check the outside blade shaft collar and nut for tightness before restarting the engine. Inspect the blade for damage. Use care when resuming a cut. Make certain that the blade is in alignment with the previous cut.

Never leave a floor saw unattended while its engine is running. Always secure the saw from rolling when not in use. Operate the engine at the proper RPM. Never alter RPM or governor setting. In case of an EMERGENCY: "SHUT OFF ENGINE."

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### CONCRETE OR ASPHALT CUTTING METHODS

During cutting, do not exert excessive side pressure on the handles as a method of steering. Do not force the blade into material by lowering the blade too quickly or by increasing the speed of the saw.

The larger diameter blades, 450mm and above, are systematically used in a step cutting method at cutting depths of 5cm to 8cm in short travel distances of 15 to 20min. This allows the blade to remain in a free cutting condition and can allow for up to 30% reduction of the total cutting time.

For the deepest cuts (> 20cm), it is recommended to make the first cutting-steps with a small diameter diamond blade ( $\leq$  450mm), and then to use a larger diameter diamond blade only for last deepest steps.

This procedure preserves the lifespan of the most expensive blade.





### GREEN CONCRETE CUTTING METHODS

Green concrete is cut to control cracking in large concrete floors.

The initial cutting of the concrete is done within 24 hours at a depth of  $^{1}/_{3}$  to  $^{1}/_{4}$  of the total concrete thickness. Generally 300 and 350mm diameter blades are used with 3 or 4mm widths.

After the initial cut has been made, the joint may require additional widening for the backing rod and/or sealant. This requires a blade diameter of 300 or 350mm in widths up to 10mm. This operation requires sometimes 'Bevel' blades with triangular segments to generate a chamfer on the joint edges.

# DRILLING ADVICE

THE PERFORMANCE OF ANY DIAMOND CORE BIT DEPENDS HEAVILY ON THE USE OF PROPER DRILLING TECHNIQUES. ALTHOUGH DRILLING CONDITIONS AND MATERIALS MAY VARY, FOLLOWING SPECIFIC GUIDELINES & SAFETY PRECAUTIONS ENSURES SAFE, FASTER DRILLING SPEED AND LONGER BIT LIFE.



Clipper's **Tip** 

IMPORTANT: Always wear proper safety equipment; wear safety glasses, safety footwear, hearing and head protection, and respiratory equipment where required.

### CORE DRILLING TECHNIQUES

Drilling can be made with handheld or fixed equipment.

Handheld drilling has the advantage to require less preparation and is a faster operation, but is recommended for drilling diameters up to 150mm only. Handheld motors safety clutches are designed to protect the end-user against hand-arm injuries and are thus fitted to much less torques than for a fixed drilling operation.

Fixed drilling requires more preparation work to fasten properly the equipment, but then allows much larger drilling diameters with non-limited torques.

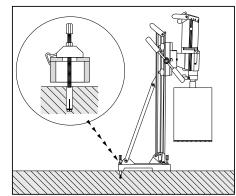
You can consult our product selection charts to choose the best tool for each of your requirements.

### DRILL RIG FASTENING

Secure the core drill to the work surface so that there is no movement in the drill that would allow the bit to bind in the hole. There are three main fixing methods:

### **DOWEL FIXING**

- Measure and mark clearly both the drilling location and drill rig fastening hole.
- Select the right type of dowel adapted to the material to drill.
- Use a dowel installation tool with a hammer to ensure the dowel is perfectly tighten into the material.
- Position the drill rig over the drilling location, using the laser pointer.
- Tight and adjust the drill rig using the 3 adjusting screws and the spirit-level.



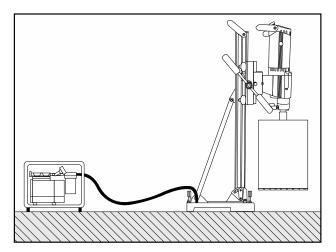
### **VACUUM FIXING**

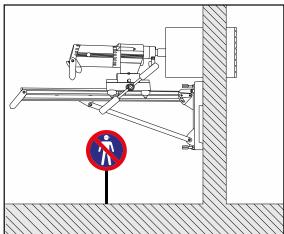


Clipper's Tip

CAUTION: Vacuum fixing requires a solid and flat surface to ensure the best safety for the operators. Make sure the surface won't break or detached under the weight of the drilling equipment.

- Measure and mark clearly the drilling location.
- Position the vacuum base and plug it to the vacuum pump. Ensure the vacuum purge tap is closed.
- If required, add some weight or pressure above the vacuum base to help generate the vacuum.
- Fix the threaded rod to the vacuum base and position the drill rig over the drilling location, using the laser pointer.
- Tight and adjust the drill rig using the 3 adjusting screws and the spirit-level.





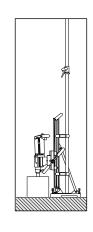
### **BRACE FIXING**



Clipper's **Tip** 

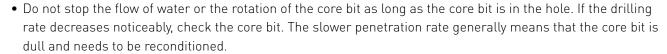
CAUTION: brace fixing requires a solid surface on both ends of the brace to ensure the best safety for the operators. Make sure the surface won't break or detach under the strength of the brace tightening.

- Measure and mark clearly the drilling location.
- Position the drill rig and fix it with the brace. You can position the telescopic brace either on the top of the column or directly on the drilling base.
- Tight and adjust the drill rig using the 3 adjusting screws and the spirit-level.



### CORE DRILLING OPERATION

- Mount the drilling motor on the rig.
- Use a quick-release ring between the motor and core bit to prevent blockage after work.
- Set the proper rotation speed depending on the drilling diameter.
- Plug to water supply and set a sufficient supply of water to ensure that the hole will be constantly flushed of abrasive slurry.
- Plug the three-pronged plug (PRCD) on the power cord of the motor into a grounded electrical outlet of the appropriate voltage.
- Slowly lower the bit into the cut so that there is no skidding or lateral movement of the core bit. The entire circumference of the core bit should penetrate the drilling surface before additional pressure is applied to the handle.
- Exert steady downward pressure onto the core bit whilst drilling. Do not force the core bit into the material.



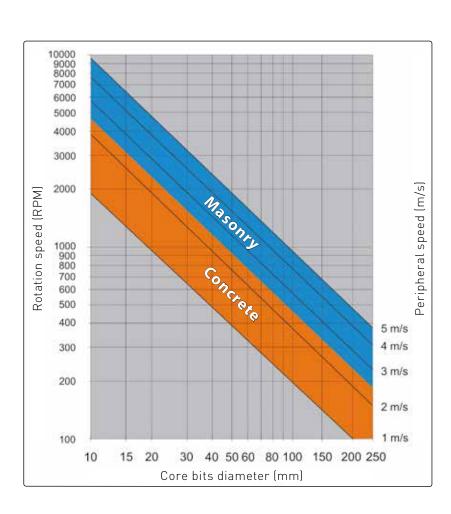
In most cases, core drilling requires the use of water. Properly ground the core drill, as the use of any electrical tools in wet areas can be hazardous.

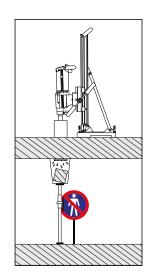
The core drill must be securely fastened to the intended work surface (wall, deck, etc.), using anchor bolts, vacuum pad or jackscrew.

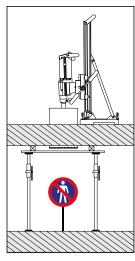
Use extreme caution when drilling through floors. Check for electrical conduit.

Provide protection for all personnel and materials below the areas being drilled.

# OPTIMAL RPM FOR DIAMOND CORE BITS



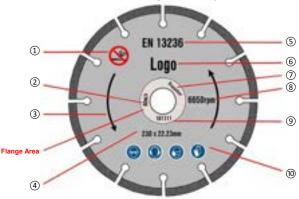




# DIAMOND TOOLS SAFETY RECOMMENDATIONS

### DIAMOND BLADE DO'S & DON'TS

### Explanation of marking required by EN 13236 \*



1	Restriction of use		6	Name of manufacturer, supplier, importer or Registered Trade Mark		
2	Maximum operating speed		7	Name of the supplier (producer, importer, or distributer) or a Registered Trade Mark.		
3	Direction of rotation		8	Maximum rotational frequency (rpm)		
4	Dimensions (mm)		9	Traceability code		
5	Declaration of conformity		10	Safety pictograms (PPE) Mandatory in France		

<sup>\*</sup> EN 13236 marking shows that the producer has followed the essential safety requirements of the European safety standard for diamond saws in order to reduce the risks for the end-user. The markings from 1 to 9 listed above are mandatory for products marked EN 13236.



### IMPORTANT NOTICE

Every effort has been made to ensure that all information supplied in this leaflet is accurate and up to date. We cannot accept, however responsibility for any error or omission, nor for any consequential loss or damage so arising (E & OE).

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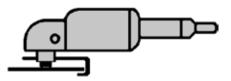
### SAFETY RECOMMENDATIONS FOR THE USE OF DIAMOND SAWS FOR ANGLE GRINDERS

PASS ON THIS LEAFLET TO THOSE USING DIAMOND SAWS

The recommendations contained in this leaflet should be followed by all users of abrasive products in the interests of their personal safety

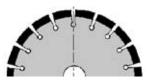
### **GENERAL PRINCIPLES OF SAFETY**

Diamond saws improperly used can be very dangerous. This leaflet focuses on diamond saws for angle grinders. It only covers straight cutting. This leaflet applies to diamond saws used on angle grinders (not petrol saws).



This leaflet applies to flat diamond saws: segmented and continuous rim.









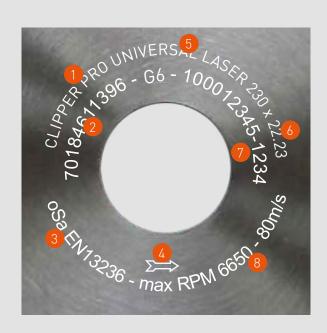
### **BLADE MARKING SYSTEMS**

- Product Name
- Wet or Dry cutting
- 3 Laser Welding Logo
- 4 European Standards
- Material Pictograms
- 6 Quality tier rating
- 7 Diameter and Bore (hole) size
- 8 EAN 13 Code
- 9 Machine Pictogram
- 10 Safety and Restrictions of Use



### **BLADE MARKING SYSTEMS**

- Manufacturer's Name
- 2 Article Number
- Application Safety Standard
- Direction of Rotation
- 5 Specification
- 6 Diameter and Bore
- Manufacturer's production code required for traceability
- 8 Maximum operating speed in RPM and m/s



### SAFETY & INFORMATION PICTOGRAMS:



Do not use for face grinding



Do not use with handheld grinding machine



Do not use for wet grinding



Only suitable for wet grinding



Wear eye protection



Wear protective gloves



Only to be used with a back-up pad



Wear ear



Wear a mask



Refer to instructions manual/booklet



Do not use if damaged



Do not use if damaged



Danger :



Danger : risk of cut



Never move the machine with the blade running idle



Blade direction of rotation

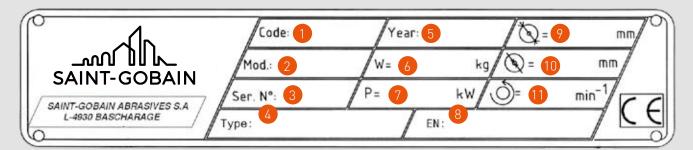


Do not lift the machine from here



Lift from here

### MACHINE MARKING



- Machine Code
- 2 Machine Model
- 3 Serial Number
- 4 Machine Type

- Year of Production
- 6 Weight
- 7 Power
- 8 Safety Standard

- 9 Blade Speed
- 10 Bore Diameter
- 11 Max. Blade Diameter

# CUTTING DISCS & GRINDING WHEELS ADVICE

### SHAPE SPECIFICATION SYSTEM

BF 27

Depressed centre grinding wheels. Available in diameters 76-230mm for hand-held machines

Application: grinding

BF 29

Depressed centre grinding wheels. Available in diameters 115mm & 125mm for hand-held machines

Application: grinding

BF 41

Flat cutting discs.
Available in diameters
40-400mm for
hand-held machines
& 250-400mm for
stationery machines

Application: cutting-off

BF 42

Depressed centre cutting discs.
Available in diameters
76-230mm for
hand-held machines

Application: cutting-off

### PORTABLE GRINDERS

### **GRINDING ROUGH WORK**

- Do not use a cutting disc for snagging.
- Do not work with the side of a wheel, you will cut the reinforcing cloths.
- Work at an angle of 10 to 30° with a longitudinal action.







### **GRINDING FINISHING WORK**

- Angle of work 15°.
- Rotary action.



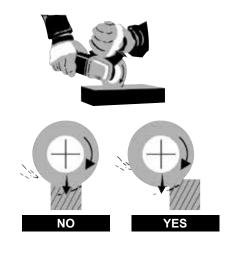
### **CUTTING-OFF**

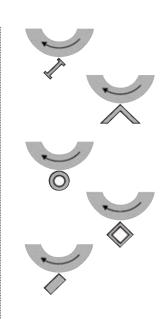
• Arrange the workpiece so that a uniform section can be cut.











### FIXED MACHINE

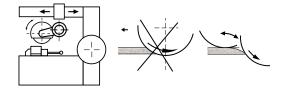
### **DOWNSTROKE HEADS**

- Lay out the shape parts in order to have a constant section.
- Avoid any wedging of the grinding wheel.
- Make sure the wheel is cleared.



### **AUTOMATIC FEED**

• In the case of thick parts, use the reciprocating motion of the carriage.



### **OSCILLATING HEADS**

### OPERATING MODE

- 1 Oscillating
- 2 Cutting-off
- Do not use this type of machine with a downstroke action.







# Conditions of Sale-General Conditions for the Supply of Goods and Associated Services (Feb 2021)

Conditions of Sale-General Conditions for the Supply of Goods and Associated Services (Feb 2021)

1. (a) In these conditions 'the Company' means Saint-Gobain High Performance Solutions UK Ltd (trading as Saint-Gobain Abrasives) and 'the Customer' means the individual, firm, company or other party with whom the Company contracts. 'Supply' includes (but is not limited to) any supply under a contract of sale. 'International Supply Contract' means such a contract as is described in section 26(3) of the Unfair Contract Terms Act 1977.

(b) No order in pursuance of any quotation or otherwise shall be binding on the Company unless and until such order is accepted by the Company. Any contract made between the Company and the Customer (herein called 'the Contract') shall be subject to these conditions and save as aftermentioned no representative or agent of the Company has authority to agree any terms or make any representation inconsistent with them or to enter into any contract except on the basis of them; any such term representation or contract will bind the Company only if in writing and signed by a director.

(c) Unless otherwise agreed in writing by the Company these conditions shall override any terms and conditions stipulated or referred to by the Customer in his order or pre-contract negotiations.

(d) Any description contained in the Company's catalogues, samples, price lists or other advertising material is intended merely to present a general picture of the Company's products and services and shall not form a representation or be part of the Contract.

(e) In the event that the Company has not given a written acknowledgement of the Customer's order these conditions, provided the Customer shall have had prior notice of them, shall nonetheless apply to the Contract.

[f] In the event that the Customer orders any goods by telephone, any subsequent written order received from the Customer will be deemed to be a confirmation of the order given on the telephone if and only if the written order is (i) marked with the Company's reference number given to the Customer on the telephone and (ii) marked 'Confirmation Only'. Any written order not so marked will be deemed to be a further order from the Customer and may be accepted accordingly.

(g) The Company reserves the right to correct any employee clerical or typographical errors made at any time.

2. (a) Where goods are made to the Customer's specification, instructions or design, the Customer undertakes full responsibility for the suitability and accuracy of the specification, instructions or design and undertakes to indemnify the Company against any infringement of any patent, design rights, registered design, trade mark, trade name, copyright or other intellectual property rights and any loss, damage or expense which it may incur by reason of such infringement in any country and the Customer undertakes further to indemnify the Company for any loss damage or expense in respect of any liability arising under or by reason of the provisions of the Consumer Protection Act 1987 in relation to the specification or design of such goods.

(b) The Customer warrants that it will pass on to all third parties to whom it may supply the goods all information as to the use and safe handling of the goods as may have been passed on to the Customer by the Company.

3. (a) Subject to any agreement to the contrary the Company's quotations are provisional and may be altered to take account of any changes taking place between the date of quotation and the Company's acceptance of the Customer's order in the price of raw materials, rates of wages and other costs of production or in the Customer's specification, instructions or design or in the event that the

Customer orders part only of the quantity referred to in any quotation.

(b) The Company shall be entitled to increase its prices at any time to take account of any increase in the cost to the Company of purchasing any goods or materials or manufacturing working on or supplying any goods or services (including any such increase arising from any error or inadequacy in any specification, instructions or design provided by the Customer or any modification carried out by the Company at the Customer's request) and such increased prices ruling at the date of despatch by the Company shall be substituted for the previous Contract price. All prices quoted are exclusive of VAT and the Customer shall pay any and all taxes duties and other government charges payable in respect of the goods or services.

4. (a) Unless otherwise agreed in writing by the Company, the Company shall deliver the goods by the means most convenient to the Company to the address or addresses specified by the Customer or (in the event that the Customer fails to specify an address) to any address at which the Customer resides or carries on business and off-loading shall be at the Customer's risk.

(b) If the Contract is an International Supply Contract it shall be deemed to incorporate the latest edition of Incoterms current at the date of the Contract save that in the event of any inconsistency between incoterms and any express term of the Contract the latter shall prevail. The Company shall be under no obligation to give the Customer the notice specified in section 32 (3) of the Sale of Goods Act 1979.

(c) Save in the Case of International Supply Contracts and subject to any agreement in writing by the Company, the risk in goods which the Company agrees to supply shall pass to the Customer on the relevant date as defined in sub paragraph 5 (a) hereof or the date (if earlier) on which, the goods being ready for delivery, delivery is postponed at the Customer's request.

(d) The Company shall not be liable for any loss of or damage sustained by any goods left with the Company howsoever caused and whether or not attributable to negligence on the part of the Company or negligence or wilful default on the part of any servant or agent of the Company.

(e) Should the Company be delayed in or prevented from making delivery of the goods or carrying out the services due to war, governmental or parliamentary restrictions, strike, lock-outs, fire, floods, explosions, labour disturbances, trade disputes, damage to or destruction of the goods, breakdown of machinery, shortage of labour or or aw materials or Act of God or due to any other cause whatsoever beyond the reasonable control of the Company the Company shall be at liberty to cancel or suspend the order placed by the Customer without incurring any liability for any loss or damage arising there from.

(f) While the Company will endeavour to deliver the goods or complete the services by any date or within any period agreed upon, such dates and periods are estimates only given in good faith and the Company will not be liable for any failure to deliver or complete by such a date or within such a period. Moreover, the Company shall be entitled to defer delivery until any monies due from the Customer have been received.

5. (a) For the purposes of this paragraph the goods shall mean the whole or any instalment of the goods which the Company has agreed to supply or to which the Company has agreed to carry out work and the relevant date shall be the date on which (i) the Company despatches the goods or (ii) the Customer takes delivery of the goods at the Company's premises, whichever is the earlier, or (iii) (in the case of services) the services or any part thereof are carried out.

(b) Unless otherwise specified in writing by the Company payment for the goods or services or any part thereof shall be made by the customer net cash not later than the end of the month following the month in which the relevant date falls. Time for payment shall be of the essence of the Contract. Without prejudice to any other rights of the Company interest will be payable on all overdue accounts at Barclays Bank PLC base rate plus 4% and for the purpose of paragraphs 6 and 8 hereof the full purchase price of the goods or services shall include any interest payable hereunder.

(c) Queries or inaccuracies regarding the invoice will only be entertained if the Customer has given the Company written notice of such queries or inaccuracies within 14 days of the invoice date.

(d) The Customer shall make all payments due in full without any deduction by way of set-off, counterclaim, discount or abatement, unless the Company expressly agrees otherwise.

6. (a) If the Customer shall fail to make any payment when it becomes due or shall enter into any composition or any arrangement with his creditors or if being an incorporated company shall have an administrative receiver or administrator appointed or shall pass a resolution for winding up or a Court shall make an order to that effect or if there shall be any breach by the Customer of any of the terms and conditions hereof the Company may defer or cancel any further deliveries and treat the Contract as determined but without prejudice to its right to the full purchase price for goods delivered and services provided and damages for any loss suffered in consequence of such determination.

(b) Cancellation by the Customer will only be accepted at the discretion of the Company and in any case on condition that any costs or expenses incurred by the Company up to the date of cancellation and all loss or damage resulting to the Company by reason of such cancellation will be paid by the Customer to the Company forthwith. Acceptance of such cancellation will only be binding on the Company if in writing.

(c) A charge will be made for any costs incurred by the Company due to suspension or deferment of any order by the Customer or in the event that the Customer defaults in collecting, or giving instructions for the delivery of, any goods.

7. (a) No claim for damage in transit, shortage of delivery or loss of goods will be entertained unless the Customer shall have given to the Company written notice of such damage, shortage or loss with reasonable particulars thereof within 14 days of receipt of the goods or [in the case of total loss] of receipt of the invoice or other notification of despatch. The Company's liability, if any, shall be limited to replacing or [in its discretion] repairing such goods and it shall be a condition precedent to any such liability that the Customer shall if so requested have returned damaged goods to the Company within 14 days of such request. The Customer shall not be entitled to make any claim against the Company for consequential loss arising out of such damage shortage or loss as aforesaid.

(b) Save as otherwise provided in these conditions the Company's liability in respect of any defect in or failure of goods supplied or work done is limited to replacing or (in its discretion) repairing or paying for the repair or replacement of goods which within 12 months of delivery to the Customer are found to be defective by reason of faulty or incorrect design workmanship parts or materials and carrying out again any services which the Company has failed properly to perform in accordance with the Contract. In the event of any error in any weight, dimension, capacity, performance or other description or information which has formed a representation or is part of a contract the Company's liability in respect of any direct loss or damage sustained by the Customer as a result of such error shall not exceed the price of the goods or services in respect of which the description or information is incorrect. Conditions precedent to the Company's liability hereunder shall be that as soon as reasonably practicable the Customer

(i) shall have given to the Company reasonable notice of the defect, failure or error

(ii) shall have either returned the goods to the Company or provided authority for the Company's servants or agents to inspect them, as the Company may request.

The Company shall have no other or further liability in respect of any direct, indirect or consequential loss or damage sustained by the Customer arising from or in connection with any such defect failure or error as aforesaid.

(c) Where the Company agrees to repair or replace goods or carry out again the services in accordance with the foregoing provisions of this paragraph any time specified for delivery under the Contract shall be extended for such period as the Company may reasonably require.

(d) The Company shall have no liability in respect of any failure of goods caused, whether wholly or in part, by any modification to the goods (save for trimming or dressing the goods for use) carried out by or for the Customer (other than by the Company) without the Company's prior written approval.

(e) Save for such terms as may be implied in the Contract by section 12 of the Sale of Goods Act 1979 or section 2 of the Supply of Goods and Services Act 1982 all conditions, warranties and other terms express or implied, statutory or otherwise, are expressly excluded, save insofar as contained herein or as otherwise expressly agreed by the Company in writing PROVIDED that if and insofar as any legislation or any order made thereunder shall make or have made it unlawful to exclude or purport to exclude from the Contract any term or shall have made unenforceable any attempt to exclude any such term, the foregoing provisions of this paragraph will not apply to any such term.

(f) Nothing in this agreement shall limit the Company's liability for death or personal injury caused as a result of the negligence of the Company.

8. The following provisions shall apply to all goods which under the Contract (other than an International Supply Contract) the Company agrees to supply to the Customer. No failure by the Company to enforce strict compliance by the Customer with such provisions shall constitute a waiver thereof and no termination of the contract shall prejudice limit or extinguish the Company's rights under this paragraph.

(i) Property in the goods shall not pass to the Customer until full payment has been received by the Company for the goods and any other goods supplied by the Company or any of its associated companies.

(ii) The Customer undertakes that until payment has been made in accordance with 8i) above- not to remove, deface, or cover up any identification marks that the goods are the property of the Company

- to store the goods separately from those belonging to the Customer and others  $% \left( 1\right) =\left( 1\right) \left( 1\right) \left$
- to allow the Company, its agents and employees, unrestricted access to the Customer's premises or any other location where the goods are stored, for the purpose of removal of the goods.

(iii) The Customer is hereby granted a license by the Company to incorporate the goods in any other products.

(iv) The Customer is hereby licensed to sell on the goods and any products incorporating any of them. The Customer shall, immediately upon receipt of the proceeds of sale, and whether or not payment has become due under paragraph 5 hereof, remit to the Company the full purchase price of the goods sold on less any part thereof which has already been paid and until such amount has been so remitted shall hold such amount as trustee and agent for the Company.

[v] The Customer shall maintain all appropriate insurance in respect of the goods from the date or dates on which the risk therein passes to him. In the event of any loss or damage occurring while the goods remain the property of the Company the Customer shall immediately on receipt of the insurance monies, remit to the Company the full purchase price of the goods lost or damaged less any part thereof which has already been paid and until such amount has been so remitted shall hold such amount as trustee and agent for the Company.

(vi) The licences granted under sub-paragraphs (iii) and (iiii) above shall be terminable forthwith at any time upon notice by the Company to the Customer.

9. In the case of International Supply Contract property in the goods shall pass to the Customer upon delivery.

10. Save as hereinbefore provided and subject to the provisions of section 2(i) of the Unfair Contract Terms Act 1977 the Company shall not be liable to the Customer for any damage or for any direct or consequential loss incurred by the Customer in consequence of any negligence on the part of the Company or negligence or wilful default on the part of its servants or agents or in connection with the supply of any goods or the design or manufacture thereof or in the carrying out of any work or the provision of any information.

11. Nothing in these Conditions shall exclude or restrict any liability that the Company may have by virtue of the Consumer Protection Act 1987.

12. (a) The Customer shall be responsible for complying with any legislation or regulations governing the importation of the goods supplied by the Company under the Contract into the country of destination and for the payment of any duties on them.

(b) The Customer shall be liable for and shall indemnify and hold the Company harmless from any and all liability, loss, claims, damages and costs, which the Company may sustain or incur, arising out of or in any way connected with the Customer's failure to comply with paragraphs 12(a) and/or 15 hereof.

13. Without affecting any other right or remedy available to it, the Company may terminate any Contract with the Customer with immediate effect by giving written notice to the Customer if the Customer commits a material breach of any term of these Conditions and/or the Contract which breach is irremediable or (if such breach is remediable) fails to remedy that breach within a period of seven (7) days after being notified in writing to do so.

14. The Customer shall ensure that in any dealings with the Company, neither it or its employees or agents shall commit any offence under the Bribery Act 2010 ("the Act") including not engaging in any activity, practice or conduct which would constitute an offence under sections 1, 2 or 6 of the Act. The Customer shall inform the Company immediately it becomes aware of any actions between the parties that could constitute an offence under the Act.

15. It is the Company's and the Company's group's policy to comply with all applicable sanctions and legal requirements for the import and export of goods, technology and services. The Company is committed to ensuring compliance with all regulatory and licensing requirements relating to international trade. The Company does not permit the supply of any of its goods to any individuals, companies or organisations that are subject to any trade, economic or financial sanctions, embargoes or similar restrictive measures administered, enacted or enforced by the UK, EU, UN or USA ("Sanctioned Entities"). By entering into this Contract the Customer agrees not to re-sell or otherwise transfer the goods supplied by the Company, either directly or indirectly, to any Sanctioned Entities.

16. (a) For the purposes of this paragraph 16, (a) "Applicable Data Protection Laws" means (i) to the extent the UK GDPR applies, the law of the United Kingdom or of a part of the United Kingdom which relates to the protection of personal data; (ii) to the extent the EU GDPR applies, the law of the law of the European Union or any member state of the European Union to which the Supplier is subject, which relates to the protection of personal data, in each case, as updated, amended or replaced from time to time; (b) "EU GDPR" means the General Data Protection Regulation (IEU) 2016/679), as it has effect in EU law; (c) "UK GDPR" has the meaning given to it in section 3(10) (as supplemented by section 205(4)) of the Data Protection Act 2018; and (d) the terms "Data Subject", "Personal Data", "processing", "processor" and "controller" shall have the meanings set out in the UK GDPR.

(b) Each party shall comply with the provisions and obligations imposed on it by the Applicable Data Protection Laws when processing Personal Data in connection with these Conditions. Such processing shall continue for so long as these Conditions are in force and shall be in respect of the following:

(i) Categories of data: Contacts within each of the parties and the ultimate customer details;

(iii) Types of personal data: names, addresses, email addresses, telephone numbers and other contact details;

(iii) Purpose and nature of processing: (i) manage the Contracts between the parties including ordering, fulfilment and billing; and (ii) fulfilment of such Contracts by delivering goods (where relevant).

(c) To the extent that a party processes any Personal Data on behalf of the other party, the processing party shall: (i) comply with the provisions and obligations imposed on a processor by the Applicable Data Protection Laws, and any stipulations set out in the Applicable Data Protection Laws as to what shall be included in the contract between the parties shall form a part of, and are incorporated into, these Conditions as if they were set out in full, and any reference to "documented instructions" (or similar) shall include the provisions of these Conditions; and (ii) not disclose any Personal Data to any Data Subject or to a third party other than at the written request of the other party or as expressly provided for in these Conditions.

(d) You agree that we may engage third party providers including any advisers, contractors, or auditors to Process Personal Data ("Sub-Processors"). We shall ensure that our contract with each Sub-Processor shall impose obligations in relation to the Processing of Personal Data on the Sub-Processor that are materially equivalent to the obligations to which we are subject to under these Conditions in relation to the Processing of Personal Data.

(e) If either party receives any complaint, notice or communication which relates to the processing of Personal Data by the other party or to either party's compliance with the Applicable Data Protection Laws, or if any Personal Data processed in connection with these Conditions is subject to a personal data breach (as defined in the UK GDPR), it shall immediately notify the other party and provide the other party with reasonable co-operation and assistance in relation to any such complaint, notice, communication or personal data breach.

17. The proper law of all contracts with the Company shall be English Law which shall govern in all respects the construction and effect of such contracts and of these Conditions. The Customer agrees that in the event of any dispute arising out of the Contract or the performance thereof he will submit to the exclusive jurisdiction of the English Courts.

### Returns

You must contact our customer service team within 14 days of receiving your order. We do not accept sale and return without prior agreement in writing, where a 25% or £25 handling fee (whichever is higher) will be issued for returns that are agreed.

- It is the customer's responsibility to arrange and cover the costs for shipment, which will need to be returned to our returns depot – this could be located in the UK or EU. Any delivery charges incurred will not be refunded.
- Please ensure the returns document with the returns number, accompanies the
  product when returned. Once you have packaged your items ready for shipping,
  clearly write the returns number on the outside of the packaging. Failure to do so
  could cause delays to any refunds or resolving your query.
- Any returned items need to be returned unused, with no signs of tampering and in the original packaging, which must not be damaged.
- If the returned products are damaged, show signs of tampering or being used, or are damaged in transit in a way that you could have foreseen (such as not being sent back in the original packaging), we withhold the right to refuse any returns (or partial returns).
- Full refunds will only be issued once we have received the products and they have been checked to ensure they have not been damaged or tampered with in any way.
   This means they should be in their original packaging, unused without any signs of damage and with a copy of the invoice included. We will confirm that we have received the item and that the product has met our required return conditions – please allow 28 days for your account to be credited.

# NOTES

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